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SWEETS NEWS AND PRODUCTS

FIRST IMPRESSIONS

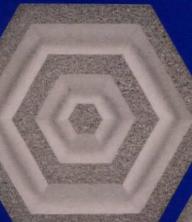
Spectacular facades pack a punch



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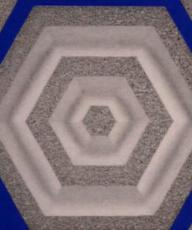
GEODE IN LIGHT GRAY CONCRETE BY ANN SACKS

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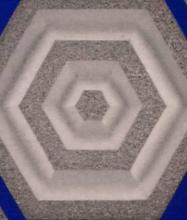
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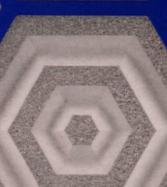
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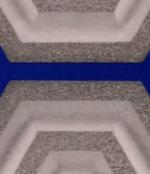
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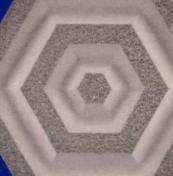
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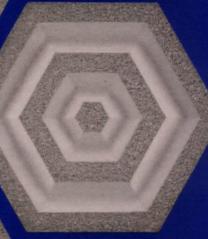




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JANUARY/FEBRUARY 2015



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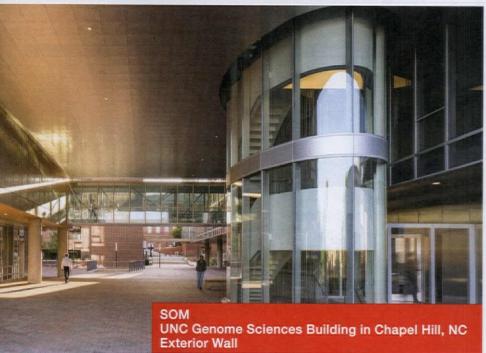


"Accessible Design Solutions"

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SNAP: (GSN 1947-2374), January/February/2015, Vol.Z, No.1, Published bi-monthlyby/Dodge Data & Analytics, 10th Filoor, Two Penn Plaza, New York, NV, 10121, subscniption for equest a subscription please refer to the reader service card in back of the magazine. To cancel a subscription, send ane-mailto joanne-wagner@construction.com.subanissionstriveryeffortwill be made to return material submitted for possible publication if accompanied by a stamped, self-addressed envelope, but the editors and the corporation will not be responsible for loss or damage. subanissions is submitted for possible publication and in accompanied by a stamped, self-addressed envelope, but the editors and the corporation will not be responsible for loss or damage. subanishes to be submitted for possible publication mail information to readers. coverheater Analytics. And RepRintment Title ® reg. in U.S. Patent Office. Copyright © 2015 by Dodge Data & Analytics. And RepRintment Title ® reg. in U.S. Patent Office. Copyright Celevance of the transport of the state for the state for possibility of the article plus ten cents per page, send payment to CCC, ISSN 1947-2374. Copyring for other than personal use or internal reference is prohibited without prior written permission. Write or fax requests (not beginner equests) to Copyright Permission Desk, SNAP, 10th Floor, Two Penn Plaza, New York, NN 10121-2988/fax 212/904-4256. Information has been obtained by Dodge Data & Analytics or SNAP does not guarantee the accuracy. Adequacy or completeness of any information and is not responsible for any errors or omissions therein or for the results to be obtained from the use of such

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Salute!



HEALTH AND WELL-BEING are on the minds of many people as the new year starts, so we're beginning the first issue of 2015 with like topics. In this edition's Case Study (page 22), we look at a cancer center in Pennsylvania where Ballinger implemented light-filled spaces with views and access to greenery to aid in the healing process, followed by a section on Health-Care Products (24) that includes furnishings geared toward the caregiver and a realistic skylight simulation. Daylighting + Sun Control (30) continues on this theme,

showcasing products that maximize natural light for occupants' comfort and psyche but also keep glare and heat under control. And in Profile (21), we hear from Dallas architect Yen Ong about an award-winning urgent-care facility, Legacy ER, a project he designed in Allen, Texas.

A product category closely associated with health-care settings, Resilient Flooring (28) is evolving way beyond the bland flecked floors you remember from elementary school. Read about the latest introductions from the luxury vinyl tile (LVT) and hybrid markets that offer high performance with edgier designs.

Wellness isn't always one size fits all, so practitioners of universal design are finding clever solutions, whether through thoughtful placement and dimensions or by specifying ADA-compliant products. A few of these are highlighted in Accessible Design Solutions (26), along with a kitchen in a Midcentury Modern-style home with two wheelchair users.

And finally, whether or not you believe in the efficacy of chromotherapy, it can't be denied that color can influence mood as well as create strong design statements. The feature, First Impressions (16), examines three projects with facades enlivened by hues to varying degrees. Yet you probably won't believe that these dynamic buildings are a parking structure, a chiller plant, and a low-income housing complex.

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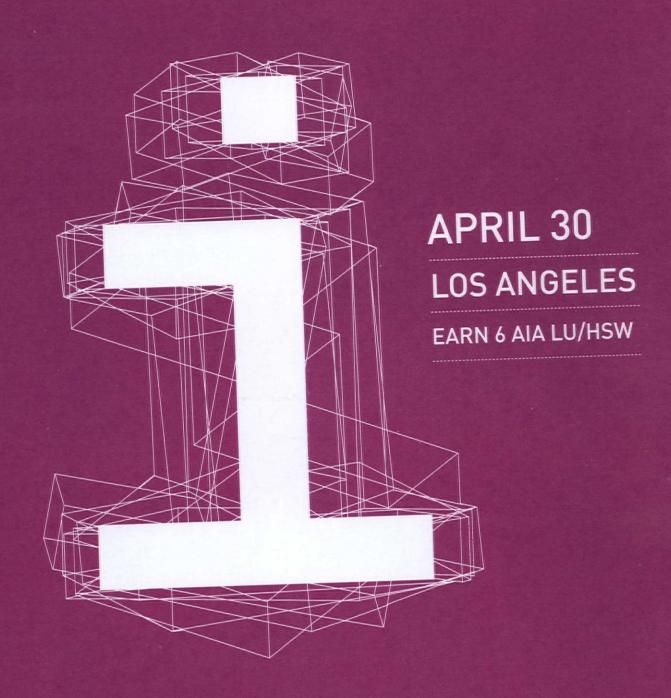
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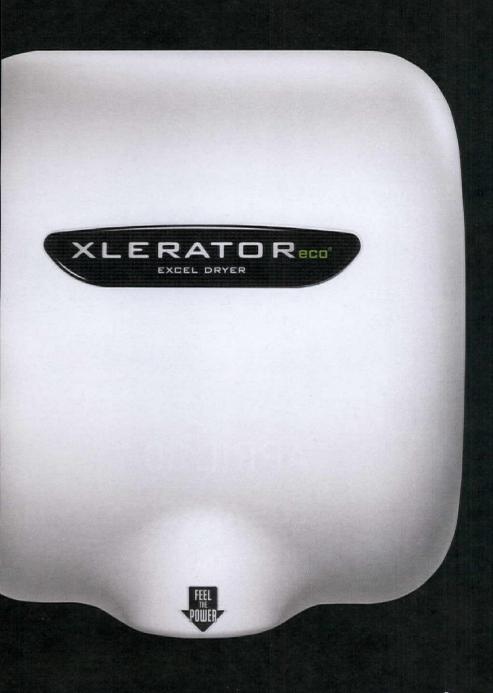


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"Glass is a material of disclosure and transparency. It liberates and illuminates the imagery and veterans' voices in a way that carving them into stone would not have done."

— JEROME CLOUD, ON THE AMERICAN VETERANS DISABLED FOR LIFE MEMORIAL

SNAP MATH

1,800 LBS.

The approximate weight of each five-layer panel making up the etched glass walls of the new American Veterans Disabled for Life Memorial.

SOURCE: AVDLM.ORG

II NEWS BRIEFS

Look, Do Touch!

LIFT ME. PLEASE HANDLE. Museums don't usually invite visitors to touch the items on display, to say the least. But the newly renovated Cooper Hewitt, Smithsonian Design Museum in New York City challenges the very idea of passive observation with its Process Lab. Almost everything in the exhibit can be felt, handled, or grasped, and viewers are urged to actively participate.

The offer to "play designer" is openly communicated, making it clear there's hands-on fun to be had in every part of the design process. Visitors are encouraged to try each step: defining problems, generating ideas, prototyping, and finally testing and evaluating. The audience is exposed to design methodologyhow ideas are fostered and realized—through interactive workstations that guide users of all ages to try their hand at innovating (although the younger set might benefit most).



Pocket Brainstorm is a dedicated spot where willing participants can hunker down and draw before pinning up final sketches on a Share Ideas wall. In Prototyping with Light, budding inventors fasten a variety of materials to a light fixture, manipulating the level of illumination emitted; they then choose from materials like felt, tissue, construction paper, cellophane, and plastic to realize their vision; finally, they can take photographs, immortalizing the result.

Testing stations, another feature, present objects for participants to rate based on criteria such as sustainability, user-friendliness, and materiality. In a small room off the Process Lab, the technology behind rapid prototyping is explained via 3-D printed pieces like Saw Dust Screen II (2014), demonstrating how sustainable materials like sand, wood, and salt can be integrated into designs.

Reopened in December, the museum was transformed by a team of 13 design firms including Gluckman Mayner Architects, Beyer Blinder Belle Architects & Planners, Diller Scofidio + Renfro, and Local Projects among others. -Lauren Palmer

INTERACTION WELCOME The revamped Cooper Hewitt unveils a new display: the Process Lab (below), where visitors are encouraged to explore the design process through hands-on trials, such as by choosing materials to fasten on a light fixture (left).





MAIN EVENT

One Tile at a Time

NOW IN ITS 13TH YEAR, the Tile of Spain Awards recently honored international projects distinguished by a significant use of Spanish-produced tile. Recognition was made in architecture, interiors, and student design.

Top honors in the architecture category went to a single-family townhouse in the historic quarter of Lisbon, by Camarim Arquitectos Studio. The contemporary punched-window facade is covered in textured pale aqua glazed tile; the contextual contrast was what caught the jury's attention.

The jury also cited two projects for special mention in architecture. Casa El Enroque, by Ángel Luis Rocamora, is a residential project clad in traditionally patterned ceramic tile, which serves to (continued)

BEAUTY TREATMENT

Ángel Luis Rocamora strategically clad portions of Casa El Enroque with traditional tile, earning the project a special mention in the architecture category of the annual Tile of Spain Awards.

in brief





COURAGE ON DISPLAY

A new memorial in Washington, D.C. (left) is the first to honor disabled veterans; it includes three etched walls of Starphire glass. A rendering illustrates how ThyssenKrupp's Multi lift system (center) could revolutionize elevator transport in the future



(Tile of Spain Awards continued)

emphasize the shadow and light created by the deep geometric openings on the facade. And Casa Andamio by Bosch Capdeferro Arquitectures features matte and glazed tiles that define different planes of the house's exterior, generating an arresting play of sunlight on the surfaces.

El Fabricante de Espheras's inventive restoration of a Renaissance-era cloister in Betxí, Spain, won the interiors category. The firm utilized terra-cotta tile in its conceptual transformation of the structure, completing partially ruined walls with the material.

In the student design category, the winner was a proposal by María González Aranguren, of the Madrid School of Architecture, to restore the ceramic tile facades of the Alfama, Lisbon's oldest district.

Organized by the Spanish Ceramic Tile Manufacturers Association (ASCER), the annual competition is open to design professionals around the world and awards cash prizes and publication in Ceraspaña magazine. The 2014 jury was chaired by architect Emilio Tuñón, cofounder of Mansilla + Tuñón Arquitectos and winner of the Mies van der Rohe and Spanish National Architecture awards.

ALL TILED UP This Lisbon house (above), covered in aquatiles by Camarim Arquitectos Studio, won in the architecture category.

The panel of judges included Italian architect Cino Zucchi; Martha Thorne, executive director of the Pritzker Architecture Prize; Indian architect Anupama Kundoo; architect José María Sánchez, a recipient of the BSI Swiss Architectural Award; Fernando Márquez Cecilia, editor of El Croquis architecture journal; and Castellón architect Ramón Monfort. —Lisa Caldwell

Uplifting News

IN 2016, THYSSENKRUPP Elevator will commence testing of a lift technology with the potential to substantively impact the architecture of mid- and high-rise structures. Utilizing a linear-drive motor located on the elevator cabin itself, inductive power transfer between cabin and shaft, and a multilevel brake system, the Multi design model eliminates cables; as a result, several cabs could run simultaneously within a single shaft. Moreover, the scheme would allow elevators

to run not only vertically but horizontally as well, in a looping route.

The self-propelled cabins will be fabricated from ultralight materials that in addition to reducing energy consumption will shrink the footprint of the cab and shaft. Precious square footage formerly occupied by elevator components could then be converted to usable, revenue-producing space.

Statistics abound underscoring the inefficiency of conventional elevators. Andreas Schierenbeck, CEO of ThyssenKrupp, quantifies a real-life scenario that may sound distressingly familiar to some.

"Each year," Schierenbeck says, "New York City office workers spend [the equivalent] of 16.6 years waiting for elevators and 5.9 years in [them]." The system's operational target cabins running in circular patterns at 16 feet per second—would reduce the average wait to a mere 15 to 30 seconds.

In the meantime, we'll be counting the minutes. -Lisa Caldwell

Tribute to Disabled Vets a Clear Success

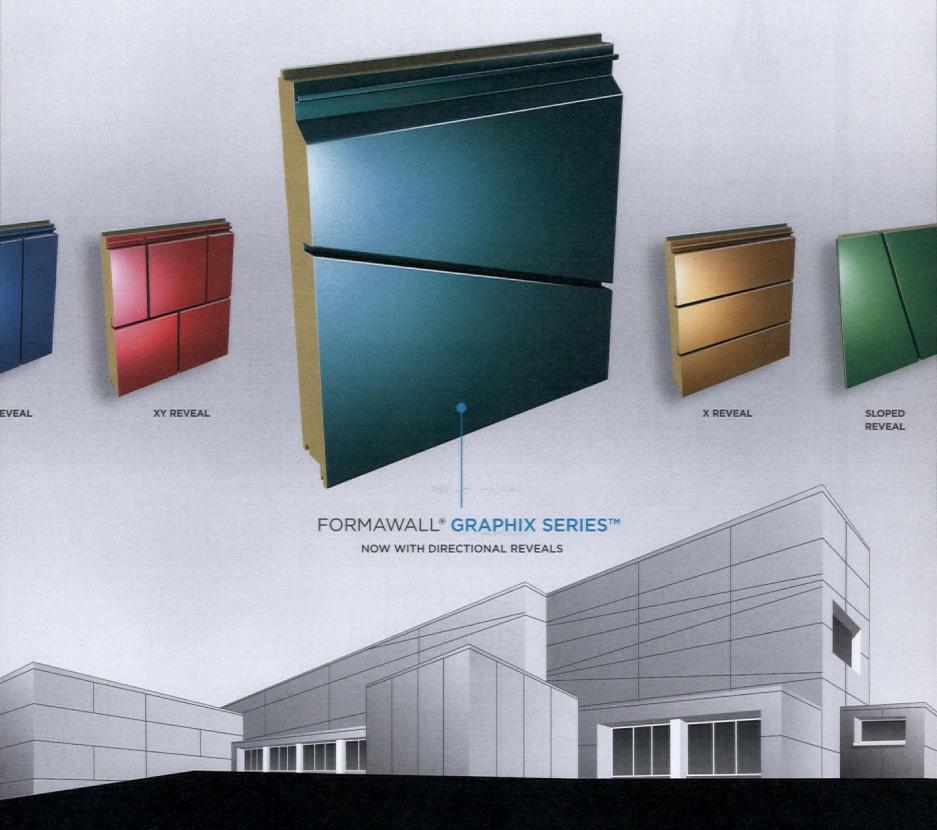
THE MESSAGE OF GRATITUDE to our wounded warriors comes through loud and clear in the recently dedicated American Veterans Disabled for Life Memorial. The landmark near Washington, D.C.'s Bartholdi Park incorporates granite walls, bronze sculptures, a ceremonial flame, a reflecting pool and three walls of Starphire glass, etched with stirring photographs and quotations that tell the stories of soldier in their own words.

The low-iron and -lead glass, manufactured by Pittsburgh's **PPG Industries**, is ultratough and ultraclear, making it the ideal canvas for the project. The fabrication of the walls was a joint effort led by Jerome Cloud, of Cloud Gehshan Environmental Graphics in Philadelphia.

Savoy Glass of Portland, Oregon, served as overall glass contractor. A veteran-owned Seattle firm, Hartung Glass Industries, cut, polished, and tempered the glass, which began as 3/4-inch-thick, 360-pound sheets measuring 48 by 106 inches. Moon Shadow Glass of Sandy, Oregon, etched the sheets. Finally, five sheets were laminated by Portland's Glass Strategies to make each panel before the panels were trimmed and their edges polished, all with a crane's assistance. At 1,800 pounds apiece, the 48 panels are designed to withstand hurricane-force winds.

How dependable is Starphire? Top aquariums use it, as does the National Archives Museum in displaying the Declaration of Independence. It even performs military duty, in the Apache helicopter. Reliable, like those the memorial honors, the glass ensures this significant addition to the national landscape will endure in perpetuity. -Kathryn Daniels

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SANTORINI

MANUFACTURER: Marset **PERFORMANCE:** Traditional fishing-boat lanterns influenced the design of this luminaire, available as a floor lamp, pendant, and wall sconce with a white, gray, or mustard shade. PRICE RANGE: \$\$\$ APPLICATIONS: For both

interior and exterior settings. MARSET.COM (SNAP #01)



SABI CLADDING

MANUFACTURER: Windfall Lumber

PERFORMANCE: The 1/2-inchthick by 41/2-inch-wide planks are composed of wood reclaimed from deconstructed buildings.

PRICE RANGE: \$\$

APPLICATIONS: The wabi-sabiinspired weathered wood adds character to walls in retail and residential settings alike.

WINDFALLLUMBER.COM (SNAP #02)

VERO FURNITURE

MANUFACTURER: Duravit **PERFORMANCE:** The sleek bath-furniture series includes solid-wood, wall-mount, LED-lit sink storage units with compartmentalized drawers and mirror cabinets.

PRICE RANGE: \$\$\$

APPLICATIONS: Best suited to residential bathrooms, the line comes in six finishes.

DURAVIT.US (SNAP #03)

SIDE BY SIDE

MANUFACTURER: Davis

Furniture

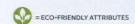
PERFORMANCE: The modular lounge seating series offers options for high backs and bridging or freestanding tables.

PRICE RANGE: \$\$-\$\$\$

APPLICATIONS: Arrange pieces side by side, back-to-back, and tête-à-tête in office, hospitality, and other lounges and lobbies.

DAVISFURNITURE.COM (SNAP #04)

KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END





-

NEXUS COLLECTION

MANUFACTURER: KnollTextiles
PERFORMANCE: Kari Pei
designed three patterns for
this wallcovering line of highperformance vinyl with a
30% recycled-polyester backing.
PRICE RANGE: \$\$

APPLICATIONS: Suitable for health-care, hospitality, office, and other commercial settings. **KNOLLTEXTILES.COM** (SNAP #05)



POLISHED ALUMINUM HAIKU 84

MANUFACTURER: Big Ass Fans PERFORMANCE: The polished, aircraft-grade aluminum fan utilizes rare-earth magnets that allow the motor to triple its torque output while drawing a maximum 63.8 watts.

PRICE RANGE: \$\$
APPLICATIONS: Commercial and residential projects.
BIGASSFANS.COM

(SNAP #06)



EUROPEAN UNION

MANUFACTURER: Interface
PERFORMANCE: These
monochromatic gray, subtly
textured carpet tiles are
produced with 65% recycled
content in a facility using 100%
renewable energy and almost no
water to manufacture them.

PRICE RANGE: \$\$ APPLICATIONS: For office, education, and even residential settings.

INTERFACE.COM (SNAP #07)



GEODE

MANUFACTURER: Ann Sacks
PERFORMANCE: Concrete
made from recycled materials
composes the series's five
dimensional designs; sizes range
from 6 inches square to 12 by 15
inches (depending on style), with
eight colors to choose from.

PRICE RANGE: \$\$\$
APPLICATIONS: Suitable for indoor wall applications.
ANNSACKS.COM
(SNAP #08)



The North Face

Gensler **Expanded Metal**

HOLE Inspirations

Great Heights



"The design concept began with fixtures we used in the interior, and evolved into

McNICHOLS has a large inventory of Hole Products that offer sustainable, functional and aesthetic solutions for both industrial and



866.754.5144 mcnichols.com







HOLE Inspirations

SNAP 61





A Sound Idea

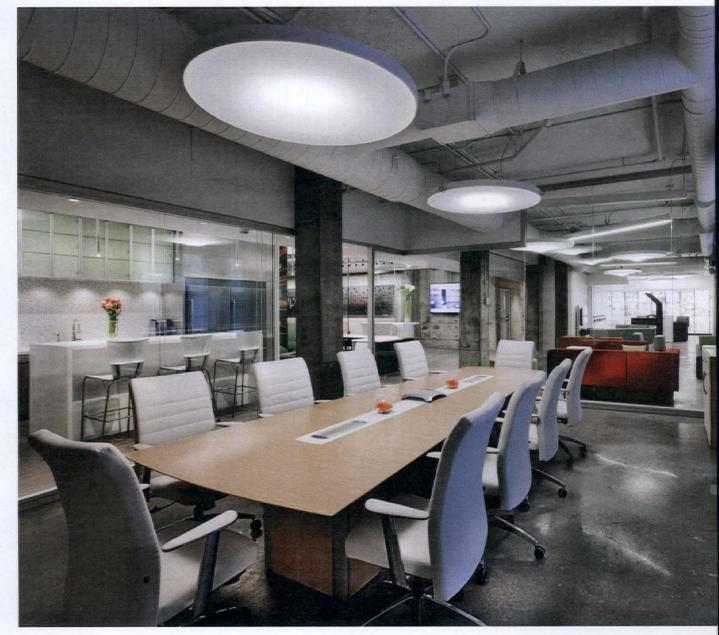
Studio Odile Decq creates a ceiling cloud that doubles as a pendant. BY SHEILA KIM

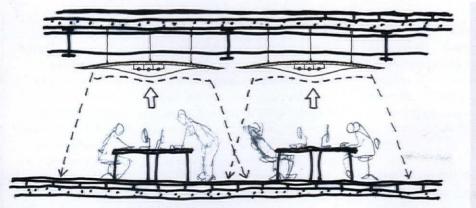
IT WOULD SEEM like a logical leap to combine acoustics and lighting into a single ceiling fixture but, surprisingly, few such products exist, especially in the realm of high design. French architect Odile Decq sought to remedy this while designing the open and airy—translation: noisy—GL Events headquarters in Lyon, France (ARCHITECTURAL RECORD, July 2014).

To reduce energy consumption in the allglass building, Decq left the ceilings exposed and used concrete surfaces as a thermal mass. "But this created the problem of sound and a need for special lighting," she explains. "Thinking about how to solve the two problems in one object, I designed Pétale."

The luminaire, fabricated originally for the GL project and now mass-produced by Luceplan, possesses a light, ethereal look with white fabric stretched over a petal-shaped frame. Underneath, a round polycarbonate lens at the center diffuses a choice of LED or fluorescent lamping, and bulges against the fabric to create a gentle contour on the pendant's face. An optional strip of LEDs lines the frame's perimeter for more general illumination. But the real innovation of this floating sculpture is what isn't visible: A 21/2-inch-thick glass-wool core runs from the diffuser to the frame, absorbing sound from above and below.

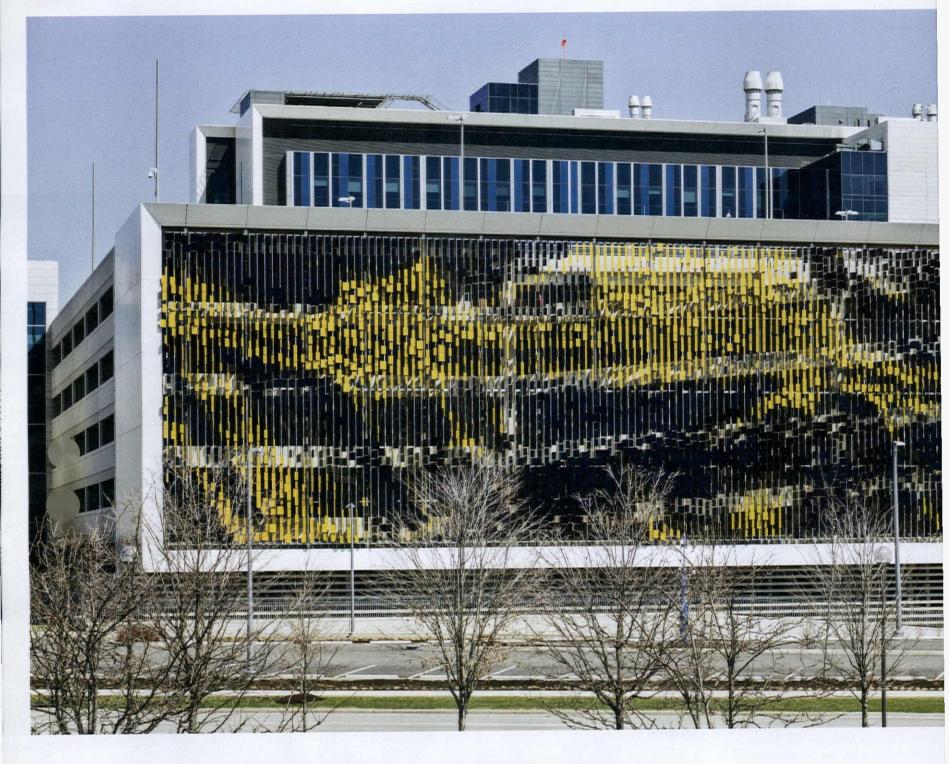
For the best results in a given project, specifiers can either work with their own acousticians or Luceplan. Two biomorphic models—55 by 33 inches and 60 by 47—are available, as is a round version 47 inches across. According to Luceplan USA CEO Giuseppe Butti, Pétale has become the company's top-selling product because "it's really three things: an acoustical panel, light fixture, and design element." SNAP #10







Pétale (top) by Odile Decq (left) addresses both lighting and sound control. For the Artopex showroom in Montreal (above), lighting designer Nicolas Brassard of LumiGroup used the round versions above a meeting table. A sketch by Decq (far left) illustrates how the product's sound absorption and downlighting work.



CHANGE OF SCENERY

In Indianapolis, a six-level parking structure located on the Sidney & Lois Eskenazi Hospital campus features the art installation May-September, created by the L.A.-based Urbana studio.

First Impressions

Spectacular facades pack a punch—and pique curiosity. BY DAVID SOKOL

ARCHITECTS ARE TAUGHT THAT certain types of buildings should grab attention while others recede from view. Yet an array of recently completed projects are challenging the mere notion of background and foreground by bringing traditionally demure structures front and center. Here we examine three such facades whose utterly unique appearances suggest the rules need revising.

PARKING, ELEVATED

Launched in 2002, the Los Angeles design studio Urbana specializes in high-concept dimensional surfaces often intended to activate zones that might otherwise go unnoticed, such as passageways and parking

structures. The latest project in its portfolio is a concrete-and-steel garage structure serving the HOK-designed Sidney & Lois Eskenazi Hospital campus in Indianapolis, which now features Urbana's art installation May-September on the south elevation. "When we were planning the Eskenazi Health campus," Matthew Gutwein, the president and chief executive officer of Health & Hospital Corporation of Marion County, said in a statement, "we knew that parking garages do not typically contribute to a visually enjoyable and vibrant landscape."

Challenging banality, Urbana set May-September within the beveled steel edge surrounding the garage's five upper levels and filled



TWO-FACED Each of May-September's 7,000 folded-aluminum panels is finished in two colors of Durethane; the east-facing flaps boast a golden glow while their west-facing brethren are indigo.





SCREEN GEMS

DRESS YOUR BUILDING IN ONE OF THESE LAYERS.



DRI-DESIGN

The friendly faces enveloping the Franciscan Medical Building parking structure at St. Joseph Medical Center in Tacoma were created using Dri-Design's Perforated Imaging technology. Variations in the size, density, and location of perforations on the .08-inch-thick aluminum panels produce the images' light and dark areas. DRI-DESIGN.COM



NBK Terrart Light is a terra-cotta facade system available from Hunter Douglas Contract. Its high-fire clay modules feature multiple internal channels, resulting in a weight per unit area so low, the panels can be mounted to facades with fewer holes and dowels. HUNTERDOUGLASCONTRACT.COM

HEYCO METALS

CopperPlus combines the metal's rich appearance with the sturdy performance properties of steel. The ASTM B 506-09 architectural sheet material features two outer layers of pure copper metallurgically bonded to a Type 430 stainless-steel core. HEYCOMETALS.COM

that frame with structural aluminum spandrels to mount nearly 7,000 folded-aluminum panels. The system, manufactured by Indianapolis Fabrications, features Ryerson-made aluminum in three sizes bent at three angles and attached right side up or upside down.

"There are 18 possible variations of the fins," says Urbana principal Rob Ley. Moreover, one face of each panel is finished in gold Durethane, the other in indigo. The result is a cross between a lenticular billboard and a topographical map. It offers glimpses of changing color and opacity levels depending on a viewer's vantage point along with a perspective of hospitals as places of healing rather than transaction.

A FORMULA FOR DIVERSITY

Like parking facilities, infrastructure buildings are often unremarkable. For its prominently located South Campus Central Chiller Plant, Ohio State University set out to defy the norm. The school initially envisioned the structure with a glass skin, to expose the facility's functions. Soon, however, as Ross Barney Architects (RBA)

principal Carol Ross Barney recalls, "we learned that with such a design, we would have to add cooling to the building."

The Chicago-based design team chose precast concrete panels from **High Concrete Group** to create thermal mass and finished them using Final Finish's RetroPlate Concrete Polishing System to prevent staining and streaking. To approximate the visual excitement of the chiller's founding concept, RBA specified High Concrete's panels in 11 different styles for the more than 200 required for the project. "By changing the orientation of these limited number of panel types," explains Ross Barney, "we were able to create a more dynamic facade."

Fenestration inserted in the vertical openings between panels still allows passers-by to glimpse the building's inner workings. Dichroic fins—fabricated by Canadian company Goldray Industries—run alongside these slots, animating the concrete with bursts of color as they reflect and transmit daylight. And because RBA's building proved cost-efficient and passive, the university was able to construct four additional chillers originally budgeted for a later date.

BUILDING ENVELOPE





PRISM EFFECT Ross Barney Architects transformed the facade of Ohio State University's South Campus Central Chiller Plant into a dynamic collage of precast concrete panels and dichroic fins (above

and right).





STRETCHING THE DOLLAR

Whereas Eskenazi and Ohio State University are forging new paths in their respective building types, "affordable-housing developers [generally] tend to be more open to experimentation on facade design," says James Mary O'Connor, principal in charge of Moore Ruble Yudell (MRY) Architects & Planners. He adds, "A lower budget does not have to mean lower design aspirations."

Community Corporation is the client behind one such experiment, in MRY's hometown of Santa Monica: 2802 Pico Housing, a trio of buildings arranged around a courtyard and encompassing 33 affordable units above retail and community space. The project demonstrates the liveliness of economical materials. Fiber cement from James Hardie clads most of the facades, which are peppered with projected and recessed windows by Hardy Windows and Visual Glass Concepts; flashes of yellow and orange paint syncopate the white and olive planes.

O'Connor notes that the composition creates motion on the street and de-emphasizes the volume of the high-density building. A break between volumes on the south side of the mini-campus reveals an intricate courtyard assemblage incorporating 3form panels as balusters and Cal-State Steel Corporation tubular metal coated in the same yellow and orange scheme. These extra touches suggest that a building's outward expression is meant to delight occupants and the public alike.



POPS OF COLOR

In Santa Monica, Moore Ruble Yudell designed 2802 Pico housing to enliven its residential courtyard (top right and above) and downtown streetscape (left).





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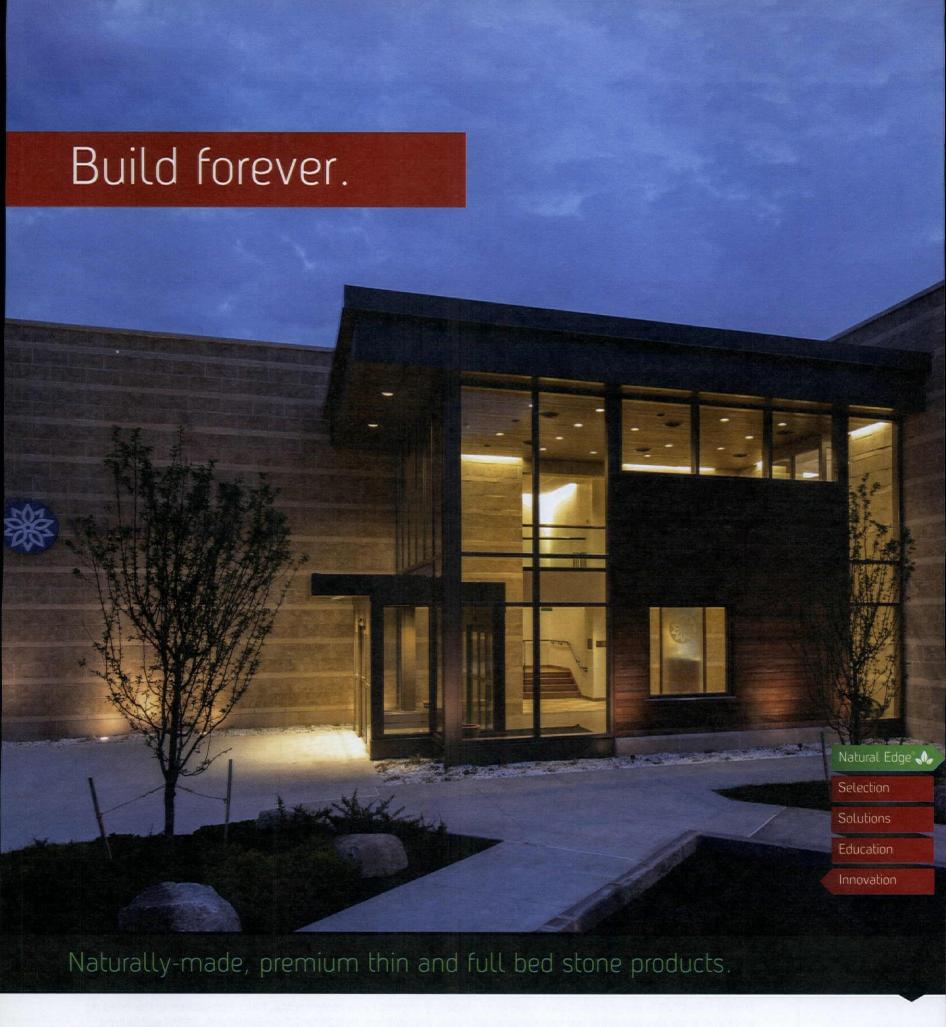


Learn more about Energy Select 28

SNAP 72



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Yen Ong: Making Design Humanistic

TELL US ABOUT YOUR FIRM'S PROJECT, LEGACY ER, IN ALLEN, TEXAS.



The conceptual framework seeks to capture the duality of the emergency medical profession, projecting outward the knowledge, skill, precision, and decisiveness necessary for the practice and reflecting inward the gentle, empathic, and humanistic

qualities of the people wearing the robe. It is realized simply, through a sharply folded exterior robe of zinc panels and a softly sculpted interior of plastered planes.

PLEASE LIST SOME PRODUCTS YOU USED IN THE PROJECT.

On the exterior, we used Rheinzink's PrePatina zinc, Parex's Portland Cement Plaster, PPG's Solarban glazing, and YKK AP's thermally broken window wall system [right]. Inside, there's tile by Porcelanosa and paint by Sherwin-Williams



WHEN DESIGNING FOR HEALTH CARE, WHAT DO YOU FIRST CONSIDER?

Humanistic qualities of a health-care space are important contributing factors toward a positive patient experience. The simple provision of natural light and outdoor views positively affects the psyche. The strategic placement of functional programs and the geometry of the building can introduce the admission of light and views in uniquely refreshing ways.

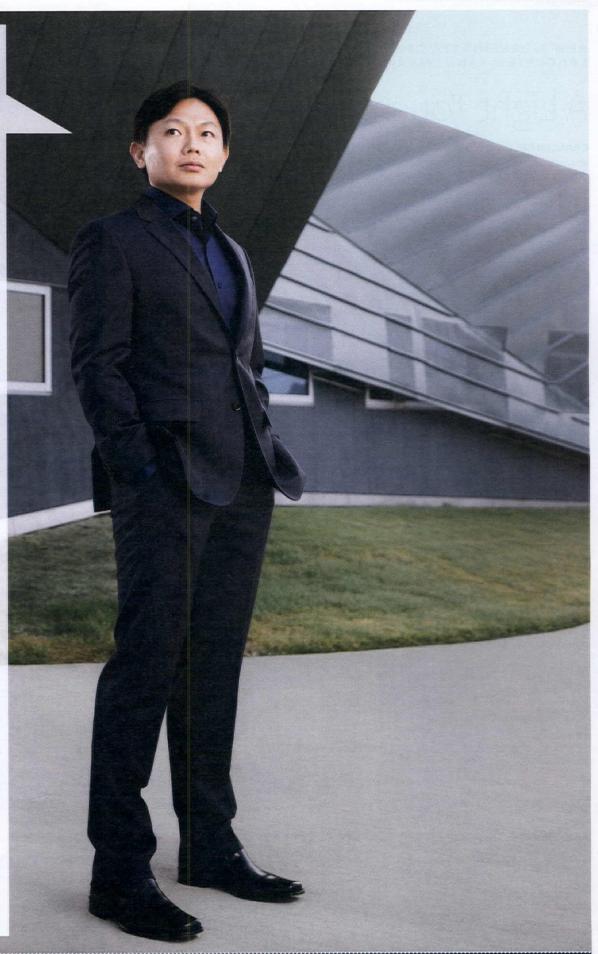


WHAT ARE YOU WORKING ON RIGHT NOW?

Mega Kuningan [left] is a 40-story mixed-use tower in the heart of Jakarta's central business district. It includes commercial retail, offices, and luxury residences. There are multiple sky lobbies and amenity areas, creating a vertical city sheathed in a sculpted glass veil.

DO YOU CURRENTLY HAVE A FAVORITE MATERIAL?

Zinc continues to appeal to me for its durability, malleability, recyclability, and warm character, despite its bluish-gray hue. It has a soft, imperfect appearance. And as a building metal, its production process emits the lowest level of CO₂ pollution and consumes less energy compared to aluminum or stainless steel.



YEN ONG, a 5G cofounder, oversees the firm's portfolio, which includes projects in the United States, Vietnam, China, Mexico, and Indonesia. Prior to 5G, the Jakarta-born partner was an associate at the Dallas-based Beck Group for nearly eight years. Among the awards and distinctions he has received is a firstplace Healthcare Environment Award from the Center for Health Design and Engineering News-Record's Top 20 Under 40.

The total square footage of used on the roof of Legacy ER, Allen The architect outside his project Legacy ER, in Allen, Texas [featured in ARCHITECTURAL RECORD, May 2014], an 8,500-square-foot, freestanding emergency and urgent-care facility marked by a striking angular, folded-roof composed of zinc panels and metal mesh.

ANN B. BARSHINGER CANCER INSTITUTE LANCASTER, PENNSYLVANIA

A Light Touch

CHALLENGE: Transform an outdated cancer care center and parking garage into a state-of-the-art facility. SOLUTION: Fashion the new building into a light-filled, healing environment that connects to nature.

WHEN EXPANDING a radiation facility alongside a large hospital complex in Lancaster, Pennsylvania, architects at the Philadelphiabased firm Ballinger set their sights high. Rather than simply adding space, they wanted to "change how people felt about cancer care by setting a different tone," says design principal Eric Swanson.

The architects began by orienting the new center, the Ann B. Barshinger Cancer Institute, in a curve along an original wall of a former parking ramp and replacing the parking spots with a central courtyard and garden.

The building program is divided into distinct levels: a lower floor devoted to examinations and diagnostics and an upper floor for treatments and the garden. "It's a kind of metaphor," says Christopher Gray, senior project designer at Ballinger. "The first part is more enclosed, and as you climb up through the building, you are reconnecting with the world."

A porch-style entrance welcomes patients into a double-height lobby. Illuminated glass panels and a 30-foot-long living wall by Ambius visually lead patients in the direction of the primary concourse. Skylights in the corridor encircling the courtyard draw daylight into the entire facility. Because the building shape follows the sun's trajectory, the architects specified shading and glazing products to minimize glare.

Thoughtful details contribute to a tranquil environment for patients. Cars and traffic are kept out of sight, for example. Patients on the second floor can choose to enter the central garden, with its lush plantings and water features, or merely enjoy the view from a semiprivate alcove. Walnut ceilings and wall panels by Armstrong instill warmth. An arboretum-like park and walking trail will eventually surround the hospital. Gray explains, "It's about trying to connect patients back to light, nature, and natural growth."



ARCHITECTS

Ballinger TYPE

Kawneer

Health Care PRODUCT

1600 Wall System MANUFACTURER PERFORMANCE

This pressure-glazed curtain wall, which is Cradle to Cradle certified, offers blast mitigation and hurricane resistance. Available in 6- and

101/2-inch depths, it has a 21/2-inch sightline.

APPLICATIONS Ideal for low- to midrise buildings.

PRICE RANGE \$\$ KAWNEER.COM (SNAP #11)

GRAND ENTRANCE

Patients enter the cancer center's airy lobby under a generous, porch-like overhang. The facade's curve was designed to follow the path of the sun.

IN THIS PROJECT



AXIS BEAM4

MANUFACTURER: Axis

PERFORMANCE: The sleek and compact Beam4 luminaires—made of extruded aluminum-can be specified for use with fluorescent or LED lamping for direct, indirect, asymmetric, or wall-wash lighting. Recessed, ceiling- or wall-mount, and pendant formats are available.

PRICE RANGE: \$\$

APPLICATIONS: General, task, or accent interior lighting.

AXISLIGHTING.COM

(SNAP #12)



EPOXY TERRAZZO FLOORING

MANUFACTURER: Roman Mosaic & Tile Company

PERFORMANCE: Because epoxy resin can be pigmented like paint, this type of terrazzo flooring is ideal for multicolored patterns. The epoxy also provides greater chemical resistance and resiliency.

PRICE RANGE: \$\$

APPLICATIONS: Well suited to any hightraffic projects: education, commercial, and health-care facilities.

ROMANMOSAIC.COM (SNAP #13)



SKYLIGHTS

MANUFACTURER: Super Sky PERFORMANCE: Sealed with silicone and finished with aluminum extrusion, these custom skylights are offered in a range of shapes as well as in louvered, stained, and electrically charged options.

PRICE RANGE: \$\$

APPLICATIONS: Ideal for commercial and public settings alike.

SUPERSKY.COM (SNAP #14)



KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END

WOODWORKS

MANUFACTURER: Armstrong PERFORMANCE: Produced in an array of sizes (up to 16 square feet), these flat or curved wood ceiling panels also have veneer

and perforation options.

PRICE RANGE: \$\$ **APPLICATIONS:** Recommended for offices, schools, concert halls, and healthcare applications.

ARMSTRONG.COM (SNAP #15)



Comfort by Design

ERGONOMIC ISSUES CAN make the jobs of hospital staff measurably more difficult. Particularly, the increased reliance on information technology in hospitals has led to a marked jump in musculoskeletal issues: Clocking two to three hours seated at a computer and two to five hours at standing workstations on a daily basis, 52 percent of nurses complain of chronic back pain. Compounding matters, an average of 15 to 30 people of varying physical statures and abilities have to share the same staff furnishings per day.

Fortunately, some manufacturers offer options that can be easily adjusted to fit individual needs. For one, the rolling Jusky stool by Keilhauer features a tablet arm that swivels 160 degrees (360 degrees on backless versions), eliminating the need to spec right- or lefthanded; for another, Steelcase Health has introduced open-plan nursing hubs that support collaboration, focus, teaching, learning, and quick social exchanges, enhancing employee productivity and well-being. Components such as file drawers and monitor stands can be reconfigured to enhance point-of-use tasks. -Lisa Caldwell



CUSTOMIZED CARE This nursing hub from Steelcase utilizes adjustable foot rails from the Sync caregiver line, a C:SCAPE beam that organizes charging stations, and mobile carts equipped with pockets for iPads.

KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END



PALISADE COLLECTION

MANUFACTURER: Nemschoff **PERFORMANCE:** Individual components are designed to nest, move, or provide extra functions, such as lighting and coat storage, by leveraging vertical space.

PRICE RANGE: \$\$

APPLICATIONS: This collection of multifunctional patient room furnishings includes seating, sleeping, storage, work space, lighting, and power outlets that focus on the comfort of family and guests.

NEMSCHOFF.COM (SNAP #16)



REVELATION SKYCEILING

MANUFACTURER: The Sky Factory PERFORMANCE: Suitable for retrofitting, the recessed ceiling-mount light box has an output of 6,840 lumens and a 6,500K color temperature.

PRICE RANGE: \$\$

APPLICATIONS: A deep, angled aluminum reveal frames 4-foot-square high-resolution photographic image panels that are illuminated by LEDs to simulate a skylight in deep interior and windowless spaces.

SKYFACTORY.COM (SNAP #17)



U-WAVE SENSOR SWITCH

MANUFACTURER: Larco

PERFORMANCE: This touchless, LED-lit switch-FCC approved, with a motiondetection range of zero to 15 inches-fits most standard, single-gang electrical boxes.

PRICE RANGE: \$\$

APPLICATIONS: Ideal for sterile environments such as operating rooms, this switch can be wired to activate automatic doors, lighting controls, or call points. It is offered in three housing colors.

LARCO.COM (SNAP #18)



TARALAY IMPRESSION **WOOD DESIGNS**

MANUFACTURER: Gerflor

PERFORMANCE: The vinyl flooring line is ISO 22196 compliant, FloorScore certified, and 100 percent REACH compliant. Its 28-millimeter wear layer stands up to high traffic and heavy equipment, and the surface treatment needs no waxing for 30 years.

PRICE RANGE: \$\$

APPLICATIONS: High-density foam backing reduces noise and foot fatigue in health-care, institutional, and education settings.

GERFLORUSA.COM

(SNAP #19)

#SNAP BACK: HEALTH-CARE PRODUCTS



JOHN ANDREWS Vice President Leo A Daly Omaha

"We designed a biocontainment unit that keeps staff safe by applying principles of lab design. It operates on an isolated, filtered air system that keeps patient rooms at negative pressure and prevents infectious particles from leaving, Staff, air, and materials move in one direction, from clean to dirty, to help prevent cross contamination. Employees enter and exit through separate rooms, and an autoclave and chemical dunk tank sterilize contaminated materials and lab samples before they leave the unit."



MICHAEL LIU Vice President and Principal The Architectural Team Chelsea Massachusetts

"The best skilled-nursing facilities are not only bright, airy, and spacious but also calm, noise-free environments for residents and visitors. Many also have to serve memory-loss or Alzheimer's patients. Safety features such as protection from parking and egress areas are integral. Some facilities favor bigger windows and adjustable shades and lighting so that light levels remain consistent throughout the day. This helps prevent sundowning, the agitation experienced by some memoryloss patients at dusk."



DOUG LOVEGREN Senior Designer Svigals + Partners New Haven

"For health-care projects, we like to use films for glass partitions and interior windows that are custom cut to reflect the provider's mission or the building's design and art program. These decorative films are a relatively inexpensive way to enliven the interiors while helping meet privacy needs without losing daylight or visual transparency. One downside is durability; we don't recommend them in high-traffic areas. Also, these films work best for interior glazed partitions because of the strict performance criteria for exterior glass."

SNAPSHOTS

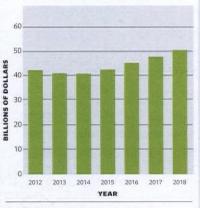
NEW MATH

Health-care construction is forecast to ramp up in 2016 and 2017 to 8.4% and 9.1% growth each year respectively, with an average five-year growth rate of 6.7% through 2017.

SOURCE: FMI CORPORATION

HEALTH-CARE CONSTRUCTION PUT IN PLACE

(FORECAST AS OF Q42014)



SOURCE: FMI CORPORATION

HEALTH-CARE EQUIPMENT MANUFACTURERS TO WATCH

HAMILTON SORTER

ASSA ABLOY INPRO

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

SNAP FACT



SOURCE: PRICEWATERHOUSECOOPERS

HEALTH-CARE PLUMBING MANUFACTURERS TO WATCH

SLOAN

BRADLEY CORPORATION

FLORESTONE PRODUCTS CO.

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

Kimball Embraces Health Care





HEALING DESIGN Details such as upholstery patterns and leg profiles can be matched or mixed with flooring and wall colors to create a residential ambience as well as spatial identities.

THERE'S A NEW-albeit familiar-player in the world of health-care furnishings. Kimball Office, which has manufactured contract furniture widely used in offices and education facilities for nearly a half century, launched the Kimball Health division at last November's Healthcare Design Conference in San Diego.

Functional flexibility and aesthetic compatibility are common denominators in the initial collections. Arm caps for guest and lounge seating, for example, can be coordinated across stylistic boundaries by specifying the same finish material. Options for leg designs can also unify or differentiate sofas and chairs.

With its beechwood exposed frames, low-slung profile, and wide upholstered cushions, the Saffron family of seating has a Midcentury design pedigree that's a welcome relief from the bland, generic furniture that typically populates hospital waiting rooms and lobbies.

Meanwhile, Alpine seating's wall-saver legs, a seat clean-out, and removable covers are practical features that are informed by the company's expertise in office furniture.

Case goods, over-bed tables, folding ancillary seating, and specialized chairs such as sleeper and treatment modelsround out the initial offerings from Kimball Health. -LC

ACCESSIBLE DESIGN SOLUTIONS

Universally Minded

THE TASK FACING ROM ARCHITECTURE principal Carol Sundstrom was daunting: renovate a 1950s Eichler-style house to meet the needs of a family with two wheelchair-using members.

Instead of building up to gain space, Sundstrom removed a large fireplace and relocated the mechanical equipment to an outdoor closet. These simple solutions created a large open kitchen in which she could insert bypass cabinet doors, a custom kitchen sink with side-mount faucet and open knee space underneath, and four counter heights to accommodate the varying needs. "In a case like this, it's not about the work triangle," the architect says. "It's about how the family lives." Cabinets feature pullout accessories, while an extended island/kitchen table with pedestal legs offers plenty of legroom and seating. Sundstrom completed the open-plan kitchen with an ADA-compliant dishwasher and a cooktop whose control knobs are easily reachable on the side.

"A smaller budget is no excuse for not doing accessible design," Sundstrom stresses. "It can be applied to any project and any budget." -Nigel F. Maynard

DESIGN...WITHIN REACH For a family with wheelchair users, ROM Architecture created an accessible kitchen that reflected the Midcentury Modern vernacular of the house.





KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END



ADAPTEK SHOWER BASE

MANUFACTURER: Fleurco

PERFORMANCE: The accessible shower base offers a transfer or roll-in design that satisfies ADA requirements. The bases, which install flush to the floor, come with a trench drain and stainless-steel cover.

PRICE RANGE: \$\$

APPLICATIONS: Bathrooms in apartments and single-family residences.

FLEURCO.COM

(SNAP #20)



SERIES 900 TERRACE DOOR

MANUFACTURER: C.R. Laurence PERFORMANCE: This out-swing terrace door offers a 1 x 41/2-inch frame and reinforced double polyamide-glass strips that create a thermally broken system. A lowprofile threshold accommodates individuals with disabilities and universal design requirements.

PRICE RANGE: \$\$

APPLICATIONS: High-performance doors in hotels, lofts, condominiums, and high-rise residences.

CRLAURENCE.COM (SNAP #21)



HALIFAX AND MILAN LEVERS

MANUFACTURER: Kwikset

PERFORMANCE: The manufacturer has expanded its modern line of door hardware for homeowners seeking accessible levers and deadbolts. Available in four finishes, the levers feature an ADA-compliant push button that simplifies the locking and unlocking

PRICE RANGE: \$

APPLICATIONS: Entry and exterior doors for residential projects.

KWIKSET.COM

(SNAP #22)



2009_PK PANIC THRESHOLD

MANUFACTURER: Pemko

Manufacturing Co.

PERFORMANCE: The 1/2-inch-high unit makes maneuvering over thresholds easier. Made from milled aluminum, it offers a 1:2 slope and a gasket with a high-performance seal at the door's bottom.

PRICE RANGE: n/a

APPLICATIONS: Ideal for ADA-compliant openings in health-care facilities, schools, public buildings, and retail projects.

PEMKO.COM

(SNAP #23)

#SNAP BACK: ACCESSIBLE DESIGN SOLUTIONS



ED BINKLEY Design/Business Director BSB Design Safety Harbor,

"I feel that ADA requirements will fall in line with other categories that are becoming mainstream, such as energy efficiency and durability of construction systems and materials. Codes tend to regulate methods and design criteria and often seem too stringent. But as time goes on, we realize that many do serve a higher purpose."



CYNTHIA LEIBROCK Principal/Founder Easy Access to Health Livermore. Colorado

"ADA only begins the process. We need to teach all architecture and interior design students to go beyond the requirements, to inherently design universally and not to design special projects for 'special' populations: the principles should be taught as responsible design. In new construction, universal design will [raise the] cost less than 5 percent—and improve longevity and life quality."



RICHARD MORRISON Principal Richard Morrison, Architect-Interior Designe Redwood City, California

"People want things to be set up so they can implement strategies down the road. It may involve putting blocking in place for grab bars, wider doors, and curb-free showers. A big concern seems to be ensuring the improvements don't look overtly accessible. It's usually a goal to make any improvement look seamless. Most of the strategies relate to placement, and the costs are pretty minimal,."



Wall Flower

THE MODERN-DAY DOYEN of American product design, architect Michael Graves is clearly not letting partial paralysis slow him down. Instead, the wheelchair-bound talent has refocused his efforts, designing buildings and products for people who face similar challenges.

In 2014 alone, Graves received the Presidential Citation from the American Institute of Architects; his New Jersey-based firm celebrated its 50th anniversary; Kean University in Union, New Jersey, announced the formation of the Michael Graves School of Architecture; and ILEX Architectural Lighting launched four new fixtures designed by him, including an ADA-compliant model.

Graves's latter creation for ILEX, the Table Top sconce, recalls a classic table lamp that rests on an integrated shelf. The fixture, 81/2 inches tall by 5 inches wide, projects only 4 inches from the wall (in keeping with ADA requirements, such objects—mounted between 27 inches and 80 inches above the floor—may protrude 4 inches at the most into a hallway, walkway, or corridor). The light, which features a glass shade, LED lamping, and stem that sits on a wallmount ledge, can be finished in architectural bronze, polished nickel, or satin brass. -NFM



COMPLIANT SLEEK The Table Top sconce (left), designed by Michael Graves (above) for ILEX, juts 4 inches from the wall, making it ADA compliant.

SNAPSHOTS



WHEELCHAIR-LIFT MANUFACTURERS TO WATCH

GARAVENTALIET

ASCENSION

BRUNO INDEPENDENT LIVING AIDS

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

SNAP MATH

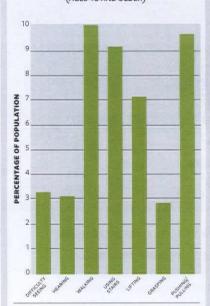
39,892,960

The number of people in the United States with some form of disability.

SOURCE: U.S. CENSUS BUREAU

COMMON DISABILITIES REPORTED WITHIN THE UNITED STATES

(AGES 15 AND OLDER)



SOURCE: "AMERICANS WITH DISABILITIES: 2010 REPORT," U.S. CENSUS BUREAU

AUTOMATIC-DOOR MANUFACTURERS TO WATCH

HORTON AUTOMATICS

STANLEY ACCESS TECHNOLOGIES

RIXSON SPECIALTY DOOR CONTROLS

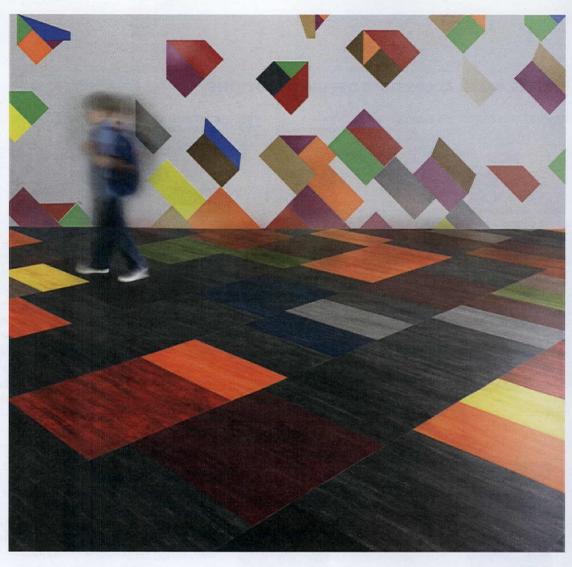
SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

RESILIENT FLOORING

Free Form

ONCE A MONOLITHIC EXPANSE of pattern or a sea of flecks, the resilient floor hasn't always been designforward. And although high-resolution printing re-created natural materials, the category still fell short. "Since resilient has always been a part of the hard-surface category, those were the first things we tried to imitate," says Al Boulogne, senior director of commercial luxury vinyl tile (LVT) at Mannington.

"As the category matures," Boulogne continues, "we're taking the opportunity to move beyond typical looks into something different." Coupling the improved printing capabilities with modularity, LVT has further transformed designing with resilient flooring intodare we say?—fun. Intersected, one of Mannington's bold new offerings, is a collection of tiles with threesided grooves that tessellate beyond the rectilinear format. Other entrants: Aspecta by Metroflor launched the Abstract Collection, a line of graphic patterns ranging from geometric to pixelated. And Mohawk's Matuto series consists of brightly colored planks that coordinate with neutrals and even carpet tile to widen the options for customization. —Emily Hooper



NEW TERRITORY From Mohawk's Global Entry collection is Matuto, a 12-by-24-inch plank series with a ceramic-enhanced urethane finish that comes in six vibrant hues and nine neutrals.

KEY \$ = VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END



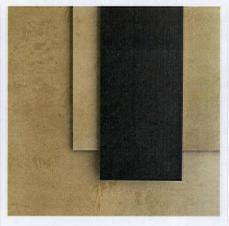
MARMOLEUM MODULAR

MANUFACTURER: Forbo PERFORMANCE: Tiles in 10- and 20-inch-square formats and a 10-by-20inch plank are made from 100% USDA Bio-Preferred Certified materials with antimicrobial and antistatic properties. A double coating of Forbo's water-based wear layer provides additional resistance to soil, stains, and scratches.

PRICE RANGE: n/a

APPLICATIONS: Well suited to health-care, education, corporate, and retail facilities.

FORBOFLOORINGNA.COM (SNAP #24)



HOT & HEAVY

MANUFACTURER: Mohawk PERFORMANCE: The exceptionally large format of this floating LVT line—tiles 3 feet square and 9-by-59-inch planks-provides weight and dimensional stability while allowing for fast installation and repairs. Twenty millimeters of Mohawk's proprietary M-Force urethane wear layer includes antimicrobial properties.

PRICE RANGE: \$\$

APPLICATIONS: Suitable for health-care, corporate, retail, and hospitality projects.

MOHAWKGROUP.COM



MELODIA 2.0

PERFORMANCE: These 24-inchsquare resilient tiles that coordinate with a sheet offering come in 42 nondirectional colors deepened with accent granules. Sealed with a polyurethane-reinforced wear layer, the 100% recyclable collection contains 25%

MANUFACTURER: Tarkett

PRICE RANGE: \$\$

APPLICATIONS: Combined with sheet formats, Melodia provides seamless integration in health-care environments.

preconsumer recycled content.

TARKETT.COM

(SNAP #26)



VALLAREX

MANUFACTURER: Expanko **PERFORMANCE:** A naturally

antibacterial product, this floating cork floor is available with new stone and wood visuals and a ceramic-infused wear layer. An extra layer of cork provides additional acoustic- and thermal-performance attributes.

PRICE RANGE: \$-\$\$

APPLICATIONS: Light to medium commercial including corporate and hospitality.

EXPANKO.COM (SNAP #27)



#SNAP BACK: RESILIENT FLOORING



LIRA LUIS Chief Collaboration Architect ALLL Chicago

"Some clients prefer VCT, a popular iteration of vinyl or resilient flooring, for office buildings, factories, laboratories, gyms, and schools primarily because it's inexpensive, durable, stain-resistant, and low maintenance. Though it is not known as the most environmentally sensitive choice, recent advancements in technology allow for its being recycled back into new tile, diverting it from landfills."



SHELBY PAPP Resource Manager/ Interior Design Houston

"These days, there are so many design options in resilient flooring as far as shapes, patterns, and maintenance programs, it can be used in almost every type of space. Creating a fun pattern to brighten up a playroom is just as easy as giving an executive serving area a clean, sophisticated design. There are even carpeting products sneaking into the resilient flooring market as crossover products."



LINDSAY WILSON Principal Corgan Associates Dallas

"The majority of available LVT emulates other materials. That is at odds with the desire for authenticity in corporate design. The concepts we developed with Mannington for Intersected focused on the graphic capabilities, with large-scale patterns and great texture. The goal was to appeal to corporate spaces with an option that leverages the product's durability and creates design value."

Soft on the Eyes—and Feet



THE LINES ARE BLURRING in flooring design, resulting in exciting hybrids that combine the attributes of resilient with softsurface flooring. A pioneer in this category, Bolon collaborated with companies such as Missoni to create fashionable styles that caught the public's eye early on. The resulting products read like woven textiles, using bold palettes and synthetic fibers to achieve texture, depth, and high performance. J+J Kinetex is a modular product that tightly weaves face fibers for a slip-resistant, durable solution with one of the highest NRC and IIC ratings in commercial flooring.

"Hybrid flooring offers not only lower maintenance than traditional resilient products that require stripping and resealing but also enhanced acoustic performance and visual warmth," attests Alison Faecher, associate principal and director of interior design at TRO JB in Boston. In lieu of modular carpet, Faecher's firm specified Tandus Centiva Powerbond for waiting and conference areas in the Maine General Replacement Hospital. The heterogeneous resilient product, made from nylon and closed-cell cushioning, is offered in modular and sheet formats. -EH

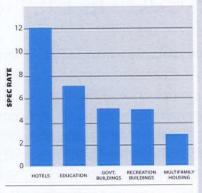
GEOMETRY LESSON

The Bolon Studio collection is a hybrid floor series of five tile shapes (Triangle shown) in an array of colors and textures.

SNAPSHOTS

RESILIENT FLOORING

SPEC RATE BY PROJECT TYPE (NOVEMBER 2013 TO OCTOBER 2014)



SOURCE: DODGE DATA & ANALYTICS

NEW MATH

3.53 BILLION

The total square footage of resilient flooring installed in 2014, up 8% from 2013.

SOURCE: CATALINA RESEARCH VIA RESILIENT FLOOR
COVERING INSTITUTE

RESILIENT FLOORING MANUFACTURERS TO WATCH

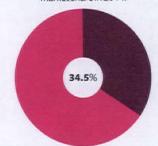
BURKE FLOORING

R.C. MUSSON RUBBER CO.

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

SNAP MATH

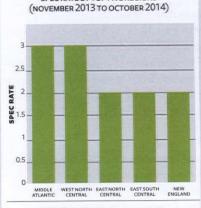
LVT took 34.5% of resilient flooring market share in 2014.



SOURCE: CATALINA RESEARCH

RESILIENT FLOORING

SPEC RATE BY TOP FIVE REGIONS



SOURCE: DODGE DATA & ANALYTICS

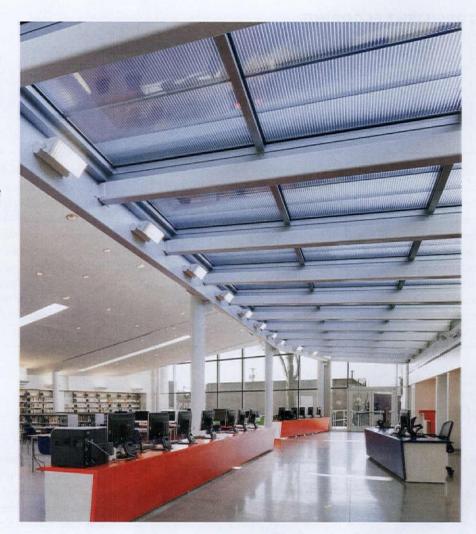
DAYLIGHTING + SUN CONTROL

Reading Light

OPTIMIZING NATURAL light is now so fundamental to sustainable design and construction that even libraries, once steeped in shadow, are becoming veritable cathedrals of illumination.

One recent example is a New York Public Library branch in Staten Island. Designed by A*PT Architecture/ Atelier Pagnamenta Torriani, the Mariners Harbor Library "derives it asymmetrical two-volume form from the biological image of an open oyster shell, its roof's rough exterior concealing bright pearls of knowledge within," according to partner Anna Torriani. "The metaphor of knowledge as enlightenment is literalized through ample glazing and daylight."

To maximize the light while controlling glare, A*PT chose Okalux's Okasolar S Functional Glass for the overhead glazing. "The technical glass roof incorporates calibrated louvers that allow the northern light to come through while deflecting southern light," Torriani explains, "thereby avoiding glare inside the space. The staff and users enjoy the natural light present through the building and the views to the street, trees, and sky." -Allison Craig



SEEKING ENLIGHTENMENT

At the Mariners Harbor, Staten Island, branch of the New York Public Library, Okasolar S functional glass from Okalux provides optimal glare and sun protection while still flooding the space with natural light.

KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END



DAYLIGHT REDIRECTING FILM

MANUFACTURER: 3M

PERFORMANCE: This window film increases natural light penetration and increases occupant comfort by using microreplicated structures within the film to optically redirect light to the ceiling. The film is contained within a glazing system and requires no additional cleaning or maintenance.

PRICE RANGE: \$\$

APPLICATIONS: Commercial projects including offices and schools.

Зм.сом (SNAP #28)



SHEERWEAVE 4901 AND 4903

MANUFACTURER: Phifer

PERFORMANCE: Newly added to Phifer's SheerWeave line, styles 4901 and 4903 are thin, lightweight polyester-twill shade fabrics. Elegantly managing solar heat and glare, style 4901 has an openness factor of 1%; 4903 boasts 3%

PRICE RANGE: \$\$

APPLICATIONS: Both are available in 13 neutral tones with a complementary color on the reverse, allowing it to blend into any interior that requires sun control.

PHIFER.COM (SNAP #29)



MANUFACTURER: Kalwall PERFORMANCE: This translucent window wall system is hurricane-rated and integrates clear glass sections. The 5-footwide clear glazing can be specified up to 3

PRICE RANGE: \$\$

APPLICATIONS: Ideal for high-performance institutional or industrial applications desiring hurricane-rated systems and diffused light.

KALWALL.COM (SNAP #30)



VISION CONTROL **INTEGRATED LOUVERS**



MANUFACTURER: Unicel Architectural

PERFORMANCE: This hermetically sealed cordless system, which integrates louvers between glass, has been updated to offer faster gear operation, fire-rated trims, and argonfilled air space for thermal performance.

PRICE RANGE: \$\$

APPLICATIONS: Ideal for a range of projectscommercial offices, schools, museums, libraries—and interior or exterior use.

UNICELARCHITECTURAL.COM (SNAP #31)



#SNAP BACK: DAYLIGHTING + SUN CONTROL



KONSTANTINOS PAPAMICHAEL Professor/ Co-Director California Lighting Technology Center Davis, California

"The main trend from my R&D perspective is automatic management of daylight as it enters building spaces, based on occupancy and status of electric lighting and HVAC systems. I solve daylighting problems through solutions aimed at realizing the full potential of smart windows and skylights. The ultimate goal is to enable windows and skylights to share information."



Associate

HKS

Salt Lake City

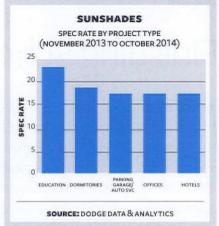
"My sense is that this product area is trending toward solutions integral to building systems. Owners are more conscious about sustainability and architects are looking for creative and integrated solutions that complement the project and the bottom line. Pleotint by Suntuitive is a product with exciting potential. It worked well for us, and our client is very happy with the result."



ANDREW WOLFRAM Principal TEF Design San Francisco

"A strong trend is [installing] exterior sunshades to keep direct sun out rather than trying to control it with shades inside. There's a movement toward clearer, less tinted glazing. But to achieve that and prevent glare, you need to control the sun from the outside. These solutions are expensive, so it's up to the architect to demonstrate the long-term savings."

SNAPSHOTS



TRANSLUCENT WALL AND ROOF ASSEMBLY

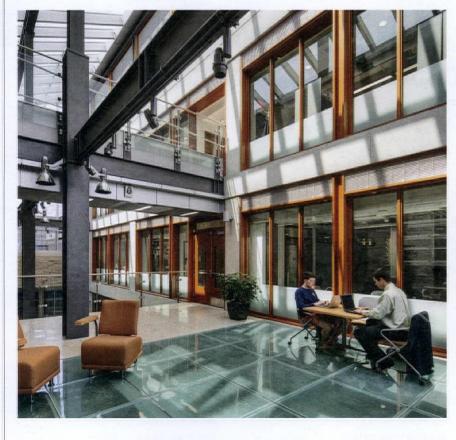
MANUFACTURERS TO WATCH

KALWALL CORPORATION

WASCO PRODUCTS

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

Walking on the (Glass) Ceiling





SHINING THROUGH Flad Architects used TGP's translucent Fireframes ClearFloor System to allow daylight to penetrate from the fifth floor to the ground floor of Northwestern University's new Engineering Life Sciences building.

ONE OF THE LARGEST academic buildings in the world,
Northwestern University's Technological Institute has
undergone a bevy of renovations over the last 65 years to keep pace
with its ever-expanding, cutting-edge scientific work. Most recently,
Flad Architects took on the design of the institute's Engineering
Life Sciences infill, a five-story multidisciplinary space bridging two
existing building wings.

The challenge was to achieve adequate, balanced lighting while meeting fire- and life-safety codes for the infill. This was critical, says project architect Brad Garrett, because "direct sunlight could

damage the highly specialized instruments in the nuclear magnetic resonance [NMR] lab."

The firm's solution: design a large central atrium that allows daylight to spill down through the floors—and use **Technical Glass Product**'s translucent **Fireframes ClearFloor System** to address the code, equipment protection, and privacy issues.

"The soft, milky appearance of the fire-rated glass floor system was really important from a daylighting perspective," Garrett explains. "The pattern on the glass creates just enough opacity to allow for the transfer of soft, even light." —AC

SNAP MATH



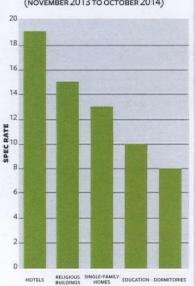
In a study on daylighting and retail sales, the Heschong Mahone Group noted a correlation between hours of useful daylight and retail sales,

with some stores noting an increase in sales of up to 40% during such hours.

SOURCE: AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION

DAYLIGHTING PRODUCTS

SPEC RATE BY PROJECT TYPE (NOVEMBER 2013 TO OCTOBER 2014)



SOURCE: DODGE DATA & ANALYTICS

WINDOW TREATMENT MANUFACTURERS TO WATCH

SPRINGS WINDOW FASHIONS
MARIAK CONTRACT WINDOW TREATMENTS

DRAPER

SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

PAINTS + COATINGS

Finishing School

ASKED BY THE Fort Smith, Arkansas, school board to spiff up the city's tired, circa-1969 Chaffin Junior High School building, local architect Michael Johnson contemplated its orange brick facade...and lamented its lack of windows. "People complained it looked like a prison, not a school," says Johnson, the founder of Fort Smith's Architecture Plus.

Taking cues from the school colors—green and gold-Johnson decided to clad portions of the exterior in aluminum panels finished in four shades of Valspar's Kendall Green. Next he embellished a new entrance with random-width aluminum-tube baguettes produced by Equus Metals and coated by the Texas Finishing Company. "These are aluminum tubes that serve as shading devices, in Valspar bronze, terra-cotta, green, and gold," he explains. "Since [the color is] baked on, it's a more permanent finish with a lifespan of 20 to 25 years."

The new design scored big with the client and occupants alike. "My stepson went to school there," Johnson says, "and his friends say I did a cool thing." Which was precisely the point. —J. Michael Welton



WINNING COLORS Designed by Michael Johnson of Architecture Plus, the renovation and expansion of Chaffin Junior High School in Fort Smith, Arkansas, features wall panels, accents, and baguettes finished in Valspar bronze, green, gold, and terra-cotta.

KEY \$= VALUE, \$\$ = MID-RANGE, \$\$\$ = HIGH-END



BIORENEWABLE COATING

MANUFACTURER: Valspar **PERFORMANCE:** The product's resin system contains up to 30 percent biorenewable raw materials. Offered in a range of colors and gloss grades.

PRICE RANGE: \$\$

APPLICATIONS: A polyester topcoat system for interior coil applications such as ceiling profiles and building walls.

VALSPAR.COM (SNAP #32)



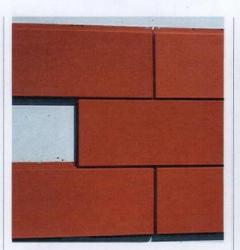
ACCOLADE

MANUFACTURER: Pratt & Lambert PERFORMANCE: Serves as both primer and paint, reducing job time. Its washand scrubbable finish makes for easy maintenance

PRICE RANGE: \$\$-\$\$\$

APPLICATIONS: Can be used in interior settings on properly prepared walls, ceilings, and trim as well as on substrates like drywall, plaster, wood, masonry, metal, and previously painted surfaces.

PRATTANDLAMBERT.COM (SNAP #33)



TERRA-COTTA FINISH

MANUFACTURER: Linetec

PERFORMANCE: Utilizes a 70 percent resinbased coating for high levels of performance in an exterior environment, with a texture additive to replicate the feel of terra-cotta. Tested for resistance to humidity, color change, chalk, gloss loss, and chemicals.

PRICE RANGE: \$\$

APPLICATIONS: Metal-panel walls and building facades where a terra-cotta effect is desired. Four tones available.

LINETEC.COM (SNAP #34)



CLIMASAN

MANUFACTURER: Sto Corp

PERFORMANCE: The paint contains an odor-neutralizing agent that activates when exposed to natural or artificial light. It forms a chemical reaction with pollutants in the atmosphere and neutralizes them.

PRICE RANGE: \$\$

APPLICATIONS: Interior walls and ceilings of restaurants, offices, bathrooms, gymnasiums, assisted-living facilities, and efficiency hotels.

STOCORP.COM

(SNAP #35)

SNAP BACK: PAINTS + COATINGS



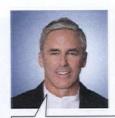
RICARDO Founderand Principal Alvarez-Diaz & Villalon San Juan, Puerto Rico

"Colors are important for psychological and health reasons. Now agood 80 percent of our clientele comes in asking for low or no VOC; ten years ago, it was 15 percent. They are educated and doing my work themselves, since my job is to educate them. And, they're willing to spend a little more for a better quality of life."



JAMES BIBER Founder and Principal Biber Architects New York City

"White has been eclipsed by more saturated surfaces. We use a lot of blacks that are not quite black but beyond charcoal gray. People look fantastic next to it—not quite the Charlie Rose effect, but anyone who sits in front of it looks great. There's a sense of isolation that's really helpful, a silhouette that's really powerful."



CAMPION PLATT **Founder and** Principal Campion Platt New York City

"I've used lavender for a long time, and I'm seeing more saturated versions of it as well as warmer hues, because cool ones are of the past. A really rich tone on the wall can make a room feel inviting. I'm also seeing a lot of orange and more bright bursts of color, rather than 300 variations of white."

A Primer on the Latest Self-Priming Paints



With primer built-in, Behr Marquee can

TIME SAVER

quickly transform a space. The interior paint comes in an array of colors, such as Misty Isle (shown).

NONEXISTENT FIVE YEARS AGO, self-priming products are rapidly evolving because they're so simple to use.

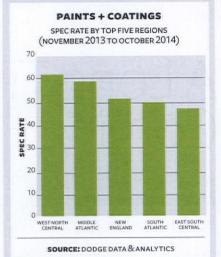
"The paint allows consumers to skip the step of applying a separate primer in most cases, so they save time and money while still getting high-quality results," says Debbie Zietlow, product manager at Pratt & Lambert. Her firm offers a line of three self-priming products, among them Accolade (see opposite) and RedSeal, a premium latex coating for interiors that comes in flat, eggshell, and semigloss finishes.

Other popular options for interiors are Behr's Marquee, which is low VOC and available in an impressive palette of 372 colors, and

Emerald by Sherwin-Williams, an acrylic-latex paint and primer in one that features stain-blocking technology.

"First we saw heavy demand for self-priming paints in the consumer-retail channel, like Lowe's and Home Depot," says Dan Passinault, senior marketing manager for products at PPG Architectural Coatings. "Now it's gone beyond that, into professional painting and facility maintenance." PPG's offering of 12 products is divided into paint/primers in one and self-priming paints. What's the difference? According to Passinault, "Paint/primer in one typically has higher volume solids, so it's more durable and washable." -JMW

SNAPSHOTS



NEW MATH



Forecasters estimate that the global decorative paints and coatings market will expand at a compound annual growth rate of 5.76% during the period from 2014 to 2019.

SOURCE: RESEARCHANDMARKETS.COM

PAINT MANUFACTURERS

PPG ARCHITECTURAL COATINGS GLIDDEN PROFESSIONAL

SHERWIN-WILLIAMS

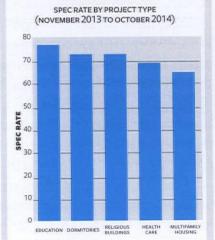
SOURCE: DOWNLOADS FROM SWEETS.COM OVER A 12-MONTH PERIOD

NEW MATH

Product shipments by U.S. paint and coating producers totalled an estimated \$23.5 billion in 2013, up by 2.4%, or \$545 million, from 2012.

SOURCE AMERICAN COATINGS ASSOCIATION

PAINTS + COATINGS



SOURCE: DODGE DATA & ANALYTICS

A Long Time Coming

In the Great Lakes region, manufacturers are finally seeing a return to productivity.

BY J. MICHAEL WELTON



FOR A NUMBER of Great Lakes buildingproducts manufacturers, the first nine months of 2008 were highly profitable; the

year was positively humming along. Then came October and November.

Business for Elkhorn, Wisconsin-based Millennium Tiles dropped by 50 to 60 percent, says company president Walter Hauk. Small job shops and fabricators began to go under as larger manufacturers took work in-house. According to a 2011 Brookings Institution report, earnings started taking a dive too, with inflation-adjusted average earnings falling in 17 of 21 Great Lakes metropolitan areas between the recession's onset and the first quarter of 2011. The decline even occurred across urban areas strong in education, government, and auto manufacturing.

Then, in 2013, construction starts and contracts began to slowly curve upward. "In general, things started improving," says Chris Broome, contract market manager for Draper, an Indiana manufacturer of window shades and gym equipment, "but we didn't actually begin to see any of that until 2014 because our products go in at the very end of the construction process."

Today there's a note of optimism in the air. A mid-2014 JPMorgan Chase economic forecast based on U.S. Department of Commerce data indicated that unemployment in the region had fallen to prerecession levels and applications for unemployment benefits were down as well; moreover, it showed that the Great Lake-area economies would accelerate in 2014 and 2015. As indeed they have.

Mike Beck, director of engineering and new product development for Chicago-based Accurate Perforating and Accurate Metal Fabricating, is looking even further ahead, asserting, "I think the outlook is setting up pretty well for the next five to ten years."

Illinois, Indiana, Michigan, Ohio, Wisconsin



MANUFACTURER: Millennium Tiles LOCATION: Elkhorn, Wisconsin PRODUCTS: Metal siding and roofing shingles, panels, and sheets; LIC-method coloring of stainless steel. FOUNDED: 2001 EMPLOYEES: 50 PRICE RANGE: \$

MILLENNIUMTILES.COM

MANUFACTURER: Accurate Perforating and Accurate Metal Fabricating LOCATION: Chicago PRODUCTS: Perforated building facade panels, ceiling panels, and sunshades. FOUNDED: 1942 EMPLOYEES: 200 PRICE RANGE: \$\$ ACCURATE





Firestone Building Products LOCATION: Indianapolis and Beech Grove, Indiana PRODUCTS: Roofing systems, wall systems, and landscape and lining products. FOUNDED: 1980 EMPLOYEES: 1,600+

PRICE RANGE: \$-\$\$\$ FIRESTONEBPCO.COM

MANUFACTURER: Draper LOCATION: Spiceland, Indiana PRODUCTS: Projection screens, projector and flatscreen lifts, window shades, exterior solar-control products, and gym equipment. FOUNDED: 1902 EMPLOYEES: 500 PRICE RANGE: \$\$ DRAPERING.COM





MANUFACTURER: Guardian Industries LOCATION: Auburn Hills, Michigan PRODUCTS: Glass for commercial, residential, automotive, and technical industries. FOUNDED: 1932 EMPLOYEES: 17,000 PRICE RANGE: \$-\$\$\$

GUARDIAN.COM



MANUFACTURER: Owens Corning LOCATION: Toledo

PRODUCTS: Residential and commercial building materials, glass-fiber reinforcements, and rigid foam insulation.

FOUNDED: 1938

EMPLOYEES: 15,000 PRICE RANGE: \$\$

OWENSCORNING.COM





MANUFACTURER: Ametco Manufacturing Corporation LOCATION: Willoughby, Ohio PRODUCTS: Perforated metals, architectural fence and gate systems, railings, grilles, screens, louvers, and sunshades. FOUNDED: 1966 EMPLOYEES: 50 PRICE

RANGE: \$-\$\$\$ AMETCO.COM



LOCATION: Newark, Ohio

SNAPSHOTS

ILLINOIS



Illinois is home to 20,000 manufacturersemploying almost 600,000 people and generating more than 13.5% of the state's GDP.

Illinois has the third largest manufacturing output of all 50 states.

SOURCE: ILLINOIS MANUFACTURING EXCELLENCE CENTER, ILLINOIS DEPARTMENT OF COMMERCE AND ECONOMIC OPPORTUNITY

INDIANA



Economic activity in Indiana's manufacturing sector expanded in September 2014 for the 16th consecutive month.

In April 2014, Indiana had the highest share of statewide total nonfarm employment in manufacturing (16.9%) among all states.

SOURCES: STATSINDIANA, UNITED STATES DEPARTMENT OF LABOR

MICHIGAN

Michigan has more engineers per capita than any other state. Its research and development centers provide engineering and design support for industries such as automation, materials, defense, and manufacturing systems.



Production of furniture and related products is a source of 19,200 iobs in the state.

SOURCES: MICHIGAN ECONOMIC DEVELOPMENT CORPORATION, MICHIGAN.GOV

OHIO

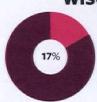
\$99.83 BILLION

Total manufacturing output in 2014 for Ohio.

Manufacturing's share of state GDP in 2014 was 17.66%.

SOURCE: NATIONAL ASSOCIATION OF MANUFACTURERS

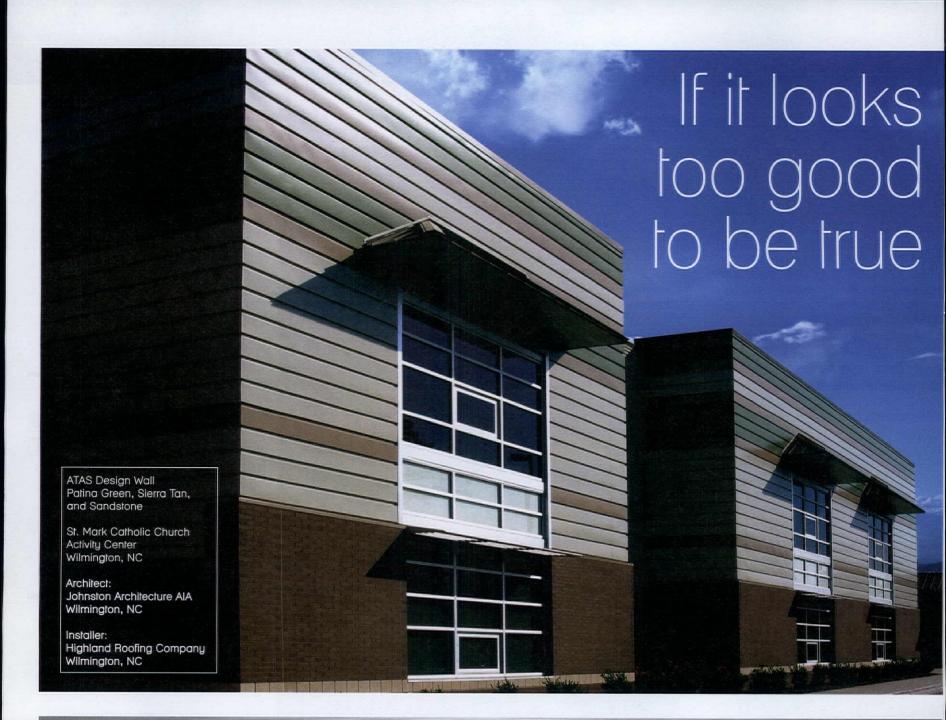
WISCONSIN



More than 9,400 manufacturers in Wisconsin employ over 450,000 workers: nearly 17% of the state's entire employees.

The state ranked fifth in the nation for manufacturing job creation from 2009 through 2012.

SOURCES: NATIONAL ASSOCIATION OF MANUFACTURERS, WISCONSIN ECONOMIC DEVELOPMENT CORPORATION



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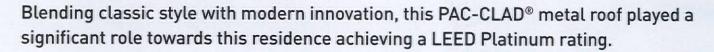
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VERVIEW PAGE 41 le look at sustainable suseum design from the inside out. Q&A PAGE 43 Architect Thomas Phifer discusses his addition to the Corning Museum of Glass. PRODUCTS **PAGE 45**An array of LED fixtures and options for daylighting in museums.

CASE STUDIES PAGE 48
> Harvard Art Museums
> Denver Museum of
Nature and Science

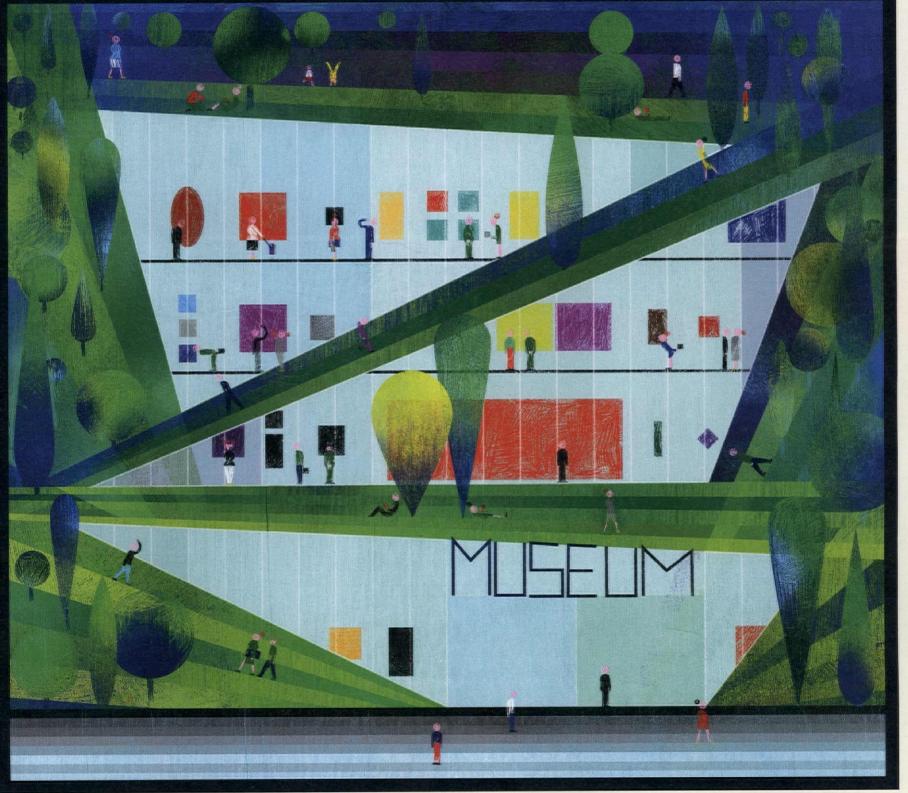
REVISIT **PAGE 54**KieranTimberlake checks in on the green roof at its Yale Sculpture Building.

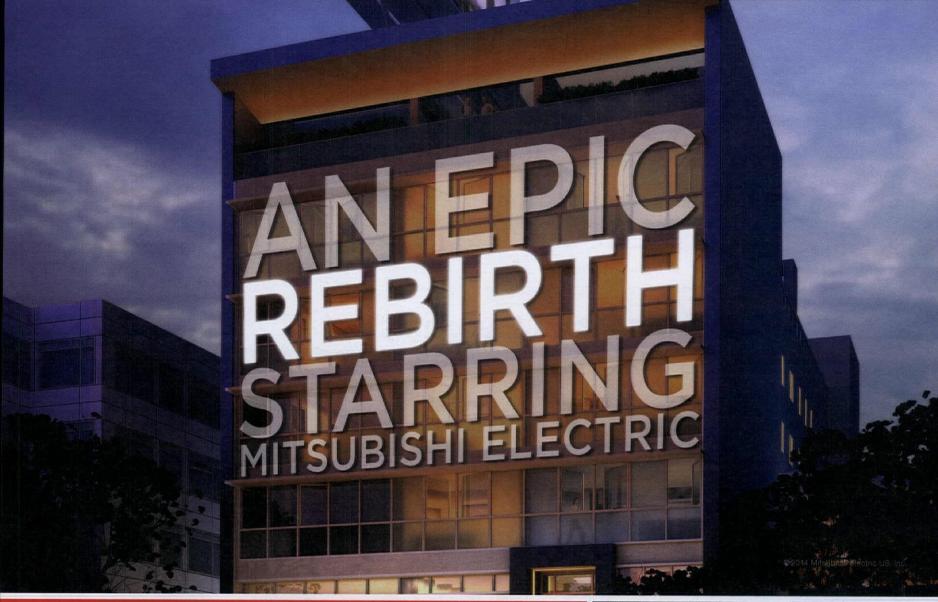
EARTHWATCH PAGE 56 Sou Fujimoto's floating cubes installation wows viewers in Paris.

GreenSource

THE MAGAZINE OF SUSTAINABLE DESIGN

The Art of Designing Green Museums





SUCCESS STORY: THE HOTEL WILSHIRE, LOS ANGELES





In 2011, in the heart of Los Angeles' Miracle Mile, something truly amazing was born. Amidst the densely populated streets of Hollywood and Beverly Hills stood a relic. An old 1950s medical building destined to be turned into a pile of rubble. What happened next was nothing short of magical.

When real estate developers Michael Orwitz, Spence Mitchum and Justin Khorvash went looking for a location to create their Four Diamond boutique hotel, The Hotel Wilshire, even they couldn't have imagined the hidden gem they would find in this dilapidated six-story medical building. But, after assembling some of the best professionals in the hospitality business, it was clear that their endeavor was about to become a reality.

After finding a design team that shared their views on the importance of sustainability, they set their sights on making The Hotel Wilshire LEED Silver Certified. Which meant air quality, as well as occupant comfort, would be important factors.

Enter Mitsubishi Electric's VRF zoning systems. Mitchum had experience using the VRF zoning system with a previous boutique hotel. He knew the system's flexibility, performance and efficiency would play an important role in obtaining LEED certification for this 74-room boutique hotel.

The Mitsubishi Electric VRF zoning system proved to be a perfect fit. Twelve months after its opening, The Hotel Wilshire boasted a LEED Silver certification, 17 percent less energy use, and one of the best views in L.A. from its chic rooftop pool. Just the type of epic performance you'd expect from a star in the hospitality industry.

PROJECT SUMMARY

Dilapidated six-story building remodel:

- 55 Guest Rooms
- 19 Suites
- 1 Rooftop Penthouse Suite
- 1 Rooftop Pool Deck w/ 500 Sq Ft Patio

Equipment Installed:

- 4 PLFY Ceiling-recessed Indoor Units
- 47 PMFY Ceiling-recessed Cassette
 Indoor Units
- 39 PEFY Ceiling-concealed Indoor Units
- 7 PURY R2-Series Outdoor Units
- 7 Branch Circuit (BC) Controllers
- 90 PAC Simple MA Remote Controllers
- 2 AG-150A Centralized Controllers

Results

 LEED Silver Certification. 17 percent less energy consumption. 19 percent cost savings. Four Diamond Ranking by AAA.



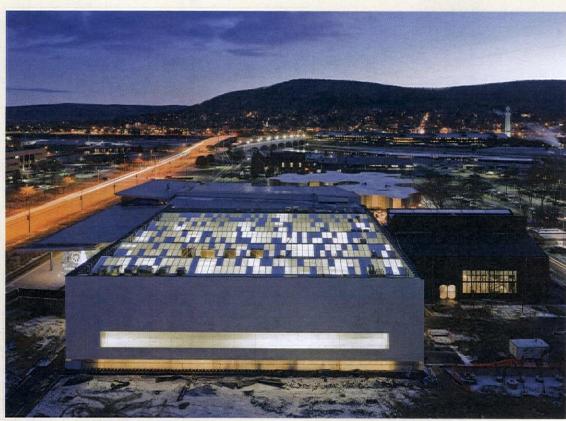
Get more details about The Hotel Wilshire and see how Mitsubishi Electric solved other HVAC design challenges at MitsubishiPro.com.



COOLING & HEATING

"If art is to nourish the roots of our culture, society must set the artist free to follow his vision wherever it takes him." -IOHN F. KENNEDY





We explore the new Harvard Art Museums (left), talk to architect Thomas Phifer about his design for the Corning Museum of Glass (above), and offer an array of products, like CPI's translucent daylighting panels (right), for museum applications



IN THIS ISSUE

Object Lessons

Museums are repositories of the world's most precious objects. Whether priceless paintings or centuries-old artifacts, their display and storage requires the utmost care.

Crucial to that care is constant temperature and humidity levels. Maintaining such precise interior climates takes a heavy toll on a building's mechanical systems. Achieving desirable lighting to properly exhibit a museum's treasures does an equivalent number on electrical loads. Until now, these factors combined to make museums one of the least sustainable building types.

That is beginning to change. This issue examines new and unique strategies for designing green museums by visiting two recently completed buildings and taking a sneak peek at one of the most anticipated museums to open this year.

Renzo Piano is perhaps the most celebrated museum builder on the planet. He is also one of the most innovative. For the Menil Collection in Houston, completed almost 30 years ago, Piano designed a groundbreaking skylight to incorporate natural light in the galleries, a scheme he has honed and developed over decades in other museums. His latest and our first case study, the LEED Gold-pending Harvard Art Museums in Cambridge, Massachusetts, features a dramatically sloping glass roof. Its complex shading system alternately shines daylight on and protects sensitive works in the galleries and upper-level conservation labs.

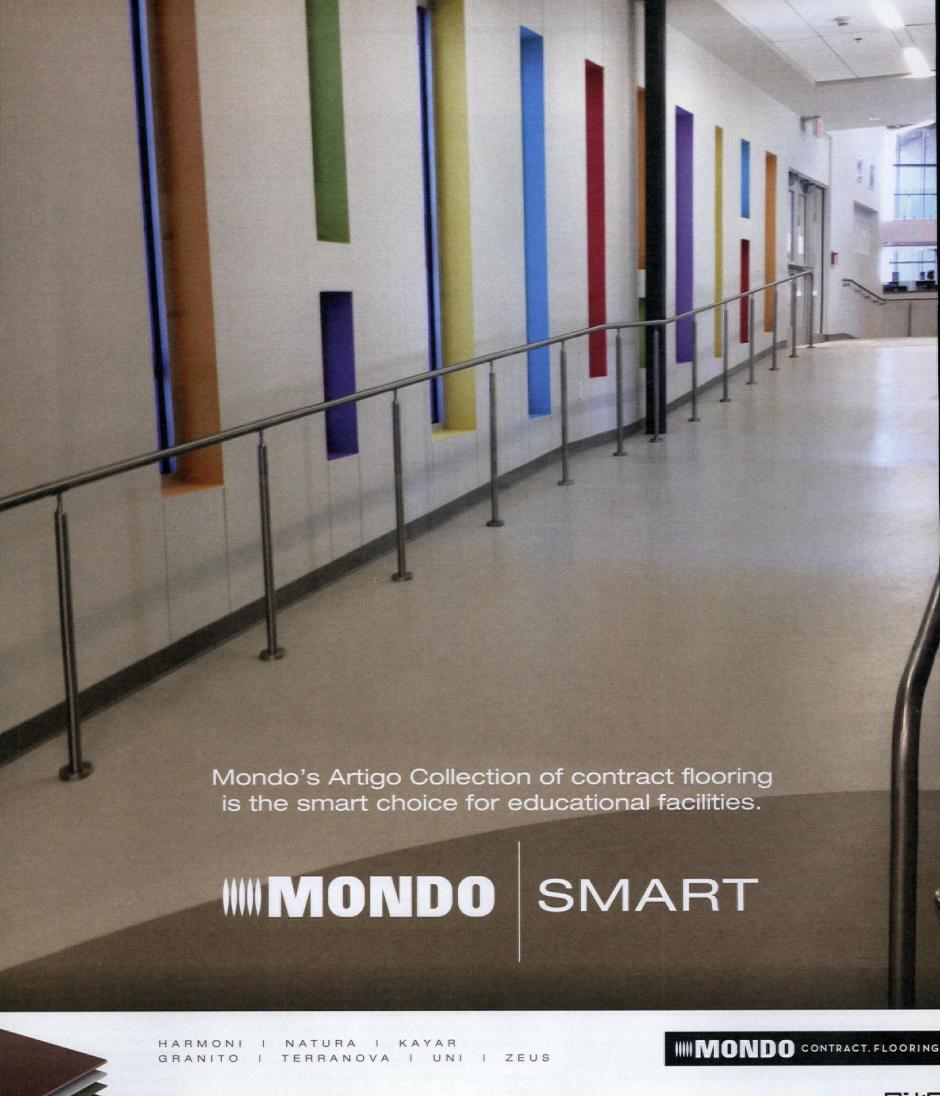
Architectural firm Gkkworks achieved LEED Platinum certification for its Morgridge Family Exploration Center at the Denver Museum of Nature and Science, thanks in large part to an extremely efficient building envelope design that incorporates cavities to mechanically dry condensation. On the other hand, an addition to the Corning Museum of Glass, opening this spring, uses a single piece of glass as both rainscreen and interior wall. We talk with its architect, Thomas Phifer, in this issue's Q&A about the difficulties of-and opportunities formaking sustainable spaces for art.

As museum design has advanced, so too has technology. Architects can now specify a range of products that help contribute to the sustainable construction and operation of museums. These days, energyefficient LED lighting is prevalent in galleries, whereas just a few years ago it was unthinkable. Nevertheless, daylight remains the best way to show the spectrum of colors, a clear desire when displaying artwork. From dynamic glass and translucent panels to louvers and fabric shades, our Products section features a number of daylighting options.

Last, we revisit Kieran Timberlake's Yale Sculpture Building. In the four-story studio-art building with a single-story gallery, the Philadelphia-based firm extended green design to every level, from the parklike landscape to the green roof, which it started keeping tabs on after the initial planting. We reveal here what the firm's researchers discovered (

MORE ONLINE

See more sustainable design features on architecturalrecord.com For the GreenSource magazine archives, go to greensourcemag.com.



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Q&A

Museum Piece

Thomas Phifer makes impeccably detailed buildings. He is the architect of a series of refined residences, beautifully executed corporate and institutional projects, and, increasingly, stunning spaces for art, beginning with his North Carolina Museum of Art, completed in 2010. His minimalist addition to the Corning Museum of Glass in upstate New York is set to open this spring, and a sprawling expansion of the privately commissioned Glenstone museum will open in Maryland next year. *GreenSource* talked with Phifer about the challenges of designing museums, and the unique opportunity Corning offered him.

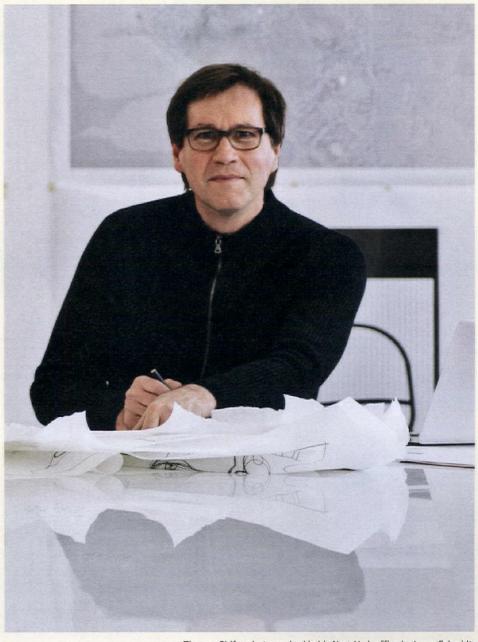
BY JOSEPHINE MINUTILLO

GREENSOURCE: Designing museums is obviously a complex undertaking. What are the greatest challenges when it comes to making them sustainable buildings?

THOMAS PHIFER: It takes a lot of energy to sustain a museum and keep it within the curatorial limits, meaning within a certain range of 70 degrees and 50 percent humidity. We look closely at mechanical systems—using geothermal energy and heat recovery wheels and letting in more fresh air when possible—to make heating and cooling run more efficiently. But what we've addressed most is daylighting, because an enormous amount of the energy used in a museum comes from lighting the artworks. If you look at a museum's energy consumption, lighting is way up there.

Is that beginning to change as LEDs become more prevalent in galleries? LEDs certainly consume much less energy, but the developments there are very recent. When we did the North Carolina Museum, the lights were not even close to being bright enough. But soon LEDs will be able to measure the color of daylight that enters a space, send that information to the fixture, and match it by slightly adjusting the temperature of the light source. That is coming. For now, we are using available LEDs at Corning and at Glenstone.

The exterior walls and roof of your building for the Corning Museum of Glass are completely glazed. How were you able to achieve that? Because the glass objects being displayed inside are not harmed by light the way other kinds of art are, we can really take advantage of daylight. We're able to turn off the lights, an enormous savings. During the summer, we get up to 475 foot-candles inside. That's a lot of light. By comparison, works on paper are usually limited to 10 foot-candles, painting 30 to 35, and sculpture 60 to 70. It's important when you bring in daylight, however, to trap some of the air, otherwise the radiant heat that comes with it will force you to turn up the air-conditioning. At Corning, there's a cavity at the top of the building between the skylights and the supplemental light fixtures—about a



Thomas Phifer photographed in his New York office by Jason Schmidt.

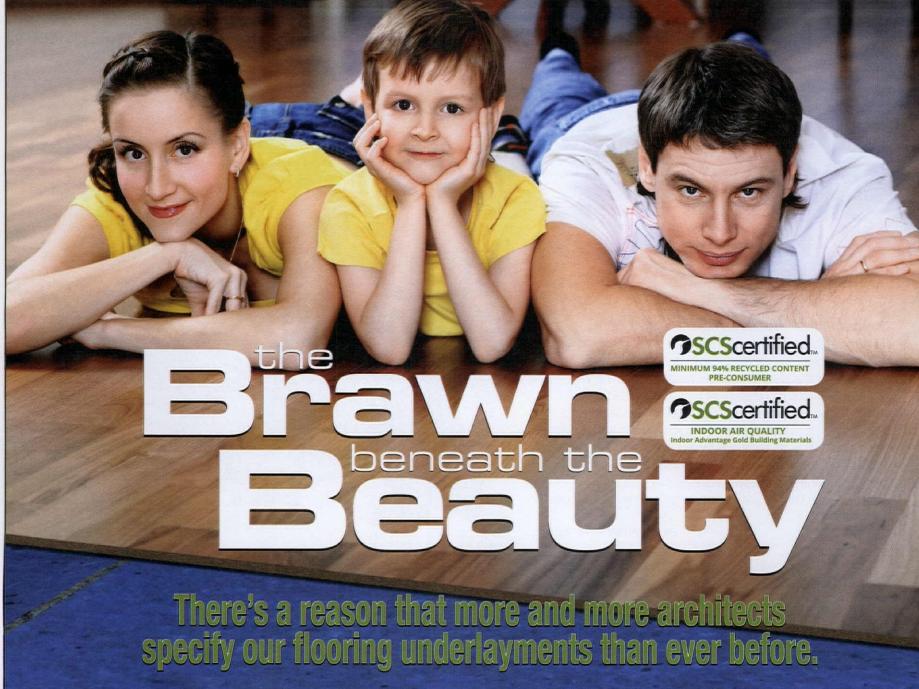
10-foot-high space—where we isolate hot air and exhaust it from the building so it doesn't come in contact with the air closer to the ground.

Is there a difference between daylight coming in from the side walls and that coming in from overhead? When you have a glass object in silhouette, if you put it up toward a window, say, it goes black. We took a glass Aalto vase out to the street, and it was amazing to see how it came to life with light. The Corning Museum doesn't have paintings that hang on walls; the glass sits on the floor. Rather than directing light toward the walls, we used very thin overhead concrete beams to push daylight toward the floor.

The skylights feature a variety of transparent, translucent, and opaque glass panels in what appears to be a random pattern. What was the intention? We wanted a certain intensity, but in the end, we felt it would be beautiful to let the light be slightly uneven up there. We worked with Arup for over a year to carefully calibrate the amount and character of daylight we let in. Ten percent of the panels are clear glass, to allow rays of sunshine to come in and hit particular areas. The experience of the movement of the sun and the passage of time within a museum brings a certain poetic quality to the space.

"The experience of the movement of the sun and the passage of time within a museum brings a certain poetic quality to the space."

THOMAS PHIFER Founder, Thomas Phifer and Partners



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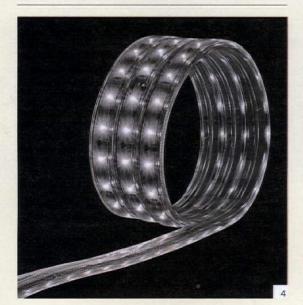
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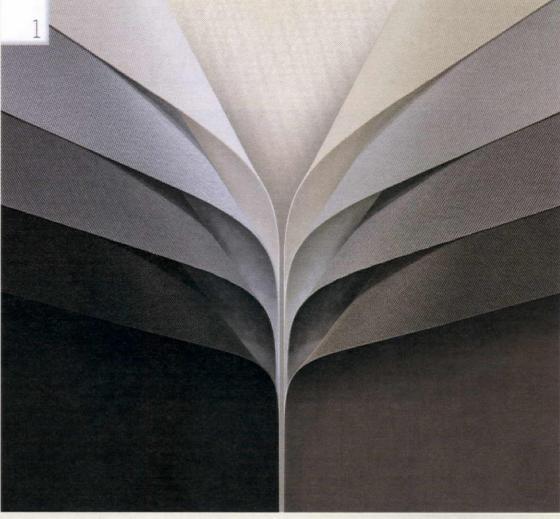


For in-depth information about these products, circle item numbers on the Reader Service Card.









1 GreenScreen Evolve

Mermet Cowpens, SC mermetusa.com

GreenScreen Evolve provides specifiers with shading that offers sustainability and solar performance combined in one fabric. Available in a rich, modern color palette, it is made of 100% PVC-free polyester and 100% recycled materials, a combination of postindustrial and postconsumer plastic waste. Cradle to Cradle certified and Greenquard Gold certified, GreenScreen Evolve has been tested to meet globally recognized performance standards and is RoHS Compliant. **SNAP #40**

z Kurve Display

Edge Lighting Chicago, IL edgelighting.com

The Kurve Display was recognized by the 2014 Next Generation Luminaires Solid State Lighting Design Program, which promotes excellence in the design of energy-efficient LED luminaires for commercial, industrial, and institutional applications. The dimmable linear channel mounts 14 inches from the wall and features a white diffuser that provides uniform light without hot spots. Available from 12 to 120 inches long in a variety of finishes including satin nickel, chrome, antique bronze, satin aluminum. white, and satin black. **SNAP #41**

3 FlexLouver Rack Arm System

Draper Spiceland, IN

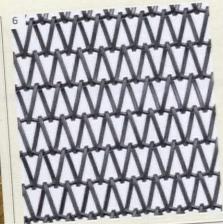
draperinc.com Part of Draper's line of solar-control products, the FlexLouver Rack Arm System is a nonretractable louver system for use where precise light control is important, such as galleries and museums. The louvers can open and close to control solar energy, light, and glare. Slats are made of aluminum and come in a range of sizes. The system can be used in many glazing situationshorizontal, inclined, vertical-or with any shape of window opening, whether installed on the interior or exterior. **SNAP #42**

4 Infina

Jesco Port Washington, NY jescolighting.com

Infina flexible LED lighting operates directly from a standard 120-volt line. A single electric line powers a continuous run of 150 feet or more. Constructed from durable high-temperature, flexible, optically clear thermoplastic, it mounts simply, with snap-in clear polycarbonate channels. lesco's constant-current LED design provides 50,000 hours or more of operation with 70% or greater lumen maintenance over its lifetime. A full line of accessories, cables, and connectors is available to meet design needs for any installation. SNAP #43







5 ShadeLoc

MechoSystems Long Island City, NY mechosystems.com

ShadeLoc is a specialized zipper-shade system that eliminates light gaps between shade bands by incorporating 2"-wide side and 21/2"wide center channels to capture the zippered edges of shadecloth. The design allows the shade band to resist being pushed or pulled out of place by air pressure and other forces and offers superior room darkening. The motorized system enables the textile to glide smoothly without exposed hardware. The Clark Art Institute in Williamstown, Massachusetts (not shown), features ShadeLoc shades with MechoSystems' SolarTrac automated shading system.

6 Mid Shade

Cambridge Architectural Cambridge, MD cambridgearchitectural.com

One of five flexible stainless-steel mesh patterns recently introduced by Cambridge Architectural, Mid Shade is ideal for exterior solar shading on building facades. The 1/4"-thick, 16-gauge, 1.4-pound-persquare-foot mesh features 54% open area and can be tension mounted using the company's patented attachment systems. Available in a maximum width of 240 inches, Mid Shade is 100% recyclable after use. SNAP #45

7 UniQuad

CPI Daylighting Lake Forest, IL cpidaylighting.com

UniQuad is a quad-glazed translucent wall panel whose unitized design dramatically reduces installation time. The insulated system, which provides glare-free, diffused daylighting, features an energy-efficient assembly offering the best ratio of insulation to visual transmittance. The double-layer polycarbonate panels, made from 10% post-industrial content, are held by recycled aluminum framing. The product outperforms the spanning capabilities of single-panel systems and reduces the need for additional structural supports. Available in a variety of bicolor options with an easily removable and replaceable exterior skin. SNAP #46

Do MORE **§Vinyl Beads**

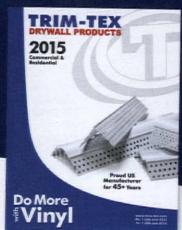
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8 Dynamic Glass

View Milpitas, CA viewglass.com

View Dynamic Glass seamlessly transitions through four tints to provide unobstructed views without glare. It can automatically adapt to changing external conditions or be controlled by a user. By admitting daylight and rejecting unwanted solar-heat gain and glare, the glass significantly reduces airconditioning and lighting costs. View takes standard float glass, applies an electrochromic coating on one of the surfaces, and builds an insulating glass unit. Its installation at the Helmerich Center for American Research in Tulsa (shown) allows visitors to connect to the spectacular landscape it overlooks while protecting museum artifacts from the sun. SNAP #47

9 M31

Litelab Buffalo, NY litelab.com

The M31 surface luminaire is part of Litelab's Museum Collection. An LED light source sits behind a standard clear lens or an optional photo-etched light-blocking screen. The assembly is housed within the two-piece spunaluminum body, which allows for high-efficiency passive cooling. An integrated driver permits fixture operation at lower temperatures and longer lamp life. A front-installed, nonrotational, optical matte-black cartridge accommodates up to three accessories, such as a range of lenses, filters, and louvers. Offered in black. white, brushed aluminum, and a custom finish.

SNAP #48

10 Element LED Multiples

Tech Lighting Skokie, IL techlighting.com

The Element LED Multiples system, constructed of heavy-gauge cold rolled steel, features a patentpending dome assembly that provides a sleek, below-the-ceiling look while allowing a full 35° tilt and 361° rotation at an infinite number of lockable intervals-always maintaining full center beam candlepower. All configurations are available in an open or trimmed format and either a flanged or flangeless ceiling appearance. To easily release, aim, and lock the spot modules, just use their press-release tabs; no tools necessary. SNAP #49



CASE STUDY 01

Rising to the Occasion

Nearly two decades in the making, Renzo Piano's Harvard Art Museums unite three renowned collections in one state-of-the-art facility.

LIGHT TOUCH

BY JOSEPHINE MINUTILLO

Even for Renzo Piano, who has completed over two dozen museum projects around the world, the brief for the renovation and expansion of the Harvard Art Museums (HAM) presented a particular design challenge. The esteemed university asked the Pritzker prize winner to combine three institutions—the Fogg, Busch-Reisinger, and Arthur M. Sackler museums—under one roof within a tight urban site in Cambridge, Massachusetts.

Opened in November, Piano's solution turns the roof into a unifying and very distinctive design element in the 204,000-square-foot facility, which connects the Fogg's 1927 brick Colonial Revival structure to a boxy wood-clad addition. The dramatically sloping glazed surface, whose angles range from 24 degrees to 60 degrees at the steepest, is not unprecedented on campus. Gund Hall (1972), home to Harvard's Graduate School of Design, just a couple of blocks away from the museum, contains a series of stepped-back architecture studios beneath its pyramidal glass top. Piano, however, located conservation labs just below his roof, whose position over the restored and upwardly extended Calderwood Courtyard also brings daylight into the galleries located within the open and glazed arcades surrounding the atrium, the Fogg's historic heart. Since these spaces either handle or display valuable artworks that are highly sensitive to light—the combined collections consist of approximately 250,000 objects from the ancient world to the present and across all media-Piano developed a complex shading

The cedar-clad addition connects to the Fogg's 1927 building.





The facility's center, within the restored travertine Calderwood Courtyard, was extended upward with glass arcades on the top three floors and a new glass roof.



TEAM

ARCHITECT Renzo Piano Building Workshop; Payette (architect of record)

Engineers Robert Silman Associates (structural); Arup (m/e/p); Nitsch Engineering (civil)

Consultants Sandy Brown Associates (acoustical); Arup (envelope consulting, energy modeling, sustain-ability, lighting); Simpson Gumpertz and Heger (envelope consulting); Payette (landscape)

General Contractor Skanska USA Building

SOURCES

Exterior Wood Cladding and Custom Woodwork Mark Richey Woodworking

Skylights and Glazing Josef Gartner

Windows Cheviot Corporation

Special Surfacing

Angelini Plastering Oak Flooring Becht

Corporation Stone Flooring Kenneth

Castellucci & Associates

Carpet J+J Flooring Group; Allegheny Contract Flooring

Elevators Otis Elevator Company

Paints and Stains Benjamin Moore; M.L. McDonald

Interior Ambient Lighting iGuzzini; LiteLab

Controls Lutron **Building Management**

System Siemens Office Furniture

Herman Miller; Creative Office Pavilion

Fixed Seating Poltrona Frau; Creative Office Pavilion

Custom Cabinetry Ebenisterie Beaubois system to control the amount and type of daylight that enters.

The roof's low-iron, insulated glazing units (IGUs), some as long as 14 feet, are themselves innovative. Fabricated in Germany, the tripleglazed sheets are filled with argon gas rather than air to increase R-values and reduce the possibility of condensation. Sandwiching the IGUs, a translucent interior roller shade is mirrored by a transparent woven fabric on the exterior. Low-iron, laminated glass louvers with a UV filter complete the assembly to halt heat gain and maintain directional quality of the natural light, still the best way to show the spectrum of colors in artwork when controlled. Sensors track light levels, though conservators are also able to adjust shades depending on the location and delicacy of their task.

Daylighting was only one consideration in building a sustainable museum, an undertaking made more difficult by the requirements of a prestigious conservation center that includes energy-intensive fume hoods. Over the course of completing construction documents, Bostonbased architect of record Payette switched the supplemental electrical lighting from incandescent bulbs to newly available, high-colorrendering LEDs. They even achieved a LEED innovation credit for using and recycling energy-efficient temporary construction lighting.

Another credit was earned by recycling 95 percent of the construction debris, much of which came from the demolition of the Busch-Reisinger building (designed by Gwathmey Siegel & Associates in 1991, it previously occupied the snug spot between the Fogg and Le Corbusier's Carpenter Center on Quincy Street). Brick from the torndown rear wall of the Fogg was reused around the facility's new loading dock. Teak floor planks were sent to reclamation centers, and old display cases were donated to smaller exhibition spaces and libraries in the local community. As part of a sustainable-sites initiative, HAM turned nearby parking spaces into landscape.

The project's aim of achieving LEED Gold certification, expected this winter, is part of the university's campus-wide sustainability initiatives. (In 2008, Harvard established a short-term goal to reduce greenhouse gas emissions 30 percent by 2016; it has also implemented a number of renewable and alternative energy efforts.) The building reduces water use by collecting stormwater for flushing toilets and reclaiming groundwater for irrigation. Water, however, is unwelcome near artwork. The building employs conventional but sophisticated air-handling units instead of chilled beams to avoid the risk of water leakage from that more efficient HVAC system.

The light wood exterior of the addition deliberately contrasts with the red brick of the Fogg and the brut concrete of Le Corbusier's iconic building. "Wood is part of the vernacular architecture of New England," explains Charles Klee, a principal at Payette, adding, "There are numerous examples of wood buildings on Harvard's campus." The architects selected Alaskan yellow cedar because it is dimensionally stable and has tighter growth rings that are well suited to colder climates. The FSC-certified exterior boards act as a rainscreen, uncommon for wood. "Wood is a fantastic material," Piano said of his cladding choice. "You just have to put life into it."

Piano's design animates all parts of the building. Calderwood Courtyard, which Piano likens to an Italian piazza or city square, reemerges as the heart of the new facility, serving as a hub of activity and circulation. Visitors and students entering from either Prescott or Quincy Street can pass through the bustling ground floor, which features a shop and café, without paying admission. In addition to galleries (wHY created the design for the inaugural installation of the permanent collections galleries), the six levels of public space include the Art Study Center, classrooms, and lecture halls. The top floor offers views both into the travertine-clad courtyard and outside to Cambridge and Harvard Yard. And of course, the roof itself is quite literally the crowning achievement of a long and complex project. 65



Galleries within the thirdfloor arcade overlook Calderwood Courtyard (left). The Straus Center for Conservation and Technical Studies occupies the top floor of the new facility (below).









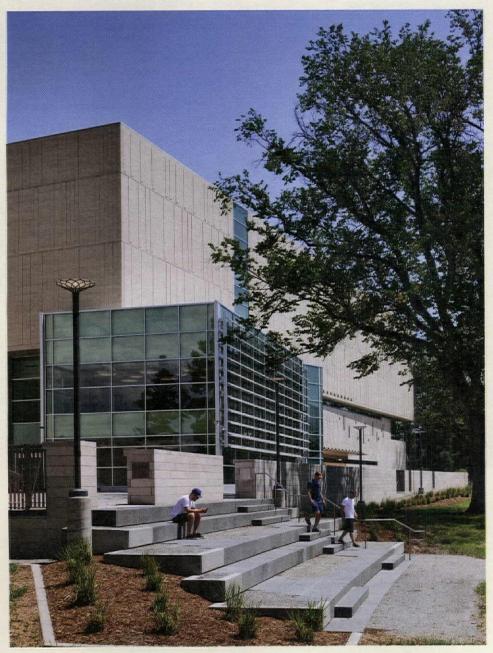
www.american-biltrite.com

CASE STUDY 02

Collector's Item

A new LEED Platinum addition to the Denver Museum of Nature and Science comprises a unique building envelope to safely store and display sensitive artifacts.

BY DAVID SOKOL



The Denver Museum's new addition serves as an entrance for visiting school groups.

Ever since it opened in City Park in 1908, the Denver Museum of Nature and Science (DMNS) has undertaken new construction approximately every decade. The projects were so numerous that the original architecture is now encased within the enlarged building; Beaux-Arts facades are visible as a backdrop to dinosaur bones and interactive displays.

Yet even continual expansion has not kept pace with DMNS's growth as a learning center. In 2005, when the Denver-based office of the multidisciplinary design studio Gkkworks developed a master plan for the institution, "collections were stored in 49 separate locations in the building, none of which had humidity control," recalls facilities director Elaine Harkins. The Morgridge Family Exploration Center (MFEC), completed by Gkkworks a year ago, now houses all 1.5 million objects while cutting energy costs by at least 50 percent from an ASHRAE 90.1-2007 baseline.

The extensive inventory is found within the Rocky Mountain Science and Collections Center that occupies two basement floors of the addition. Aboveground, the 126,000-square-foot wing rises three stories along the south end of the museum and contains education studios, a new Discovery Zone, and temporary galleries that can be combined with preexisting exhibition space to house megashows.

MFEC serves as an entrance for school groups. Approaching the slightly folded volume, students observe how the new wing was shaped to preserve old trees. Convening on the elongated south plaza prior to departure, they can associate changes in building profile, material, or fenestration with the various interior destinations they just visited. And should they peer through the small windows accenting the limestone-clad south elevation, their curiosity will be rewarded with a view into a prep area where recent acquisitions are processed.

Gkkworks principal Maria Cole says that revealing DMNS's inner workings—plus connecting the temporary galleries, accommodating group arrivals, and preserving the City Park landscape—governed the MFEC design. Equally important goals were superior energy savings and a LEED Platinum rating (achieved in July), and these figured prominently throughout the decision-making process.

Indeed, the Denver office of Ambient Energy was tapped for energy modeling early on, and according to Avinash Gautam, one of the consultancy's specialists, "How volumes were laid out was determined from the energy model itself." Placing key program below grade stabilized climate control for the artifacts without draining energy.

Whether tucked away in storage or exhibited upstairs, museum artifacts require a certain amount of moisture in the air. Cole explains, however, "Our climate makes it difficult to humidify an interior space; vapor tends to drive itself into the building envelope." The design team thus relied on another model, forecasting five years of hygrothermal behavior, to determine the best way to prevent water from collecting inside the structure. The envelope surrounding the collections center and galleries features a cavity that mechanically dries condensation. This assembly also yielded energy efficiency, with R-values ranging from 10 for the subterranean walls to 45 at the roof.

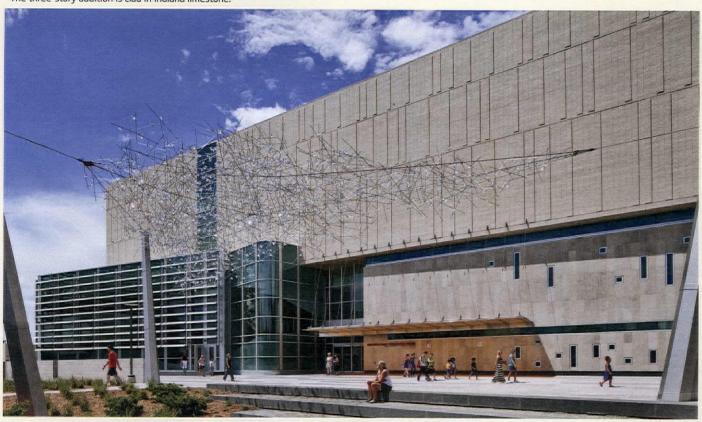
Sustainability criteria and the demands of museum operations also aligned concerning nontoxicity of construction materials, as off-gassing poses a threat to artifacts. But synchronization between the two was not perfect. "Daylighting of occupied areas is important in the LEED system, which created a conflict between installing a skylight and breaking through the purge cavity [where water evaporates]," Harkins says. Cole notes that constant temperature and humidity control means that "you can't get easy credits by setting back mechanical systems at nighttime."

Even so, MFEC leverages many more sustainability techniques than not, including 200 kilowatts of rooftop photovoltaics, solar thermal domestic hot water, and 43 percent potable-water reduction. As Gautam says, "The cumulative effect of these strategies is what led to a very high-performing building."

The three-story addition is clad in Indiana limestone.

5

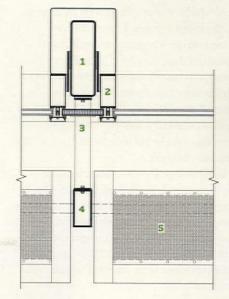
5



Temporary galleries can be combined with preexisting exhibition space to house megashows.



- **SECTION** 1 Mechanical
- 2 Gallery
- 3 Discovery Zone
- 4 Artifact Prep Area
- 5 Collections Storage
- 6 Mechanically Ventilated Cavity for Condensation Control
- 7 Permanent
- Dewatering System



TEAM

ARCHITECT Gkkworks; Harold Massop (associate architect)

Engineers SSG MEP (electrical); The Lund Partnership (civil); Martin/Martin Consulting Engineers (structural); Arup and BCER Group (mechanical)

Consultants

Arup and Ambient Energy (environmental/ sustainability); Geller & Associates (acoustical); Architectural Energy Corporation (commissioning); RoofTech (envelope); BCER Group (life safety); Steve Hefferan (lighting)

General Contractor GH Phipps Construction Company

SOURCES

Brick Acme

Granite Coldspring

Roofing Garland

Curtain Wall Kawneer

Solar Thermal

Collectors Next Generation Energy

Glazing Guardian; Sage Glass

Automatic Aluminum

Shades Colt

Vapor Retarder Lamtec **Waterproofing** Carlisle

Vinyl Flooring Amtico

Carpet Lees; Shaw

Elevators ThyssenKrupp

Ceilings Armstrong

PLAN DETAIL AT SUNSHADE LOUVERS 1 Structural Steel Column

- 2 Aluminum Curtain Wall
- 3 Insulated Aluminum Panel
- 4 Extruded Aluminum
- Sunshade Supports
 5 Perforated Aluminum
- Louver Blades

REVISIT

Planting the Seed

A groundbreaking research project looks at the role of vegetative dynamics in the long-term health of a green roof.

BY ANNA FIXSEN

KieranTimberlake is growing the knowledge of green roof design. Since 2011, the Philadelphia-based architecture firm has been monitoring the green roof on its Yale Sculpture Building in New Haven as part of an ongoing research project. "We're interested in the relationship between what we draw, how that environment changes over time, and what that change means," says Stephanie Carlisle, the environmental researcher who is spearheading the study. "The first question was as simple as, What's up there now?"

This question quickly spurred a larger project. The researchers realized existing vegetated-roof performance data was thin, and the results of ecological studies were not geared specifically to architects. "The typical view is that a green roof is a good piece of infrastructure, good for the environment, and will get some LEED points," says Carlisle, "but that's not pushing the design forward or enhancing it."

The original planting scheme at Yale, completed in 2007, featured broad ribbons of goldenrod, panic grass, butterfly milkweed, and prairie dropseed across the rectangular surface. But during the summer of 2011, when researchers climbed onto the roof to conduct their initial survey, the original design was barely recognizable, a casualty of maintenance cuts during the recession.

Nevertheless, the overgrown array proved the ideal testing ground for the KieranTimberlake study. The researchers divided the roof into plots according to the relevé method, a technique that measures species presence and percent cover. This involved counting individual stems and visually plotting the mix on a topographic map.

The findings were remarkable. Left to its own devices, the Yale roof experienced a fivefold increase in plant species transported by the wind and by animals. Areas of shade from an oak tree and an adjacent building made for particularly diverse sections. Around the roof hatch, patches of burdock and bird vetch appeared where humans inadvertently dispersed seeds carried on the soles of their shoes.

Kieran Timberlake is also conducting similar analysis on projects at Cornell and in the Philadelphia Navy Yard. As data accumulates, Carlisle and her team are excited about the implications for optimized vegetated-roof design and cross-disciplinary dialogue with ecology experts. Their most recent findings will be published in the peer-review journal Green Roof Ecosystems later this year.

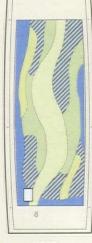
Past studies show that the hydrological benefits and improved thermal performance green roofs provide are directly linked to the physical properties of the vegetation. KieranTimberlake's observations will inform and enhance green roof design, including the mixture of plants, soil composition, and prescribed maintenance regimens. "We don't just expect the plant beds to live," says Carlisle. "We expect them to work as systems and really provide services. We want to work with these systems and do it intelligently." 69

The green roof at Yale in 2011, four years after the first planting.

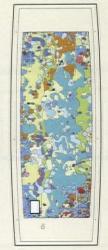




KieranTimberlake's Stephanie Carlisle gathering specimens.





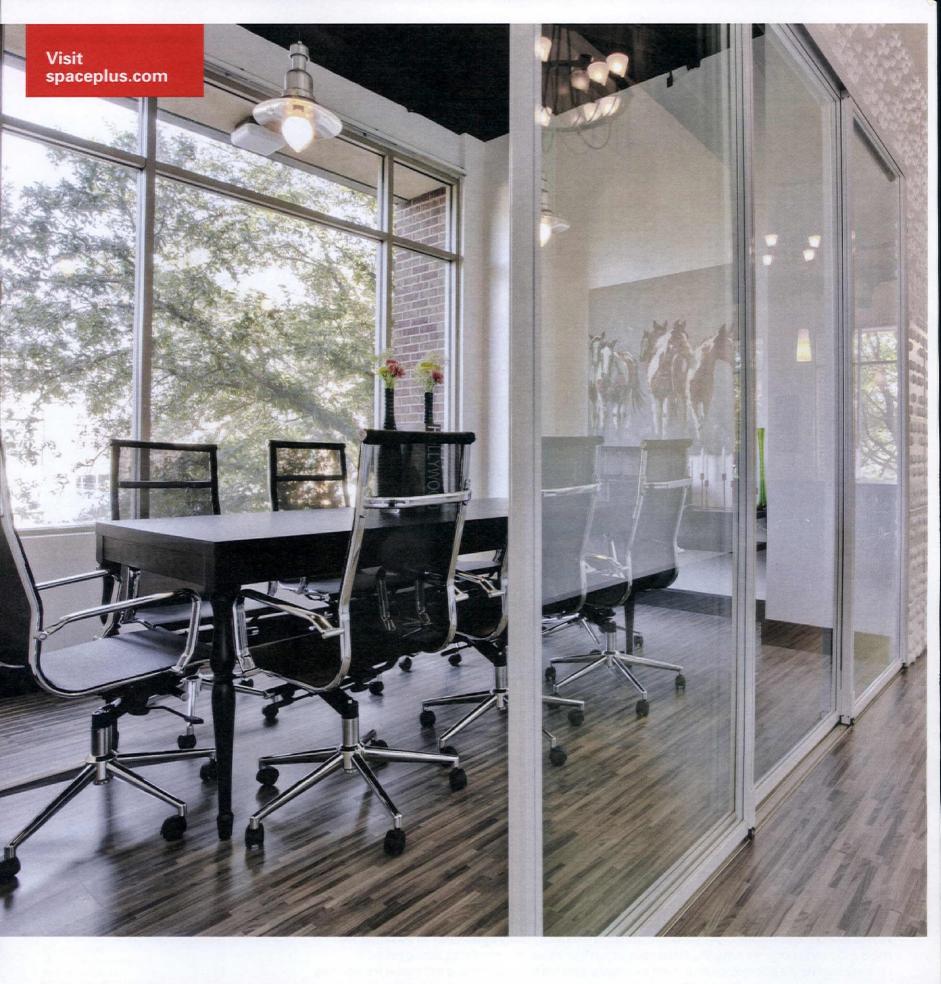


SPECIES DISTRIBUTION The arrangement and distribution of species on the Yale roof looks very different today than in 2007, when the greenery was planted. End conditions represent zones of drought and decreased soil moisture. The lower-right corner is now home to a host of bird- and rodent-dispersed species. The unchecked growth of tree species remains the greatest threat to the roof's integrity.



2011

2013



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EARTHWATCH

Beauty is fleeting. In the case of Many Small Cubes by Japanese architect Sou Fujimoto, it is positively nomadic. "The piece roams," says gallerist Philippe Gravier, who commissioned the work. "We recently transplanted Many Small Cubes to Asnières-sur-Seine, and it feels like a completely different work than when it first appeared in the Jardins des Tuileries in October."

Before its move from the public garden outside the Louvre to the Paris suburb, over 100,000 people visited the temporary installation, part of Gravier's Maisons d'édition. The ongoing series asks celebrated designers to create a simple conceptual sketch, which Gravier subsequently renders as an intricate threedimensional model. Fujimoto had only three guidelines to keep in mind as he created his itinerant house: the design had to be durable, high-tech, and easily disassembled.

In Many Small Cubes, hundreds of anodized-aluminum boxes connect in seemingly haphazard formations, sometimes interlocking at the corner or merely touching sides, letting the composition breathe and interact with its environment. This helps give the whole structure its distinctly floaty, lighter-than-air quality. Various nooks and crannies promote intriguing shadow play as sunlight strikes the metal forms, adding yet more ethereal drama to the proceedings. Wide-eyed onlookers are invited to meander inside and gaze at the arresting arrangement from a variety of angles. "The space is not strictly defined," Fujimoto explains in a statement. "I blur the line between inside and outside."

"I wanted to collaborate with Fujimoto because his work is such a wonderful mixture of architecture and poetry," Gravier says. Like poetry, the piece appears to speak its own language: a nearby projector continually flashes trippy patterns and shapes like clouds and numbers against the cubes. Some of the boxes play host to colorful maple trees, 26 in all. At night, they come roaring to life with a dazzling light show courtesy of light sculptor Patrick Rimoux. According to Gravier, "The message of Many Small Cubes seems to be, Live without walls!" [68]

BY DEREK DE KOFF

CRITICAL POINT



PARIS, FRANCE Japanese architect Sou Fuilmoto's temporary installation traveled from the Tuileries garden to a suburb northwest of the city.



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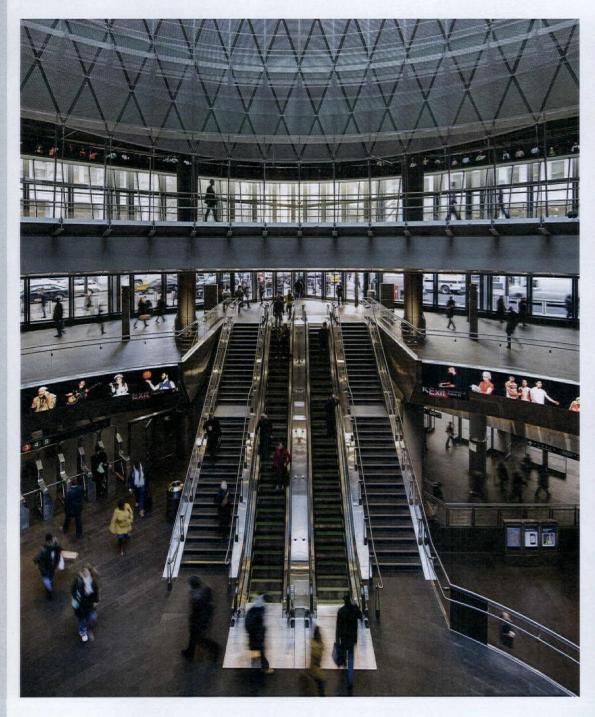


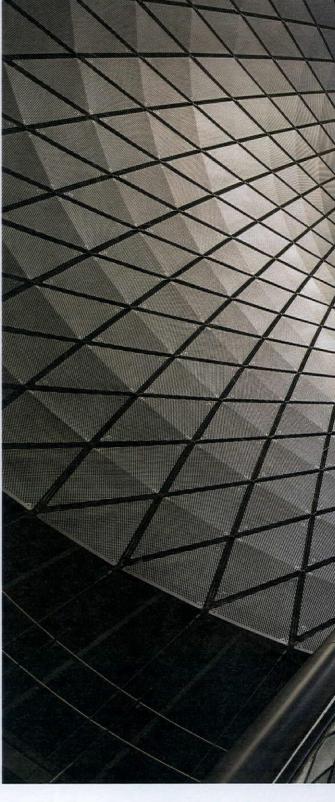
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CONTINUING EDUCATION: FULTON CENTER





Downtown Looks Up

A multifaceted design team creates a 21st-century transportation hub for New York while preserving an important piece of the city's history. BY JOANN GONCHAR, AIA

AT THE MOST BASIC programmatic level, Fulton Center—New York's new \$1.4 billion transit hub—is a way for commuters to descend 40 feet from the street to the platforms for subway lines that overlap each other in a maze-like tangle in Lower Manhattan. One of the primary aims of the station, which opened in November and was conceived in the wake of the September 11 attacks, was to simplify access to these platforms. It was also intended to ease the cumbersome transfers

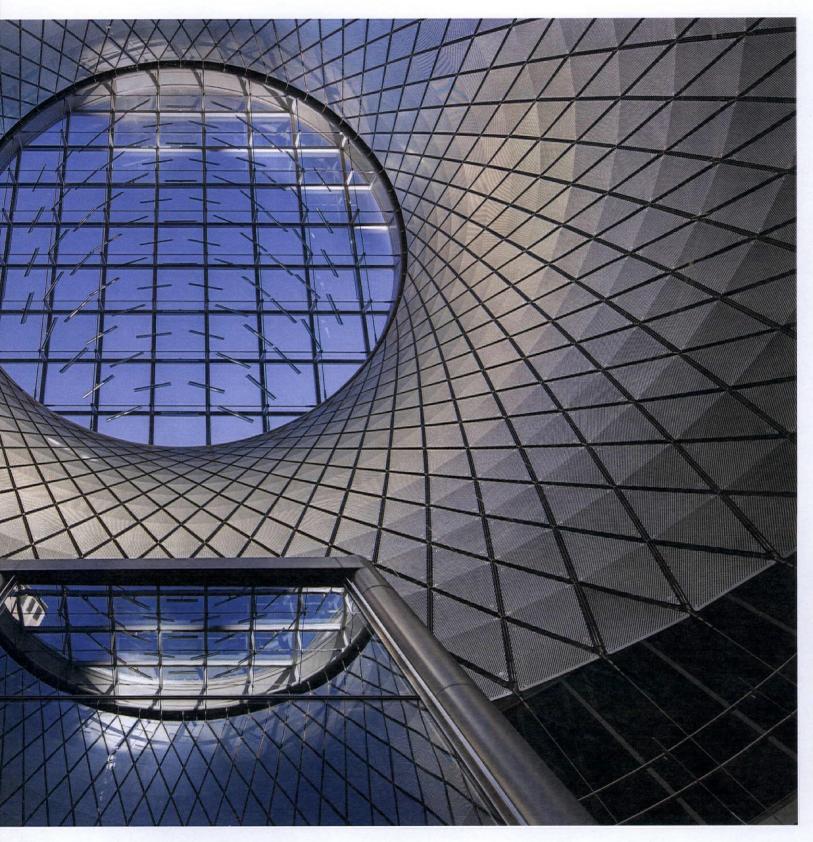
among the lines, which were originally built by separate and competing commercial entities, some more than a century ago.

However, its design team set its sights on grander ambitions. "The aspiration was to create a space with the civic quality of Grand Central—one animated with daylight," says Vincent Chang, a partner at Grimshaw, the architecture firm responsible for Fulton Center's primary aboveground component—a dramatically skylit glass-and-steel pavilion approximately 140 feet

square and 100 feet tall.

Execution of Fulton Center's goals—both lofty and pragmatic—was anything but straightforward since the hub comprises several distinct elements: the pavilion; restoration of the Corbin Building, a 125-year-old landmark structure that is now part of the station complex; reconstruction of about two dozen access points to the station's belowground areas from the surrounding streets; and creation of a 350-foot-long underground passage

that will connect subway riders to the World Trade Center once the Santiago Calatravadesigned station opens later this year for the PATH, a passenger rail system that links Manhattan and New Jersey. The Fulton project was built under nine separate construction contracts and had three architects of record. In addition to Grimshaw, Page Ayres Cowley Architects was charged with the renovation of Corbin, while HDR | Daniel Frankfurt oversaw the design of the street-level access points.



SUN CATCHER

Fulton Center's key orientation element is the sky-reflector net, the product of a collaboration between James Carpenter, Grimshaw, and Arup. It consists of a skylight and 952 diamondshaped perforated aluminum panels held in place by a doubly curved cable net. The device drives daylight into the station's lower levels and is activated by the sky's changing colors.

The team was led by Arup, which served as the project's prime consultant.

With so much complexity and a large volume of traffic (about 300,000 commuters are expected to travel in and out of Fulton Center daily), the design team needed to thoroughly analyze how people would move through the station. "With any transit project, there is a lot of competition for a limited amount of space," says Eric Rivers, a pedestrian planner with Arup. He points to the subway platforms as

one problematic area: people use them as corridors as well as for boarding, alighting, and waiting for trains—all at the same time. "The only way to understand it was with a microsimulation model," he says.

But because there were no crowd simulation tools available that modeled 3-D spaces effectively when the client, the Metropolitan Transit Authority (MTA), selected Arup 11 years ago, the firm developed its own. The software, named MassMotion and now commercially available, allowed the team to populate the project's digital model with "agents," or virtual people, to evaluate how many passengers the facility could handle and predict what route they might take around structural elements or other obstructions, such as columns or walls. In the years since completion of Fulton's design phase, Arup has sufficiently developed the tool so that it can be used to understand how occupants will behave when faced with, for instance, a choice between a

crowded escalator and a relatively empty set of steps. It can also help project teams to study the effect of operational changes, such as increasing the frequency of trains arriving at any given platform. "It helps inform design decisions," says Rivers.

The station's key orientation device is a \$2.1 million oculus created with James Carpenter, the frequent architectural collaborator who works with glass, among other materials, and the phenomenon of light. His scheme,



CONTINUING EDUCATION: FULTON CENTER

FROM ARCHITECTURAL RECORD





which consisted of a multilayered glass skin for Grimshaw's then dome-shaped skylight, was selected as the result of a 2003 design competition sponsored by MTA Arts and Design. Carpenter's competition entry was the "most carefully considered as part of the architectural concept," explains Andrew Whalley, Grimshaw deputy chairman. Carpenter says he was simply building upon the architects' fundamental goal for a dynamic, light-filled central atrium. "From the very beginning," he explains, "our intent was to bring the sky into the space."

As realized, the oculus is a conical, metalclad hat that protrudes from the roof of the pavilion and is angled toward the south to harness the maximum amount of sunlight. Within this shell, 952 diamond-shaped perforated aluminum panels are held in place by a net of 112 pairs of 1/4-inch-diameter cables that form a skewed hyperbolic paraboloid, or hypar. This doubly curved net, about 50 feet in diameter and 70 feet tall, is tensioned between a compression ring at the top and the second-level floor plate at the bottom. The appearance of the device, called the "skyreflector net," changes in response to the color and character of the sky.

The installation achieves this effect, in part, because the panels are made of a special optical grade of aluminum that reflects approximately 90 percent of the light that hits it, according to Carpenter. (Stainless steel would reflect about 60 percent, he says.) In addition, because the panels are only 1/8 inch thick and have perforations that range from 20 percent open near the reflector net's top to 48 percent near the bottom, they seem almost gauzy.

These diaphanous qualities can be appreciated from multiple areas within the station; one is directly below the oculus, on an intermediary floor plate between the street level and the platforms that the architects refer to as the "lily pad" because of its circular shape.

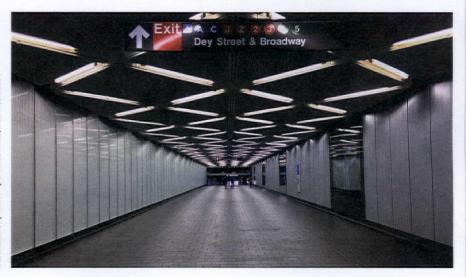
Another prime spot is inside the "doughnut"-two glass-enclosed levels that wrap the reflector net and are lifted off the ground plane on V-shaped columns. (The doughnut houses some of the complex's 66,000 square feet of commercial space that retail giant Westfield Group is leasing.) From this vantage point, which is likely to be a restaurant, visitors will have views through the veil-like reflector net of the skylight above and the station's activity below.

To understand the stresses that the delicate panels, the cables, and the node assemblies connecting them would be subject to, the engineers conducted numerous analyses. They even examined—with a computational fluid dynamic (CFD) model, among other types of studies—the effect of variable loads such as those created by thermal gradients and air movement. Since the reflector net was conceived as part of the pavilion's ventilation strategy, these factors could not be ignored: the apparatus behaves like a solar chimney, creating substantial convection and helping pull warm air out through exhaust ducts concealed behind the veil-like panels, explains Zak Kostura, an Arup associate.

The design of the pavilion and its reflector net were technically demanding, but the \$84 million renovation of the Corbin Building, an eight-story masonry and iron structure built in 1889, offered its own set of challenges. Even though it was originally slated for demolition to make way for the new station, its designation as a national landmark in 2003 helped make federal funding available for its comprehensive renovation and integration into the station. It now defines the southern edge of the Fulton Center complex, provides both retail and office space for commercial tenants, and offers subway riders another route to the platforms.

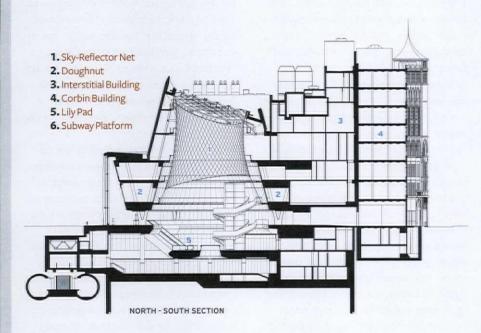
Designed by Francis Hatch Kimball, Corbin

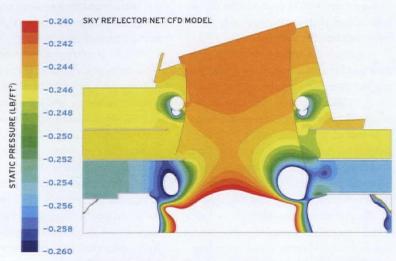
PARTS OF THE WHOLE Fulton Center has multiple pieces, including a glass-and-steel pavilion and the 125-year-old Corbin Building (opposite left and right), as well as a tunnel (below) that will connect to the World Trade Center once a Santiago Calatrava-designed commuter rail station opens there later this year





CONTINUING EDUCATION: FULTON CENTER





PRESSURE POINTS Because the reflector net was conceived as part of Fulton's ventilation system, engineers analyzed the effects of air movement on the device, relying on computational fluid dynamics.



PEOPLE MOVER To understand how commuters would circulate through Fulton Center, Arup examined the complex with a crowd simulation tool developed in-house. The software populates the digital model with "agents," or virtual people

was deemed historically significant because it is a "proto skyscraper," says Page Ayres Cowley. Although extremely skinny in plan (it is just 20 feet wide at its narrowest end and about 150 feet deep), Corbin was, at 142 feet high, briefly the tallest building in Manhattan. In addition, it was one of the first buildings to feature the tile vaulting invented by Rafael Guastavino. The system, which consists of multiple layers of thin terra-cotta tiles, became known for its fire resistance and its ability to accommodate large floor loads. The method would later be used at the Boston Public Library and the Ellis Island Main Hall, among many other buildings.

Corbin was also notable for its "extraordinary ornament both inside and out," says Cowley. However, decades of neglect and unsympathetic modifications had taken their toll on the elaborate decorative components, making restoration a painstaking process. For instance, the facade's approximately 5,000 terra-cotta pieces were individually mapped for cleaning, patching, or replacement. More than 500 were deemed beyond repair, requiring that they be replicated. But because clay shrinks when fired, molds could not be formed from the existing pieces. Instead, artisans had to sculpt new positives, roughly 10 percent larger than the originals, before forming the molds.

Inside Corbin, one of the many elements that features opulent decoration is the central staircase's copper-plated cast-iron balustrade. Although this stair was in relatively good condition, its handrail height did not meet current code for an egress stair. In order to avoid having to alter an important piece of historic fabric, the Fulton team provided a separate egress stair in an "interstitial building" that connects Corbin and the pavilion. The narrow and towerlike steel-framed structure, which encloses back-of-house functions and mechanical equipment, also enabled the removal of unsightly external fire escapes that had cluttered Corbin's facade since the 1970s.

The historic building's structure also required retrofit, especially to improve its lateral resistance to wind and seismic loads. This was accomplished by the reinforcement of Corbin's north exterior wall with shotcrete and rebar (now mostly hidden by the interstitial building) and the addition of an internal concrete lateral frame linked to the steel frame of the pavilion. In order to create a structural diaphragm at each floor level, the engineers replaced the original ash used as infill above the tile arches with lightweight cel-

Arguably, the most dramatic part of the renovated building is a new set of escalators that descend 20 feet below the original foundations and lead to the subway platforms. Contractors underpinned the foundations,



an operation that required laborious excavation by hand because the lot was too tight for mechanical excavation equipment. During the process, Corbin was monitored with sensors and strain gauges to ensure it didn't develop unacceptable movements or stresses. The result is a three-story-deep wellway that reveals a series of inverted masonry arches. Passing under these arches, which were designed to distribute the superstructure's loads to the surrounding soil, "intensifies the feeling of going down into earth," points out Cowley.

These hefty footings, newly uncovered, offer the perfect counterpoint to the delicacy of the adjacent pavilion's reflector net. One element entices passengers to descend, through history, while the other draws their eyes upward, to a precisely machined device for capturing the sky. If only all New York City subway stations could have such synergies.



CONTINUING EDUCATION

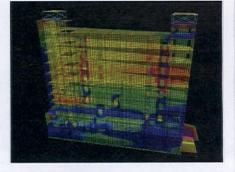
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Learning Objectives

- 1 Describe the various analytical studies conducted by the Fulton Center design team, including those for crowd simulation and computational fluid dynamics.
- 2 Explain the relationship between the sky-reflector net and Fulton Center's ventilation strategy.
- 3 Explain why the Corbin Building was innovative for
- 4 Describe the techniques used to structurally reinforce the Corbin Building and preserve its elaborate decoration.

AIA/CES Course #1501A

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CREDITS

PRIME DESIGN CONSULTANT: Arup

ARCHITECTS OF RECORD:

Grimshaw (pavilion); Page Ayres Cowley Architects (Corbin restoration); HDR|Daniel Frankfurt (street-level access, Dey Street concourse)

CONSULTANTS: James Carpenter Design Associates (sky-reflector net)

CONSULTANT

CONSTRUCTION MANAGER:

PB-Bovis Lend Lease **CLIENT:** Metropolitan

Transit Authority SIZE: 190,000 square feet PROJECT COST: \$1.4 billion

COMPLETION DATE:

November 2014

SOURCES

OCULUS CLADDING:

Radius Track

SKYLIGHT GLAZING AND ASSEMBLY: Viracon

and United Skys

CABLE NET: TriPyramid

Structures

REFLECTIVE PARASOLS:

Saint Gobain

ENTRANCE DOORS:

GFRC CEILINGS AND

C.R. Laurence

COLUMN COVERS:

Plaster Form

METAL CEILINGS, SOFFITS, AND CLADDING: Gordon

Interior Specialties Division **GRANITE FLOOR TILE: Miller**

Druck International Stone

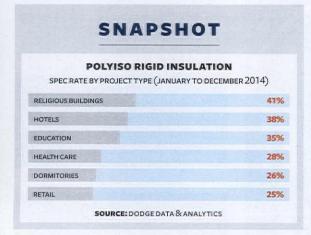


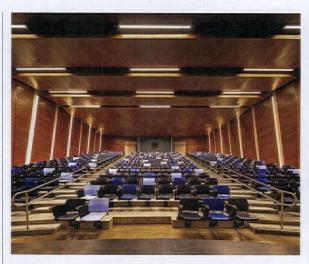
TRAVEL UPGRADE

Clockwise from top: One route from the street to the subway platforms takes commuters under the "doughnut," two levels of commercial space wrapped in glass and lifted off the ground plane on V-shaped columns. Before retrofitting Corbin's lateral load-resisting system, engineers conducted various studies, including a structural analysis of the building's north wall. A new set of escalators leads commuters through Corbin's foundations.

Back to Basics

BUILDINGS ARE MEANT to keep occupants safe, healthy, and comfortable. The architects of these structures strive to meet clients' programming needs, bottom lines, and sustainability goals as well. The following CEUs explore relevant, fundamental topics, from enhancing user experience through daylighting and acoustics to improving a building's performance using proper insulation.





SOUND ADVICE Addressing both the acoustic and aesthetic design of a space can help ensure a positive experience for the users.



TOTAL ACOUSTICAL DESIGN

Good acoustical design encompasses controlling all aspects of sound entering, leaving, or being generated within a space. This article explores the fundamentals of acoustical design and both traditional and emerging treatments along with how they've been applied to specific projects around the country. (Sponsored by Ceilings Plus, Owens Corning, and Rulon International)

-CREDIT 1 HSW



GIVE ME SHELTER A flexible shading system was installed at the James Royal Palm in Miami Beach

THE FUTURE OF SHADE

Shading not only provides solar control but is also increasingly informing architecture as practitioners push the envelope with fabric. Discover some shading innovations that are raising the design profile of projects, the benefits of using a pliable and evolving material like fabric, and the LEED credits that can be earned through the use of shading structures. (Sponsored by Sunbrella)

-CREDIT 1 HSW, 1 GBCI CE HOUR



DUAL PURPOSE Natural light can be incorporated in a variety of building types to benefit people and reduce energy use.



CONTROLLING DAYLIGHT IN BUILDINGS

The balance of flooding spaces with natural light while controlling glare and solar heat gain is a hot topic in building design today. This course covers the basics of daylighting and the benefits of using dynamic glazing to achieve comfort and building energy goals. (Sponsored by SAGE Electrochromics)

-CREDIT 1 HSW



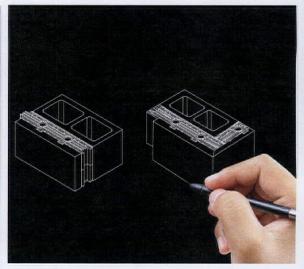
FAUX BOIS Modern ceramics that re-create the look of wood work well in bathroom and kitchen settings.



AN ECOLOGICAL BASIS FOR **SELECTING CERAMIC TILE**

An ancient building material, ceramic tile is widely employed for its resistance to water, moisture, and bacteria as well as for aesthetic reasons. But it boasts a sustainability story, too. This course explores tile's green performance attributes, production, and reuse. (Sponsored by Tile of Spain)

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BREAKING IT UP Next-generation insulation systems are completely thermally broken, meeting or exceeding current energy codes.



INSULATION GETS MORE EFFECTIVE

Proper insulation is critical to building envelope design: it has an impact on overall building efficiency while delivering occupant comfort. Learn about various types of insulation, the benefits they offer, and ways they can reduce energy consumption. (Sponsored by Oldcastle Architectural)

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CONTRACTOR: Dane Construction

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The Sweets Spot

SNAP asks Patricia Boyle, a principal at SmithGroupJJR in Detroit, to weigh in on the latest product buzz in her city and the projects she's working on. We share what's trending in her region on sweets.com.

FIRM IN FOCUS: SMITHGROUPJJR



PATRICIA BOYLE

PRINCIPAL, SMITHGROUPJJR, DETROIT

FIRM TYPE: A+E+P YEAR FOUNDED: 1853

PRINCIPALS: DAVID R.H. KING (CHAIRMAN), CARL ROEHLING (PRESIDENT & CEO), RANDY SWIECH (CHIEF OPERATING OFFICER)

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FIRM SIZE: 900

WHAT HAVE YOU WORKED ON **RECENTLY?** The Detroit Athletic Club (DAC), which is a historic building, and the Neural and Behavioral Sciences (NBS) Building at the University of Pennsylvania. These projects were different in terms of their function, but both have historical context. Though NBS is going to be an entirely new structure, it abuts a historic building on campus. Both have a huge focus on facade transparency: On the DAC, the goal is to allow visibility to the historic facade; on NBS, it's to be transformative, so there will be a highly transparent skin with a custom patterned metal screen in front that attempts to reference neural research. For both of those, there'll be a large amount of glass and window

stems, metal panel systems, and some complementing stone

WHAT PRODUCTS DID YOU SPECIFY FOR THE DAC?

A glass skin with glass fins and spider fittings. We also used operable glass walls on the rooftop, by Nanawall. Forti vall. For the composite metal panels, we had two different contractors: Reynobond and Firestone.

WAS THERE A LOT OF CUSTOMIZATION FOR THE PENN PROJECT? The metal screen was custom-made by a local fabricator. There were two main types of metal-standard highperformance coated aluminum composite and copper-clad. For the window openings, we are working with Wausau. But there were some customizations to their standard systems. WHAT HAVE YOU RECENTLY SEARCHED FOR IN THE SWEETS **NETWORK?** I was looking for an all-glass guardrail and an



Both were for DAC. HAVE YOU SEEN ANY PRODUCT TRENDS IN DETROIT? Detroit is a northern-climate city that has a strong history with engineering and industrial manufacturing. What I see is not necessarily new trends but trends unique to the region, such as materials that perform well in cold weather. So masonry and stone dominate

in many ways but so do highly engineered metals and glass. In most of my local projects, I have seen custom and handcraftedlike designs and materials being used, mostly in metals. I think this is linked to the city's history and renewed focus on its manufacturing capabilities. Our clients like to see those handcrafted, refined little components. — Anna Fixsen



What's trending on sweets.com, including a look at top company searches from the Detroit area.

TOP SEARCH TERMS IN THE DETROIT AREA

(OVER A 12-MONTH PERIOD)

LOCKERS

SHUTTERS **METAL RAILINGS ALUMINUM SHUTTERS** OFFICE LOCKER STORAGE



Phenolic lockers by ASI Storage.

WHAT'S TRENDING IN REVOLVING-DOOR **ENTRANCES**

(OVER A 12-MONTH PERIOD)

BOON EDAM INTERNATIONAL REVOLVING

STANLEY ACCESS TECHNOLOGIES **BESAM ENTRANCE SOLUTIONS**

DORMA



UniTurn revolving door by Besam

MANUFACTURERS MOST VIEWED BY DETROIT-AREA USERS (OVER A 12-MONTH PERIOD)

OTIS ELEVATOR CO. MBCI

AMERICAN STAIR CORP

YALE LOCKS AND HARDWARE NYSTROM BUILDING PRODUCTS



Mortise lock by Yale Locks and

WHAT'S TRENDING IN CAST-STONE MASONRY (OVER A 12-MONTH PERIOD)

ARRISCRAFT TARTARUGA DESIGN

ACME BRICK COMPANY ENVIRONMENTAL

STONEWORKS



Castle Rock-style cut stone by Environmental Stone Works.

WHAT'S TRENDING **IN WINDOWS** (OVER A 12-MONTH PERIOD)

ALSIDE WINDOW SYSTEMS HOPE'S WINDOWS GERKIN WINDOWS & DOORS **EFCO CORPORATION** NISSEN & CO.



OptiQ AA5455 series and NX-3800 windows by Traco.

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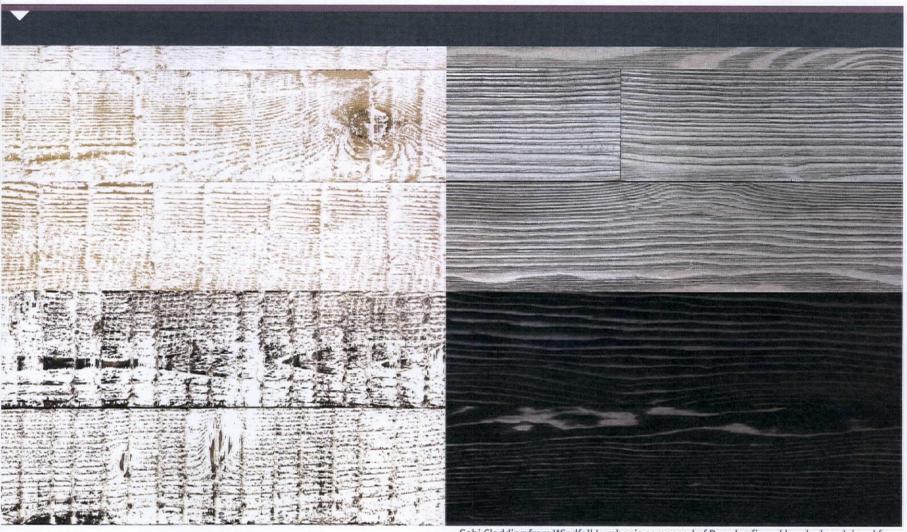
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Norton[®]
ASSA ABLOY

MANUFACTURERS' SPOTLIGHT SECTION

Look to these pages for products brought to you directly from manufacturers. You'll find the information you need to make SNAP decisions: price, performance data, product application, and contact information. Use the reader service card in the issue or go online at sweets.com to request further details.



Sabi Cladding from Windfall Lumber is composed of Douglas fir and hemlock reclaimed from deconstructed buildings. (SNAP #02)

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Specialty ProductsPgs. 71-76 Products for special applications, or products that may apply to more than one category, such as railing systems,

fencing, gates, ladders, columns, signage, awnings, and canopies.

Interior Finishes, Furnishings Pgs. 79-80

Products for finishing and furnishing building interiors, such as flooring, wall coverings, ceilings, furniture, shelving systems, coat racks, and window treatments.

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Products for constructing the building envelope, such as exterior wall and roof panels, sheathing, thermal insulation, and waterproofing.

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Doors, windows, storefronts, entrances, glazed curtain walls, skylights, translucent wall and roof assemblies.

Materials Pgs. 93

Basic products, such as lumber, concrete, and masonry units used in construction. Includes paint, coatings, structural materials and fittings, and products designed for more generic use in multiple applications.

Landscaping, Sitework.....Pgs. 95

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Mechanical Systems. HVAC, Plumbing.....Pg. 97

Products for conditioning, moving, holding, and otherwise controlling air, water, and other fluids. Includes plumbing products, fans, ventilators, and boilers.





When you choose **UltraTouch® Denim Insulation**, you are making a Sound decision. With excellent acoustic control properties and thermally efficient performance, UltraTouch® is the natural choice. And because it's from Bonded Logic, UltraTouch® is safe for you and our environment!

PRODUCT SPOTLIGHTS

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SPECIALTY PRODUCTS

ALUMINUM GRILLES \$\$ | GREEN

Architectural Grilles & Sunshades, Inc.

AGS, Inc.'s aluminum grilles provide superior screening with a decorative look for projects that require visual or security barriers.

Product Application

- 1st Street remodel, St. Charles, IL
- · Pleasant Street parking garage, Madden, MA
- 100 Grand Ave., Oakland, CA

Performance Data

- · Engineered for live load capabilities
- · Counts towards LEED point requirements

www.agsshade.com 708.479.9458 | Zach Grunert



SNAP 101

SPECIALTY PRODUCTS

ANTI-SLIP STAIR TREADS & NOSINGS

Wooster Products, Inc.

Anti-Slip Safety Stair and Walkway Products for new construction and renovation. Brand names include Supergrit, Spectra, Alumogrit, Stairmaster and NITEGLOW.

Product Application

- · Commercial and residential buildings
- Transit systems
- · Stadiums and ballparks

Performance Data

- · Indoor and outdoor use
- ADA, New York MEA, IBC and IFC compliant
- · Available in a variety of profiles and colors

www.wooster-products.com 800.321.4936



SNAP 103

CELEBRATING 50 YEARS OF SAUNAS

Finlandia Sauna Products, Inc.

They manufacture authentic saunas, no infrareds. They offer precut packages, modular rooms and heaters.

Product Application

- · Any available space
- · Residential or commercial
- · New construction or remodeling

Performance Data

- . Uses 1-in. x 4-in. paneling
- · Markets four all-clear western softwoods

www.finlandiasauna.com 800.354.3342 | Tim Atkinson or Reino Tarkiainen



SNAP 100

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

ALUMINUM CANTILEVER BOX GATES

Jamieson Manufacturing Co.

Jamieson's PowerTrac™ aluminum cantilever box frame sliding gates for large gate openings.

Product Application

- Gulfstream Aerospace, Savannah, GA
- Texas Christian University (TCU), Fort Worth, TX
- Space Shuttle Taxiway, Kennedy Space Center, FL

Performance Data

- · Industrial, commercial and enhanced security applications
- · Up to 120-ft double drive gate openings (cantilever), 500 ft (ground track)

www.jamiesonfence.com 888.286.3362 | jketterer@jamiesonfence.com

Booth: 917

FENCETECH

SNAP 102

SPECIALTY PRODUCTS

ICC-ES CERTIFIED FOUNDATION FLOOD VENTS

NEW | GREEN

Smart Vent® Products, Inc. Flood Risk Evaluator (FRE)™

Request an FRE Project Form to send in your project details and receive compliance checks on your elevations, floor levels, enclosure heights, flood openings, flood zone determination and more.

Product Application

 HSW Floodproofing courses/CAD files avail. in Arch. Record and sweets.com

Performance Data

- Dual-function, insulated models
- Models for residential and commercial applications
- Made in the USA from Marine Grade 316 stainless steel

www.smartvent.com

877.441.8368 | info@smartvent.com



SNAP 104

SPECIALTY PRODUCTS

THE SOUND OF SILENCE

SS

Freudenberg Nonwovens

SoundTex Acoustical Nonwoven: Thin acoustical fleece backer for metal and wooden perforated ceilings.

Product Application

- · Airports/transportation hubs
- Museums/convention centers
- Restaurants/office buildings **Performance Data**
- Very thin (only 0.2 mm)

www.freudenberg-nw.com

Sound absorption (up to 0.75 NRC)

919.620.7074 | Bill Mordecai



SNAP 105

LUMINESCENT EGRESS PATHWAY MARKINGS GREEN I NEW I WR

Bright Path Lighting, Inc.

UL 1994 listed photoluminescent egress stairwell path markings for high-rise buildings in compliance with 2009 IBC & IFC and NFPA 101 Life Safety Codes.

Product Application

- · High-rise buildings, stairwells
- · Emergency egress pathway marking
- · Hospitals, hotels, office buildings, universities

Performance Data

- · LEED, green building concepts · Non-electrical, non-hazardous
- · 100% reliable, durable
- · Low maintenance, easy installation; 10-yr wty www.bplighting.com
- 877.343.7300 | Laura Davis



Lights on

SPECIALTY PRODUCTS



SNAP 106

\$\$\$= Premium cost | \$\$= Mid-range cost | \$= Value-oriented cost | WR = Wide range of price points | NC= No charge **G** = Product marketed as green | **NEW** = Released in the past 12 months

SPECIALTY PRODUCTS

LINEAR SHOWER DRAIN

Noble Company

FreeStyle Linear Drain's clamping collar ensures a watertight installation. Single-piece construction, low profile and a flat bottom simplify installation.

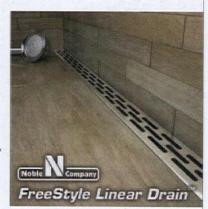
Product Application

- Showers of all types including barrier-free and ADA
- Use w/ large-format tile for contemporary designs
- · New construction, renovation

Performance Data

- U.S. Patent # 8,474,068. Patents Pending Canada & EP Pub. # 2354339
- · High capacity, 36 GPM drainage
- · Waterproof w/ NobleSeal® TS

www.noblecompany.com 800.878.5788



SNAP 107

SPECIALTY PRODUCTS

CUSTOM SAUNA & STEAM FOR COMMERCIAL & HOME USE

Helo Commercial (formerly McCoy Sauna & Steam)

Helo Commercial helps specify, design and supply custom saunas and steam room equipment for both residential and commercial projects, from gyms to professional sports facilities and high-end resorts.

Product Application

- New construction (residential or commercial)
- · Remodels (updating existing units or changing use of
- · Basement or bathroom additions
- · Locker room updates

www.helocommercial.com 800.225.7519 | sales@helocommercial.com



SNAP 108

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

POLYURETHANE MILLWORK SS I GREEN

Spectis Moulders, Inc.

Spectis Moulders specializes in manufacturing highquality polyurethane architectural products. They offer 6,000 SKUs as well as custom manufacturing.

Product Application

- · Residential or commercial
- · Interior and exterior
- · Structural and decorative

Performance Data

- · Fire rating options
- · Guard rail rating

www.spectis.com 800.685.9981



SNAP 109

SEPARATING PEOPLE FROM HAZARDS

Kee Safety, Inc. -A Global Safety Solution Supplier Since 1934

Safety railings and fall protection.

Product Application

- Hand railing
- · Rooftop fall protection
- · Horizontal lifeline
- · Portable anchorpoints
- · Safe access solutions
- · Steel-to-steel connections

www.keesafety.com 800.851.5181 | info@keesafety.com



SNAP 110

SPECIALTY PRODUCTS

TOILET PARTITIONS

WR I GREEN

General Partitions Mfg. Corp.

General Partitions is a leading manufacturer of highquality anti-graffiti toilet compartments.

Product Application

- · Carnegie Hall, New York, NY
- · Boston Convention Center, Boston, MA • PNC Park, Pittsburgh, PA

Performance Data

- · Heavy-duty continuous brackets and hinges
- · Graffiti-resistant surfaces and materials



www.generalpartitions.com 814.833.1154 | info@generalpartitions.com

SNAP 111

SPECIALTY PRODUCTS

FOLDING STAIRWAY

Precision Ladders, LLC

Automatic Super Simplex Folding Stairway opens and unfolds at the press of a button. Stair can be operated from above or below for ceiling heights up to 16 ft.

Product Application

- · University of Memphis Clock Tower, Memphis, TN
- 1-78 Toll Plaza, Blackwood, NJ
- · Fort Saskatchewan Hospital, Edmonton, Alberta

Performance Data

· 500-lb load rating with actual shear of rivets tested to 1,175 lb; steel frame, extruded aluminum treads

www.precisionladders.com 800.225.7814 | Steve Fugate



SNAP 112

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

PORTABLE FIRE EXTINGUISHER STAND

The Strike First Corporation of America

Made in the USA, the CENTURION fits all 10-lb and 20-lb fire extinguishers (sold separately). Fully assembled portable fire extinguisher stand.

Product Application

 Lightweight molded polyethylene for maximum weatherability

Performance Data

- · Equipped w/ required safety decals
- Top & bottom 16ga steel Galva Coat brackets are powder coated
- Environmentally safe sand-filled base · Faultless casters for easy mobility

strikefirstusa.com

800.255.5515 | Angie Williams



SNAP 113

DESIGNING TODAY FOR YOUR TOMORROW WR I NEW

Best Sign Systems, Inc.

The Strata series is a new, curved-face, modular architectural signage system. The complete sign solution combines a wide range of sign types and interchangeable ADA or graphic panels.

Product Application

- · Waterfront US Navy Milcon, Bahrain
- . The Howard Theatre Restoration, Greenbelt, MD
- · Waldorf West Library, Waldorf, MD

Performance Data

· Modular design means lower cost, less waste and lower impact on the environment

www.bestsigns.com 800.235.2378 | Lisa Young

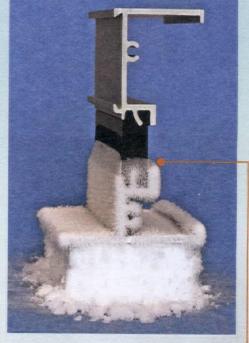


SNAP 114



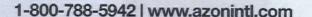
Daylighting systems produced with Azon structural thermal barrier technologies—the MLP™ or Dual Cavity-for aluminum windows and high performance glazing components for insulating glass, will yield a fenestration system capable of upholding the highest efficiency and sustainability standards.

- · Polyurethane polymer with superior insulating properties for the best balance of energy efficiency and performance
- NEW: MLP™(mechanical lock profile) and dual cavity designs for fenestration products used in the most demanding climates and conditions
- · High strength for larger spans—industry's strongest thermal barrier for aluminum storefront, curtain wall and windows
- AZO/Tec[®] technical services with expertise in window design



Extreme cold temperatures of -100°C (-148°F) will not transfer through an aluminum frame with a modern pour and debridge thermal barrier (and neither will high temperatures in very hot environments)







Learn about the role of Azon thermal barriers in energy conservation.



SPECIALTY PRODUCTS

COUNTER SUPPORT BRACKET

GREEN I NEW

Rangine Corporation/Rakks

Rakks Eclipse Brackets can support counters or shelves up to 18 in. deep. This attractive low-profile design is easy to install with no visible hardware.

Product Application

- · Commercial
- Residential

Performance Data

- Eclipse Brackets can support loads up to 300 lb per pair sold in clear and black anodized finishes
- Machined aluminum ends provide a smooth and near seamless termination

www.rakks.com

800.826.6006 | David Greenberg



SNAP 115

SPECIALTY PRODUCTS

DAYLIGHTING SYSTEM

GREEN I WR

KALWALL®

VERTIKAL™: Lightweight composite FRP is a beautiful alternative to heavy channel glass, weighing just 2 lb/sf, with U-values from .08 to.53U, panels fabricated up to 5'x12'. Avail. 2.75" & 4" thick.

Product Application

- · Dollar General Distribution Center, Bessemer, AL
- · Hunter's Point Community MS, New York City, NY
- · Tintern MS, Ringwood, Australia

Performance Data

- Glare-free, museum-quality daylighting[™], with best thermal values in fenestration industry
- · Blast-resistant and hurricane-rated options

Kalwall con

603.627.3861 | Jim Andrus, jandrus@kalwall.com



SNAP 116

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

DETECTABLE WARNING SURFACES

ADA Solutions, Inc.

ADA Solutions, Inc. is a leading manufacturer of detectable warning surfaces, aiding the visually impaired for over two decades.

Product Application

- Curb ramps, pedestrian crossings, transit platforms
- . New construction or existing concrete
- · Wet set, surface applied, radius tactile

Performance Data

- Meets ADAAG, PROWAG, CA Title 24 requirements
- Durable, UV stable, slip resistant

www.adatile.com 800.372.0519 | info@adatile.com



SNAP 11

BIRD-PROOF YOUR BUILDING

S I GREEN I NEW

Bird Barrier America, Inc.

The Eagle Eye system includes an optical scare device that rotates and reflects sunlight and Flash Flags, which flutter and reflect light. The light spectrum disorients birds and causes them to flee.

Performance Data

- · New Flash Flags are wind-powered
- 12v and wind-powered Eagle Eye models
- 12v Eagle Eye models can be powered by a solar panel

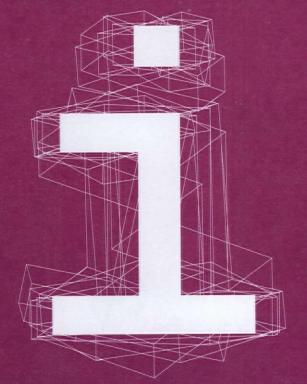
www.birdbarrier.com 800.503.5444 | liz.richter@birdbarrier.com



SNAP 118

ARCHITECTURAL R E C O R D INNOVATIONCONFERENCE2015

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APRIL 30

LOS ANGELES

EARN 6 AIA LU/HSW

Key Corporate Sponsor



Product Gallery Sponsor

GRAPHISOFT

No machine room. No control room. All you need is a hoistway.

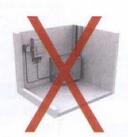
What will you do with the extra room?

Otis is proud to introduce two great new choices for design freedom.

The Gen2 and HydroFit elevator systems require no machine room and no control room. With this extra room, you now have an array of new possibilities for your building.







No machine room



HydroFit

Both Gen2 and HydroFit are produced in Otis' new Florence, SC facility. These innovative products offer the following benefits:



Design Freedom



Green Technology



Smoothest Ride



Proven Reliability



SPECIALTY PRODUCTS

CLEAR ROLLING SECURITY SHUTTERS

QMI Security Solutions

The new LX6 clear polycarbonate slat shutter is clear protection that still rolls into a small box housing-motorized or manual.

Product Application

- · Outdoor restaurants for wind & security
- · Storefront protection for high-end retailers
- · Room divider partitions for sound & security

Performance Data

- Manual spring assist operation up to 100 sq ft
- · Motorized operation up to 280 sq ft

www.qmiusa.com 800.446.2500 | Tom Miller



SNAP 119

SPECIALTY PRODUCTS

STAINLESS STEEL CABLE RAILING

WR | GREEN

Atlantis Rail Systems

Stainless steel cable railing systems for unobstructed indoor or outdoor designs and pre-engineered for quick and easy installations.

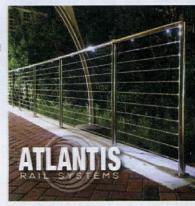
Product Application

- · Federal Jacks Restaurant & Brew Pub, Kennebunk, ME
- . The Bluff Top Trail, Dana Point, CA
- · Gumbo Limbo Nature Center, Boca Raton, FL

Performance Data

- · Low maintenance, grade 316 stainless steel
- · Commercial or residential; indoors or outdoors
- · Variety of modular components for every design

www.atlantisrail.com



Booth: S2015

800.541.6829 | info@atlantisrail.com

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

DURABLE PROTECTION

Safety Technology International, Inc. (STI)

9-gauge steel wire guard helps protect a wide variety of devices against theft and vandalism.

Product Application

- · Protects CCTV cameras and sensitive equipment
- · Multi-use protective cover

Performance Data

- · 9-gauge coated steel wire construction
- Measures 12 x 12 x 12 in.



www.sti-usa.com/sw18 800.888.4784 | Jeny Weil, Inside Sales Mgr

\$

Acoustical Surfaces, Inc.

Echo Barrier reusable noise barrier/absorber panel offers superior acoustic performance. These panels are lightweight, easy to install, easy to move from site to site, storable and designed to last.

INDOOR/OUTDOOR NOISE BARRIER PANEL

Product Application

- Construction/demolition, loading and unloading areas
- · Utility/maintenance sites, highway noise
- · Outdoor music venues, public events
- · Gun ranges and many other applications

Performance Data

- · Superior acoustic performance, NRC up to .95
- · Weatherproof and durable

www.acousticalsurfaces.com

800.448.0121 | sales@acousticalsurfaces.com



SNAP 122

SPECIALTY PRODUCTS

SPECIALTY PRODUCTS

THEATRE SYSTEMS INTEGRATOR

SECOA

SECOA is a national integrator of theatre equipment and systems. Product lines include: counterweight and automated rigging, orchestra shells, pit fillers, lifts, drapery, and lighting systems.

Product Application

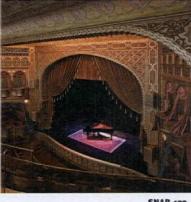
. K-12 and higher education, theatres, performing arts centers, workshop facilities, and arenas

Performance Data

- · Best practices keep budgets and schedules intact
- In-house manufacturing maintains flexibility
 Project teams with technical theatre experience

www.secoa.com

800.328.5519 | Dan Culhane



SNAP 123

PLASTIC BLEACHER SEATS

SINEW

Sturdisteel

EAGLE 1000 Bleacher Seats provide a defined seat space and create revenue opportunities for your school, team or organization.

Product Application

- · For any venues requiring a reserved section
- . Installs on new or existing aluminum seating
- · Designed for comfort and longevity

Performance Data

- · High-grade polyethylene and ultraviolet protection
- · Four standard colors or optional custom colors
- · Installs on 10-in.-square aluminum seat plank

www.sturdisteel.com

800.433.3116 | info@sturdisteel.com



SPECIALTY PRODUCTS

SNAP 124

SPECIALTY PRODUCTS

SAFETY BARRIERS **NEW | GREEN | WR**

A-Safe Inc.

Made from patented material, called Memaplex, that absorbs impacts from forklifts, preventing damage to the vehicle, ground and barrier.

Product Application

- · Nestlé, Coca-Cola, Heineken, Kimberly-Clark
- . BMW, Toyota, Volkswagen, Caterpillar, Cummins
- . John Deere, DHL, Disney and many airports

Performance Data

- · Designed to segregate pedestrians from traffic, machinery and potential hazards
- · Hygienic, food-safe, modular design that is paint and maintenance free

www.asafe.us

866.858.0895 | sales@asafe.us



SNAP 125

DESIGNER PERFORATED GRILLES

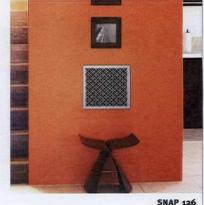
NEW ISSS

McNICHOLS

Add Hole Elegance to any room with McNICHOLS® Perforated Grilles. Many patterns and materials to choose from.

Product Application

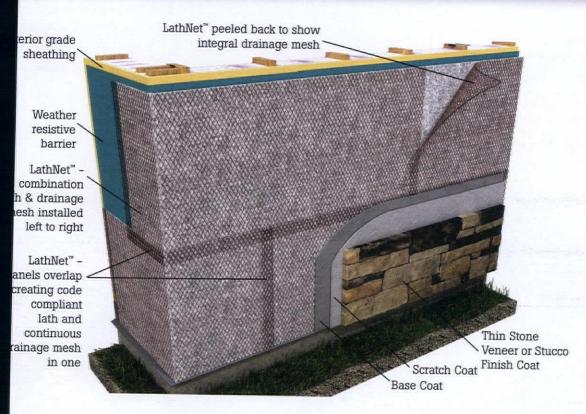
- · Used for interior and exterior applications
- · Can be customized to the size you need



www.mcnichols.com

866.754.5144 | Rick Wan

Introducing the industry's first factory-assembled drainage plane and metal lath system



See LathNet™ at World of Concrete, Booth #N1365

■ LathNet

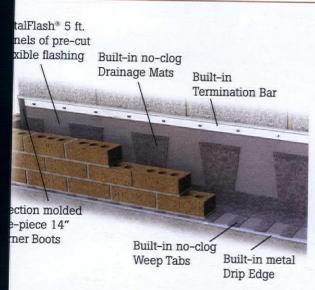
For Stucco and Adhered Masonry

- > Install the drainage plane and metal lath in one simple step
- > Prevent mortar bridging to the weather resistant
- Reduce wall penetrations

Call or email for samples: technicalservices@mortarnet.com

> 800.664.6638 mortarnet.com





TotalFlash® - Complete Masonry **Cavity Wall Drainage Solution**

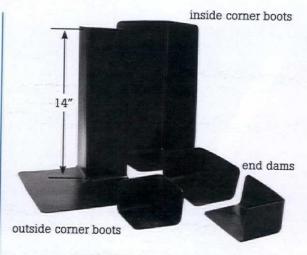
its Flashing System Installation Time, elps Keep Veneer Walls Dry

5' (net) panels with flashing membrane, drainage mat, weep tabs, termination bar and drip edge

Applicable in all flashing locations, including base of wall, parapet walls, and above bond beams, wall openings and structural steel members

Perfect for new construction and masonry restoration

Available in EPDM, TPO, RA and PVC stabilized with Elvaloy® KEE



CompleteFlash - Industry-First 14" High Corner Boots, only from **Mortar Net Solutions**

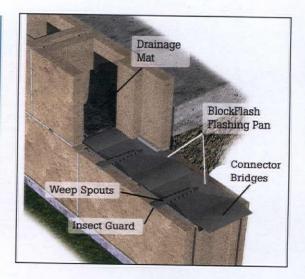
The only corner boots that extend above standard flashing

- > One-piece, injection molded
- > Highly puncture-resistant to prevent leaks
- > Available in synthetic rubber/polypropylene blend, TPO and PVC stabilized with Elvaloy® KEE

Inside and outside corner boots, right, left and universal end dams available.



326 Melton Road Burns Harbor, Indiana 46304 Phone: 800.664.6638 Fax: 219.787.5088



BlockFlash® – The Only Embeddable Flashing Solution For Single-Wythe CMU Walls

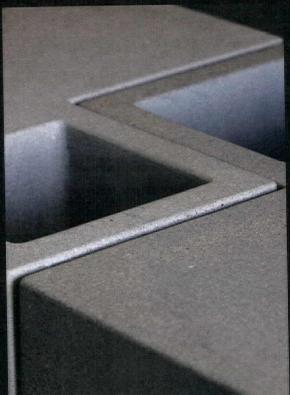
- > Sloped pans with integrated weep spouts collect and channel moisture out of the wall
- > Up to 50% faster installation than through-wall
- > Included drainage mesh prevents mortar damming
- > 10X stronger block bond than through-wall flashing
- > Snap-off connector bridge for easy installation at grouted cells and corners
- > Integrated insect guards keep bugs out



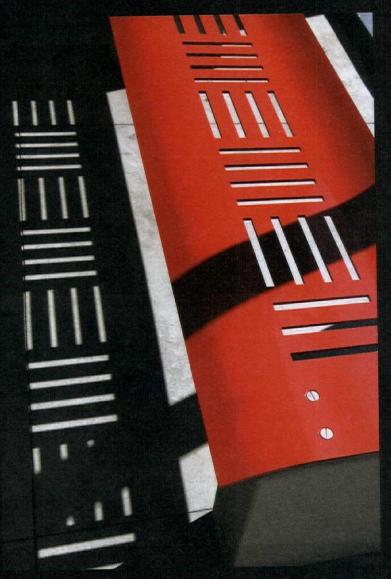
Put a beautiful, durable finishing touch on your next indoor or outdoor project with site furnishings, pavers, custom precast concrete and terrazzo from Wausau Tile. Visit wausautile.com to see more of our unique products.

800.388.8728 wtile@wausautile.com











PRODUCT SPOTLIGHTS Specialty Products Pgs. 71-76 INTERIOR FINISHES, FURNISHINGS......PGS. 79-80 Roofing, Siding, Thermal & Moisture Protection Pgs. Doors, Windows Pgs. Materials Pgs. 93 Landscaping, Sitework...... Pgs. 95 Mechanical Systems, HVAC, Plumbing Pgs. 97

INTERIOR FINISHES, FURNISHINGS

SEAMLESS HIGH-DESIGN FLOOR SYSTEMS

Stonhard

Stontec URF is a seamless, chemical-, stain- and impact-resistant, urethane-based floor system with a decorative flake-infused design. A designer's choice.

Product Application

- · Stadiums and entertainment venues
 - Restaurants, food courts and concessions
- · Box suites, locker rooms and concourses

Performance Data

- · Seamless, easy to clean and high performing
- · Stands up to heavy traffic and continuous use

www.stonhard.com 800.257.7953



SNAP 127

INTERIOR FINISHES, FURNISHINGS

ZERO-VOC PAINT

PPG Architectural Coatings

Speedhide zero is a low-odor, no-VOC latex paint designed for professional application.

Product Application

 Recommended for interior walls, ceilings and trim and ideal for painting occupied spaces

Performance Data

- · Quick dry for faster recoat
- · Uniform, durable and washable finish

Booth: #C7816 IBS

SNAP 128

INTERIOR FINISHES, FURNISHINGS

BENCHES, COAT HOOKS & RACKS

GOF Ltd./A.J. Binns

A.J. Binns manufactures a complete line of coat hooks, hangers, shelving and seating.

Product Application

 Changing rooms and educational, medical and athletic facilities, etc.

Performance Data

- · Functional, adaptable and particularly durable
- · Contemporary styling with no length restrictions
- Designed to eliminate potential injury



www.binnsgof.com 802.655.7502

SNAP 130

866.298.7245

www.ppgpaints.com

ACOUSTICAL SOLUTIONS FOR OVER 65 YEARS

WR I GREEN Tectum Inc.



Tectum panels are available in any Sherwin-Williams color.

Proven acoustical performance and abuse resistance, coupled with new design options using color and shape, make Tectum products surprisingly new and surprisingly chic.

Naturally environmentally friendly, Tectum products contribute points to LEED certification.

Visit their website to find out more, request samples or download BIM models.

Product Application

- Schools, theater and public spaces
- · Retail, office spaces, lofts
- Churches and worship facilities
- · New construction and acoustical dampening in existing spaces

Performance Data

- · Contributes to LEED certification
- . Noise reduction coefficient of up to 1.00

NTERIOR FINISHES, FURNISHINGS

Color and unique installation methods create a

SNAP 129

www.tectum.com 888.977.9691 | info@tectum.com

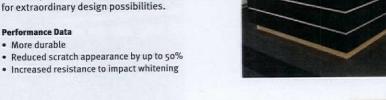
GIFT CARD \$100 USE THE CARD AND WIN

INTERIOR FINISHES, FURNISHINGS

UNIQUE TECHNOLOGY DELIVERS GREATER DEPTH OF COLOR

Corian® DeepColor™

DuPont™ Corian® DeepColor™ Technology: Delivering greater depth of color and improved durability as well as improved color-fastness to allow for extraordinary design possibilities.



Corian.

SNAP 131

INTERIOR FINISHES, FURNISHINGS

VANITY BRACKETS

\$ | GREEN

Rangine Corporation/Rakks

Rakks inside-wall support brackets are screwed to the stud before installation of the drywall. Visit their website for more information on their full line of counter supports and shelving hardware.

Performance Data

- Supplied with wooden strips on the front faces to provide for the convenient mounting, or removal, of laminated or solid surface pane
- Customized made-to-order available

www.rakks.com

800.826.6006 | David Greenberg



800.426.7426

corian.na.dupont.com

INTERIOR FINISHES, FURNISHINGS

HOSPITALITY GLASS COLLECTION

\$\$ I NEW

Bendheim

The collection features five Bart Halpern Glitterati textiles laminated in low-iron glass. Subtle at a distance, the combination of sensual natural hues and metallic shimmer is dazzling up-close.

Product Application

- · Screens, partitions and ceilings
- Stair railings and balustrades

Performance Data

- Can improve STC rating to STC 35 or better
- Laminated safety glass meets building codes

www.bendheimarchitectural.com



SNAP 133

INTERIOR FINISHES, FURNISHINGS

GLASS TREADS & LANDINGS SSS I GREEN

Nathan Allan Glass Studios Inc.

Leading designer and manufacturer of innovative glass solutions for architects and interior designers who seek to make a statement in their projects.

Product Application

· Stair treads, landings, flooring

Performance Data

- · All products are engineered
- Individual glass layers are safety tempered
- · Glass layers are laminated together
- All-exclusive slip-resistant surface exceeds ADA requirements

www.nathanallan.com

604.535.8849 | Barry Allan, bm@nathanallan.com Booth: 1229



Healthcare Design

SNAP 134

800.221.7379 | info@bendheim.com

Life's all about change.

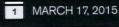
Walker Display helps you design an efficient system for exhibiting artwork anywhere. The functional no-nails design works on all wall surfaces, allowing creativity and easy rearrangement of artwork.



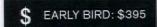
COMPLETE ONLINE CATALOG 800-234-7614 www.walkerdisplay.com

EVENTS & CONFERENCES

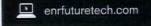
FutureTech West Conference 2015

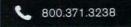


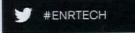




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COSENTIAL DODGE kespry

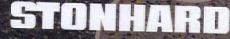




Manufactured & Installed by Stonhard

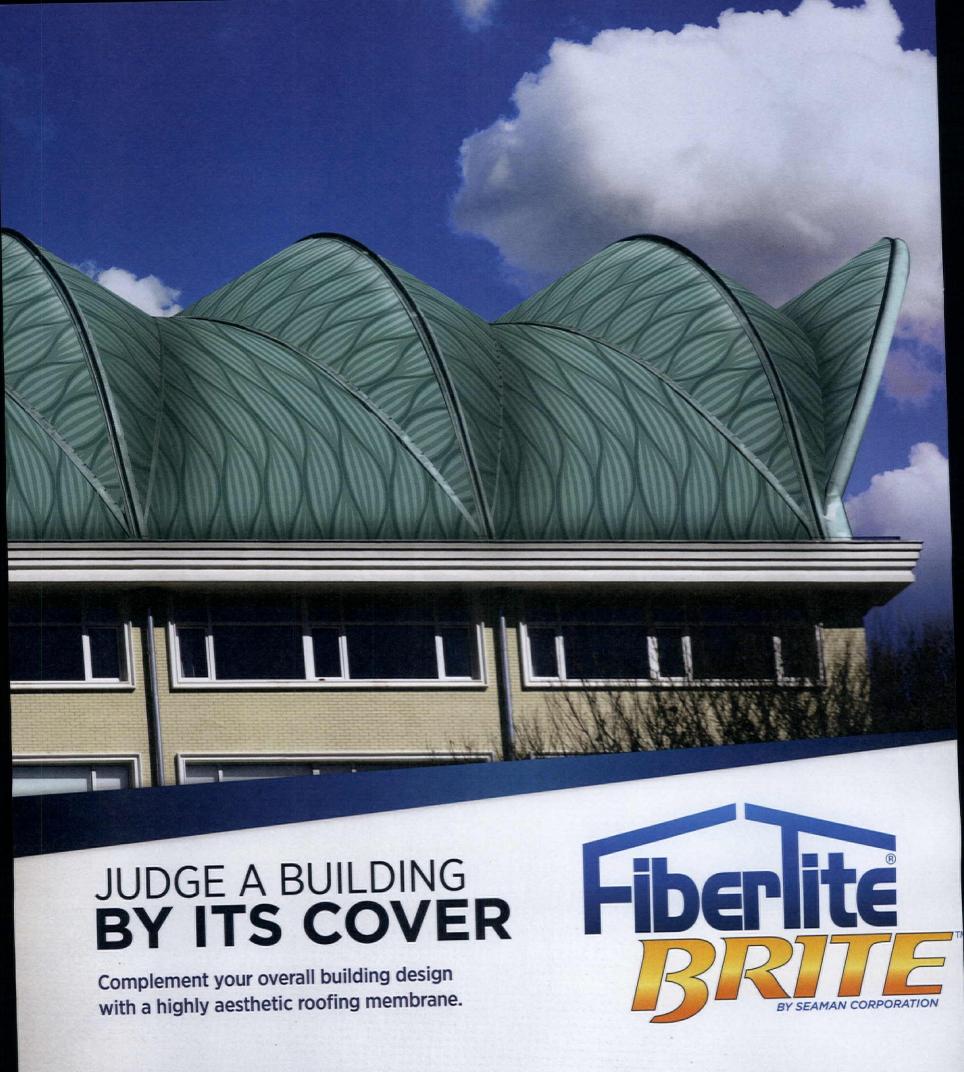
Seamless, stain resistant, resilient and easy to clean floors provide infection control solutions and create healing environments for healthcare spaces. We manufacture and install floor systems for ORs, patient rooms, lobbies, corridors, kitchens and cafeterias. Stonhard brings long term floor protection to support evidence-based designs.





www.stonhard.com | 800.257.7953

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request a sample and Learn More: fibertite.com/brite

800-927-8578

Mechanical Systems, HVAC, Plumbing Pgs.

PRODUCT SPOTLIGHTS Specialty Products......Pgs. 71-76 Interior Finishes, Furnishings Pgs. 79-80 ROOFING, SIDING, THERMAL & MOISTURE PROTECTION ... PGS. Doors, Windows..... 87-90 Materials Pgs. Landscaping, Sitework......Pgs. 95

ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

MASONRY CAVITY WALL DRAINAGE SS I GREEN

Mortar Net Solutions

Patented TotalFlash® Cavity Wall Drainage Solution is a complete flashing system for masonry cavity walls. 5-ft panels.

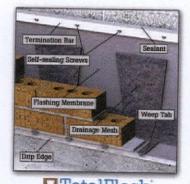
Product Application

- · Kansas University School of Pharmacy, Lawrence, KS
- Sarasota Fire Station, Sarasota, FL
- Fresenius Medical Center, Salem, OH

Performance Data

- Includes flashing membrane, termination bar, drainage mesh, drip edge & weep tabs
- 4 flashing membranes, 2 term bars, 6 drip edges

www.mortarnet.com 800.664.6638 | Steven Fechino



□ TotalFlash

97

ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

WALL PANELS

\$\$ | GREEN

Petersen Aluminum Corporation

PAC Precision Series wall panels have a corrugated 4-in. rib profile in 12-in. and 16-in. widths. They are 7/8 in. deep to create a dramatic shadow line. Can be installed horizontally or vertically.

Product Application

 Georgia State University, Piedmont North Student Housing dining hall addition, Atlanta, GA

Performance Data

- Direct concealed fasteners or clip installation
- Cost-effective installation in all weather conditions

www.PAC-CLAD.com 800.PACCLAD | Blake Batkoff



SNAP 135

ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

ROOF MEMBRANE OFFERS AESTHETIC APPEAL & PROTECTION

FiberTite Roofing Systems

FiberTite® Brite™ with Kynar® is engineered for projects that require aesthetic appeal & long-term protection. Custom color options & a flexible membrane allow for infinite design possibilities.

Product Application

- · Libraries, schools and universities
- · Commercial buildings
- · Sports and hospitality venues
- · Museums and theaters · Healthcare facilities
- · Financial institutions

www.FiberTite.com/Brite 800.927.8578



MODULAR METAL PANEL

NEW

CENTRIA Architectural Systems



The Intercept modular metal panel systems offer excellent aesthetics, performance, sustainability and value. Made of pre-painted, light-gauge aluminum or natural finish metals, Intercept panels can be configured in almost limitless ways, require little to no maintenance and offer a long product life cycle, making them an extremely economical solution for even the most complicated facade designs. The Intercept Entyre Modular System offers innovation excellence with a continuous, extruded engagement flange and concealed fasteners that work in conjunction with sequentially installed panel units. Material options include: .60-in. aluminum, 1.5mm zinc and class 1 anodize

Performance Data

- · Closed joint true rainscreen offers continuous venting at every horizontal panel reveal
- Pressure-equalized joint design
- · Independent panel attachment · Vertical and/or horizontal installation
- 100% recyclable



ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

Intercept Entyre Panel System

CENTRIAperformance.com/intercept 800.250.9298

SNAP 139



ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

ARCHITECTURAL APPEAL FOR GAMING EXPERIENCES

Dri-Design Inc.

Dri-Design's Shadow Series brings dimension to buildings on the inside and outside because each panel face can be extended to varying depths based on the design and material choice of the project.

Product Application

- · Prairie Meadows Racetrack and Casino, Altoona, IA
- Painted aluminum panels in weathered zinc finish
- · Fastest, easiest application on the market

Performance Data

- True dry-joint rainscreen system—100% recyclable
- Exceeds performance specifications of AAMA 508-07 and Dade County

www.dri-design.com

616.355.2970 | sales@dri-design.com



SNAP 138

ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

ARCHITECTURAL PRECAST CONCRETE CLADDING PANELS

GREEN I WR

Easi-Set Worldwide

Ultra Hi-Performance Slenderwall is a 28 lb/sf awardwinning architectural precast concrete and steel-stud exterior panel system wind-load tested to 226 mph.

Product Application

- · BioInnovation Center, New Orleans, LA
- · Johns Hopkins Hospital, Baltimore, MD
- · Westin Luxury Hotel, Virginia Beach, VA
- US Army Legal Headquarters, Ft Belvoir, VA

Performance Data

• Factory-installed continuous closed-cell foam insulation - ASTM C-1363 hot box tested and compliant with all IECC/ASHRAE energy conservation codes

www.SlenderWall.com 800.547.4045 | info@easiset.com



Fewer on-site trades - Faster installation Lower structural cost · Class "A" finishes

ROOFING, SIDING, THERMAL & MOISTURE PROTECTION

CONCEALED FASTENING ROOF SYSTEMS

WR I GREEN

MBCI

MBCI's four concealed fastening roof systems are an aesthetically pleasing option typically used in architectural applications.

Product Application

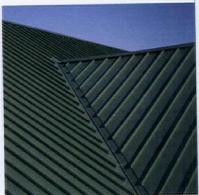
- · Washington County Coroner, Fayetteville, AR
- . Thomaston Crossing, Macon, GA
- Northcentral Electric Power Assoc., Olive Branch, MS

Performance Data

- Variety of concealed fastened clips available, including **UL-rated clips**
- · All concealed fastener roofs have Florida Approvals

www.mbci.com

281.445.8555 | info@mbci.com



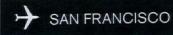
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MARCH 17, 2015



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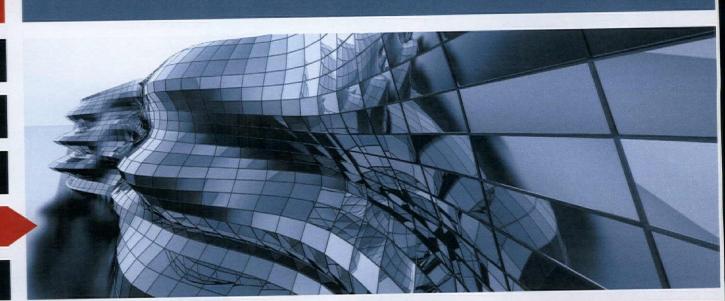
enrfuturetech.com



800.371.3238



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Evolution



Thermal and Moisture Protection Roof and Wall Panels

Division 7 Thermal and Moisture Protection Specification Section 07411 - Manufactured Roof Panels

The Overly Evolution metal wall and roof system is without raised batten or standing seams and exposed fasteners. The system consists of a hidden drain channel, compression bar, cover cap and cladding sheets. The smooth, contemporary design appears monolithic when viewed from just a short distance. It's an 'Evolution' to all the standard metal wall and roof systems available throughout the history of the industry.

Applications

The Overly Evolution system can be installed on sloped roofs and vertical walls. Panels can be curved and/or tapered for barrel vaults and domes or spherical shapes. The system features hidden fasteners and an internal drainage component which removes any moisture that migrates into the system and skillfully designed joints which allow for expansion and contraction. The system is the exterior exposed component of a wall/roof composite assembly. Several composite assemblies are available ranging from thin to thick as determined by aesthetic preferences or as necessary to meet performance requirements such as thermal, structural and fire ratings.

Materials

- Aluminum Alloy 3003-H14, Standard Thickness 18 gauge (.040")—16 gauge (.050") available in painted K500 finishes, brushed and mill finishes
- Stainless Steel type 304 and type 316,
 24 gauge (.024") –20 gauge (.036") available
 in 2B, 2D, #4 and several custom directional
 and non-directional finishes
- Titanium Grade 1, gauges .018" .024" available in standard mill or matte finishes
- Zinc, gauge .028" .032" available in natural or pre-weathered finishes
- Recycled content varies upon material selected.
 100% recyclability of all metal components

System Design Data

- Width of Compression Cover: 2.75"
- Mininum/Maximum Spacing between Compression Covers: 12"–48"
- Maximum Length of Panels: 40'
- Compression Extrusion Thickness: .056"
- · Channel Extrusion Thickness: .056"
- Test data in accordance with ASTM E 283, ASTM E 330, ASTM E 331 and UL 580 (Class 90 available upon request)



It's more than metal...it's personal.



MANUFACTURING COMPANY

P.O. Box 70

Greensburg, PA 15601-0070 USA

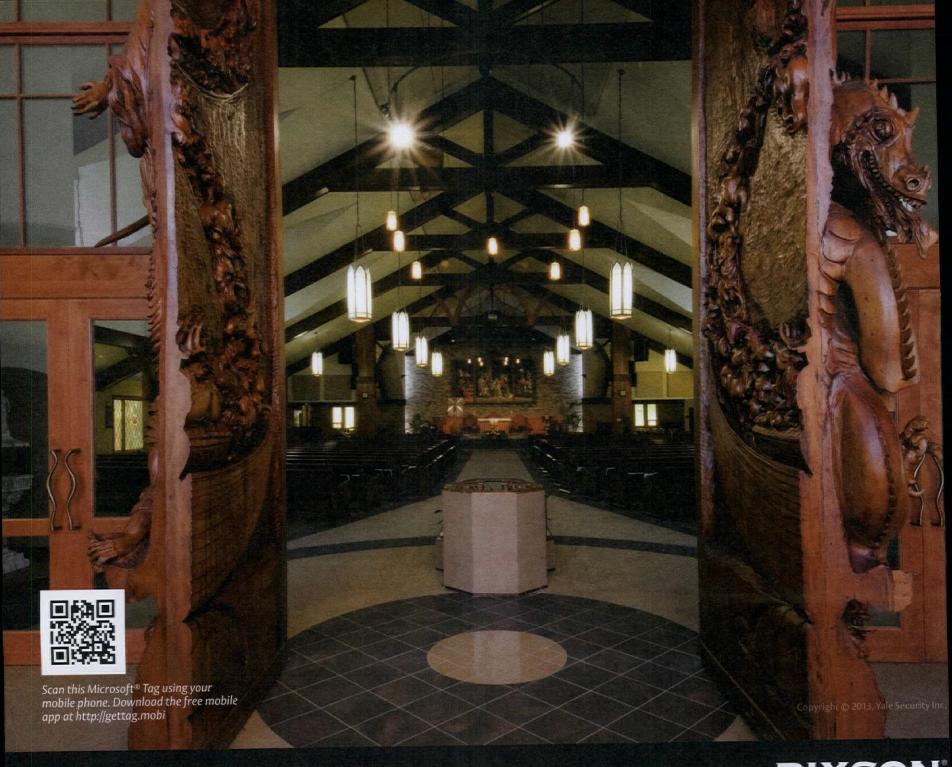
Phone: (724) 834-7300

Fax: (724) 830-2877

E-mail: overly@overly.com

Website: www.overly.com

SNAP 78



Sometimes what you don't see is just as important as what you do.

An architect's vision often leads to majestic and imaginative new designs. That's why they count on RIXSON, the company that makes it possible for their buildings to be adorned with highly impressive openings.

From the most modest to the grandest of doors, RIXSON's concealed closers and pivots ensure effortless operation and superior performance, without sacrificing lasting beauty.



Left to Right: Electromagnetic Door Holder/Release, Offset Pivot, Floor Closer, Checkmate® Stops and Holders

For more information, scan the QR code above or visit www.rixson.com

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ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions

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· Closer mounting installation bracket standard Performance Data

555

Exceeds 20 million cycles (witnessed & verified by UL)

Ideal for high-use openings, the Norton 9500

Series Cast Iron door closer offers durability,

· Forged standard and heavy-duty arms

· 25-year limited warranty

www.nortondoorcontrols.com 704.233.1586 | Lana Kirkpatrick

CAST IRON DOOR CLOSER

Norton Door Controls

flexibility and strength.

· Adjustable spring sizes 1-6

Product Application



DOORS, WINDOWS

SNAP 142

DOORS, WINDOWS

ALUMINUM FULL-VIEW DOORS 555

Amarr Garage Doors

2-in. heavy-duty doors for a clean, bright look for any facility. Door widths avail. up to 24 ft 2 in., in 1-in. increments. Optional aluminum panels, full-view glass, anodized and powder coat colors.

Product Application

- Service stations, fire stations, restaurants, sports complexes, automotive showrooms and repair centers Performance Data
- Eco-friendly provides maximum natural light and visibility to help reduce electric light requirements
- · Heavy-duty (Model 3550) and light-duty (Model 3500) options

www.amarr.com 800.503.3667



SNAP 143

CLOSURE SYSTEMS

MobilFlex Folding & Rolling Closures Inc.

MobilFlex provides imaginative options for a wide range of storefront entrance and space delineators.

Product Application

 Malls, window protection, banks, schools, hospitals, airports, ships, reception desks

Performance Data

- · Any layout, any radius curve
- · Large spans up to 19 ft high, 200 ft wide
- · Distinctive looks, rugged protection

www.mobilFlex.com 800.501.3539



SNAP 144

DOORS, WINDOWS

DOORS, WINDOWS

BARN DOOR HARDWARE

Crown Industrial

Flat-track barn door hardware used for interior and exterior sliding doors.

Product Application

- · Hotels
- Restaurants · Conference rooms

Performance Data

- · High-performance ball-bearing wheels
- · Finishes: stainless steel, flat black, galvanized, painted bronze, raw steel sanded with clear coat

www.crown-industrial.com 650.952.5150 | Beverly Morgan



SNAP 145

HURRICANE FOUR-FOLD DOORS NEW

International Door, Inc.

Miami Dade tested and approved for pressure rating and missile impact criteria.

Product Application

- · Fire stations
- · Multi-modal facilities
- · Municipal facilities
- · Rail car maintenance facilities
- · Special-purpose openings

Performance Data

- Pressure rated to +/- 65 PSF or greater
- · Missile impact rated
- Miami Dade Testing Criteria TAS 201, 202 and 203

www.international-door.com 734-459-3000

SNAP 146

DOORS, WINDOWS

DOORS, WINDOWS

ONE-PIECE HYDRAULIC DESIGNER DOORS

Schweiss Doors, Moving Walls

Schweiss Doors manufactures custom designer doors like this one-piece hydraulic door for Under Armour in Maryland.

Product Application

- · Moving doors and walls
- · You think it, they build it
- · Custom-designed storefronts and more

Performance Data

- · Faster, safer operation
- Zero lost headroom
- Superior design that keeps working

www.schweissdoors.com 507.426.8273 | schweiss@schweissdoors.com



SNAP 147

WINDOW WALLS WR | GREEN

Duratherm Window Corporation

Custom hardwood window wall systems for residential and commercial installations.

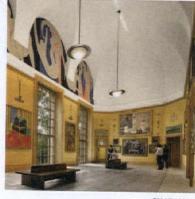
Product Application

- Barnes Museum and Art Education Center
- Monticello Visitor Center
- Mercersburg Performing Arts Center

Performance Data

- Sustainably harvested lumber for LEED
- NWDA tested; commercial grade
- Hurricane/impact performance class: Wind Zone 3, Missile Level D

www.durathermwindow.com 800.996.5558 | Timothy Downing



SNAP 148

All products in this section are accessible on sweets.com.

\$\$\$= Premium cost | \$\$= Mid-range cost | \$= Value-oriented cost | WR = Wide range of price points | NC= No charge G = Product marketed as green | NEW = Released in the past 12 months

DOORS, WINDOWS

LIBRARY LADDERS & SLIDING DOOR HARDWARE

Specialty Doors

World's largest selection of sliding door hardware.

Product Application

- · Wine cellars
- · Restaurants/bars
- Libraries
- Closets

Kitchens Performance Data

- · German precision
- Telescoping top
- · Curves available

www.specialtydoors.com 866.815.8151 | Tom Gross



SNAP 149

DO YOU DREAM IN DAYLIGHT?

SSS I GREEN

Bayer Material Science

Makrolon polycarbonate sheets provide clear advantages over glass in architectural glazing, such as break resistance and design freedom.

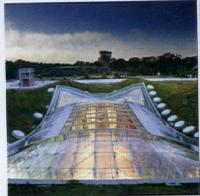
Product Application

- · California Academy of Sciences, San Francisco, CA
- · Sparks High School, Sparks, NV
- · Canada Place, Vancouver, Canada

Performance Data

- · Abrasion resistance and weatherability
- 15-year warranty for Makrolon 15

www.sheffieldplastics.com 877.413.7957 | Cindy Race



SNAP 150

DOORS, WINDOWS

IN-FLOOR ELECTROMECHANICAL SWING DOOR OPERATOR

Tormax Technologies, Inc.

Fully concealed in-floor operator was designed for rigorous conditions of commercial use for doors weighing up to 1,000 lb.

Product Application

. Buildings that meet the Historic Preservation Society guidelines

Performance Data

- · Solid glass, wood, metal, fiberglass and/or arched doors
- · Elevated design for convenience, comfort, safety
- · Eco-friendly, 110-VAC electromechanical operator

www.tormaxusa.com 888.685.3707



SNAP 151

DOORS, WINDOWS

DOORS, WINDOWS

BALANCED DOORS DELIVERED IN UNDER 30 DAYS

CRL-U.S. Aluminum

CRL-U.S. Aluminum manufactures Balanced Door solutions that empower architects to specify with confidence and eliminate the need to compromise design intent in the interest of budget or lead time.

Product Application

- · High-traffic applications
- · High-wind/pressure applications
- · ADA-compliant accessibility

Performance Data

- · Made in the U.S.A.
- . Tested to perform for over 1.5 million cycles

www.crl-arch.com/balanced-doors 800.421.6144 | architect@crlaurence.com



SNAP 152

DOORS, WINDOWS

DOORS, WINDOWS

GARAGE DOORS

Clingerman Doors -

Custom Wood Garage Doors High-end Versatex garage doors without

the maintenance.

Performance Data

- Low maintenance
- · Lifetime section warranty



SNAP 153

ADJUSTABLE CONCEALED HINGES \$\$\$

SIMONSWERK North America, Inc.

The TECTUS 3-way adjustable concealed hinge series for doors offers designers and architects an entire range of hinges for different architectural openings.

Product Application

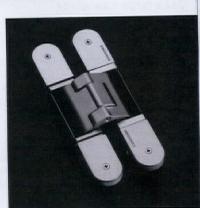
- Hospitality Armani Hotel, Burj Khalifa, Dubai, U.A.E.
- Residential 2012 Olympic Village, London, U.K.
- · Retail Apple Retail Stores, global

Performance Data

- Maintenance-free slide bearings for doors up to 300 kg/660 lb
- · Designed for high-frequency use (not limited to lowfrequency applications)

www.simonswerk-usa.com

262.472.9500 | info@simonswerk.com



SNAP 154

DOORS, WINDOWS

www.woodgaragedoor.com 814.784.3634 | Sloan



INTERIOR GLASS WALL SYSTEMS \$\$ | GREEN

DORMA

Frameless glass walls bring simple, luminous and unifying elegance to the workplace. Choose from sliding or pivoting doors in glass, wood, composite or metal to realize your architectural vision.

Product Application

- · Sliding and pivoting doors
- · Office fronts and glass enclosures
- Optional DORMOTION soft-close cushioning feature **Performance Data**
- · Wall, ceiling or floating header installations
- Doors up to 10 ft high

www.dorma.com 800.523.8483 | Melissa Evans



Question:

WHAT DO THE

WHITNEY ART MUSEUM, NASA,

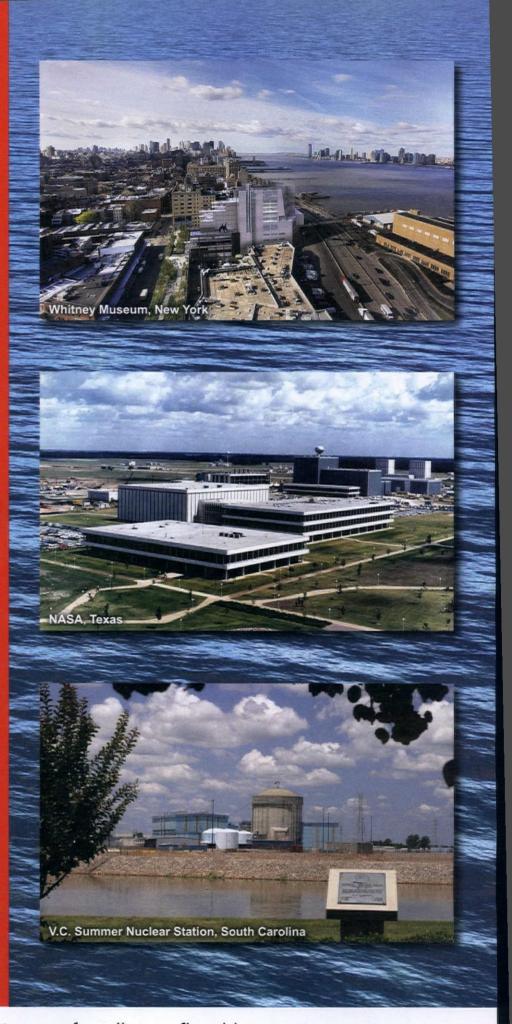
& THE

V.C. SUMMER NUCLEAR STATION

HAVE IN COMMON?

Answer:

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PROTECTION
FROM
WALZ & KRENZER
OF COURSE!



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DOORS, WINDOWS

STAINLESS STEEL SLIDING WOOD DOOR SYSTEM

Amba Products

The Slick 2 stainless steel sliding door system for wood doors provides an elegant and practical solution for a doorway or even dividing a room.

Product Application

- · Bi-parting and bypassing doors
- Can be mounted to glass walls
- · Couplers available to join systems

Performance Data

- Intertek tested and passed Grade 1 requirements of ANSI/BHMA
- Door weight up to 320 lb (145 kg)

www.ambaproducts.com 404.350.9738 | harris@ambaproducts.com



SNAP 156

SLIDING & STACKING ROOM DIVIDERS

Hawa Americas Inc.

The HAWA-Aperto 6o/H is a flexible room divider system with multiple stacking options for wood sliding doors up to 132 lb.

Product Application

- · Commercial, hospitality, residential
- Enables flexible layouts, curved installations and directional changes
- · Hardware is also available for glass applications

Performance Data

- Stacking area accommodates up to 9 3'o" wide panels
- High quality, yet economical and easy to assemble

www.hawa.com

214.760.9054 | payne.chariessa@hawa.com



DOORS, WINDOWS

SNAP 157

DOORS, WINDOWS

AUTOMATIC DOOR BOTTOMS: REGULAR OR HEAVY DUTY

44

Zero International

Patented technology activates to drop the seal with a smooth, scissor-like motion when closing and retracts when opening. No drag and a tight seal against the saddle or floor.

Product Application

- Many models to choose from
- Sound or fire ratings
- Surface, semi- or full-mortised mountings

Performance Data

- Maximum drop 1 in. unless specified
- Reversible for left- or right-handed doors
- Closed-cell neoprene or lead-lined

www.zerointernational.com

718.585.3230



SNAP 158

DOORS, WINDOWS

RIBBON WALL SYSTEM

NEW 1 \$ 1 \$\$

EFCO Corporation

The 6ooR Ribbon Wall System is a hybrid between a storefront and curtain wall system that's available pre-glazed to save on labor costs and installation time.

Product Application

- · Curtain wall and storefront applications
- Low- to mid-rise hospitality, office and multifamily residential buildings

Performance Data

- Capable of 5 ft x 12 ft standard; custom options avail.
- Thermal simulation achieved a .40 U-factor w/ .24 COG

www.efcocorp.com

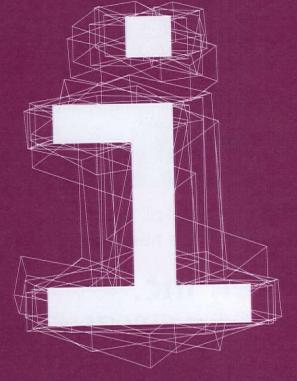
800.221.4169 | Richard Paulsen



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- Wide open corridors
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- Up to 60 percent pocket depth reduction







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Epro's Fully Integrated Field Installed Composite Waterproofing System Provides the Most Protection, Fastest Installation, Lowest Cost and Best Warranty in the Industry Today!



Four New Field Installed Systems Available ...

- System III CWB Concrete / CMU Wall Waterproofing
- System III RDB Roof / Deck Waterproofing
- System III MBB Waterproofing / Gas Barrier
- System III LWB Blindside Waterproofing / Gas Barrier

Excellent Strength and Chemical Resistance - the result of the unique field installed composite system design utilizing HDPE.

Seamless - The highly flexible spray or fluid applied membrane forms a monolithic barrier.

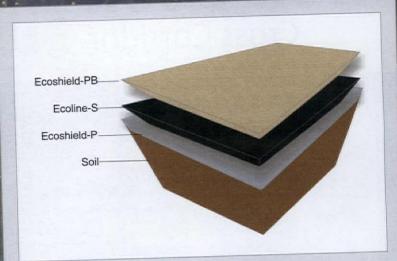
Exceptional Adhesion - The sprayed or fluid applied membrane bonds tenaciously to almost any substrate in almost any condition including green concrete or a damp substrate.

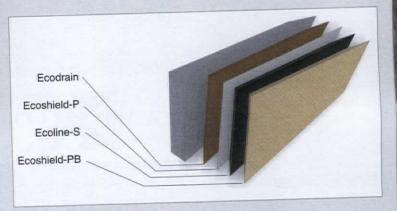
Self Sealing - The bentonite layers seal at any penetration of the system.

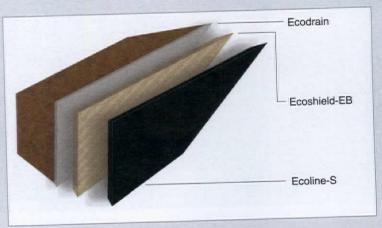
Redundant Protection - Multiple waterproofing protection courses and drainage plane.



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83-84

87-90

93

95

97

RECYCLED PLASTIC

WR | GREEN

Sitecraft, Inc.

Sitecraft's Greenwood, a replacement for wood lumber applications, is perfect for your project and great for the environment. Benches, planters, tables, trash receptacles and fencing.

Product Application

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 Performance Data
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MATERIALS

MATERIALS

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Product Application

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www.endicott.com 402.729.3315 | Gary Davis



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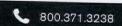
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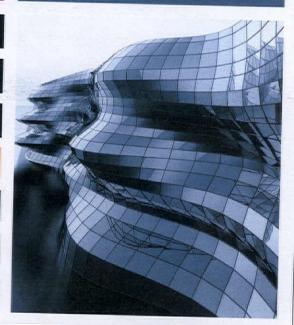
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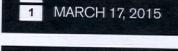
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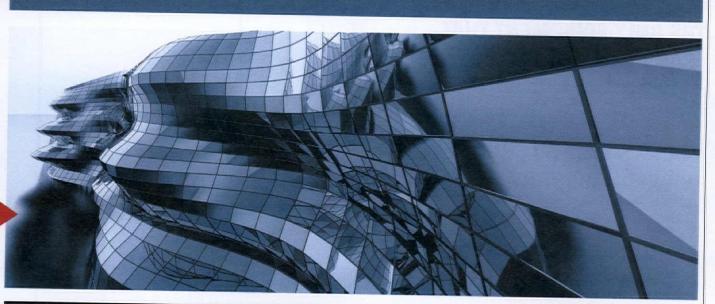
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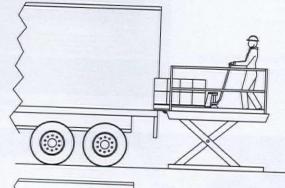


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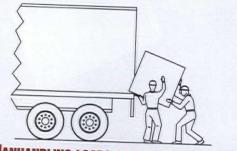
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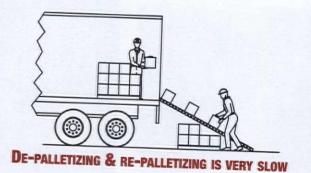
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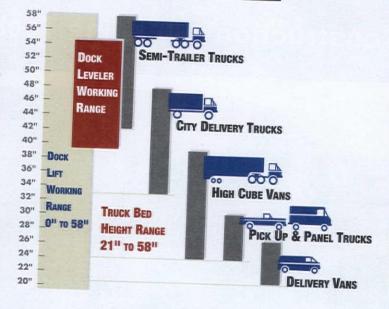
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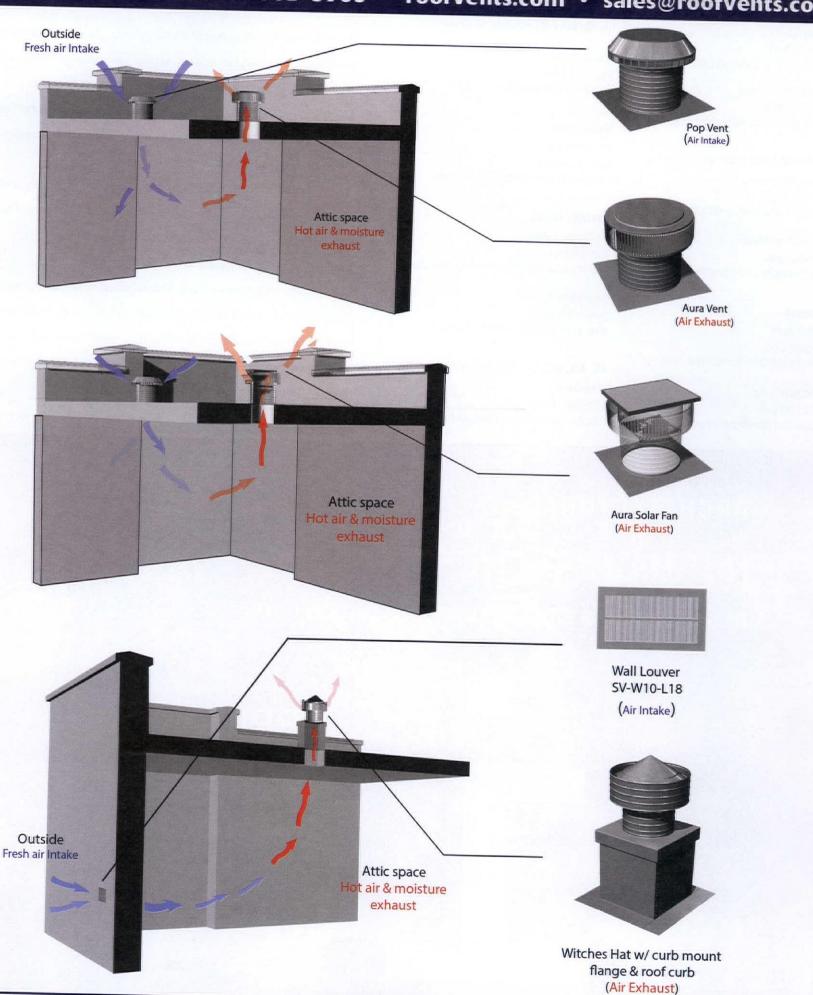
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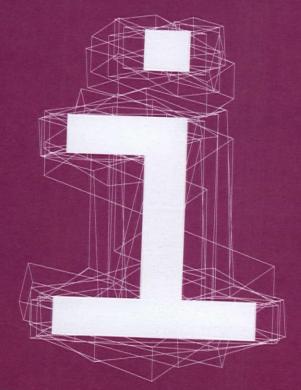
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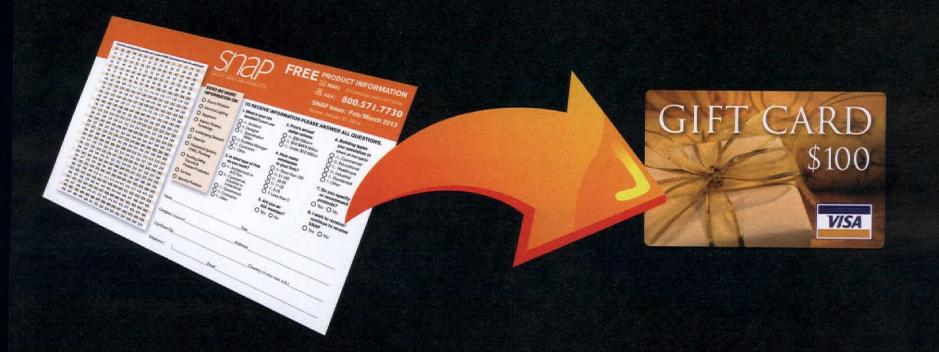
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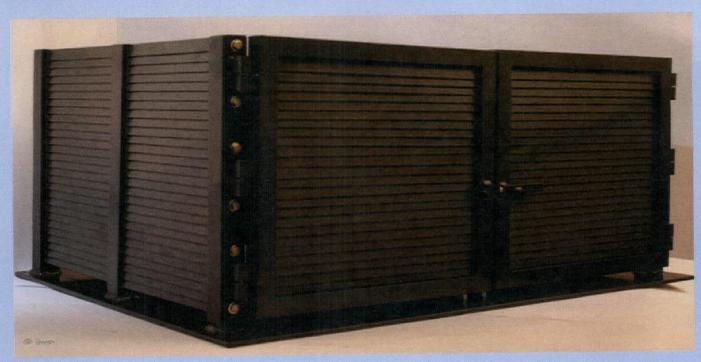
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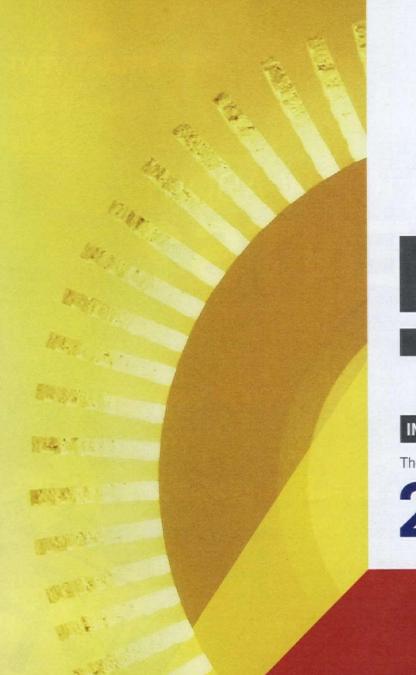
The NFIP Regulations and Building Codes require that any residential building constructed in Flood Zone Type A have the lowest floor, including basements, elevated to or above the Base Flood Elevation (BFE). Enclosed areas are permitted under elevated buildings provided that they meet certain use restrictions and construction requirements such as the installation of flood yents.



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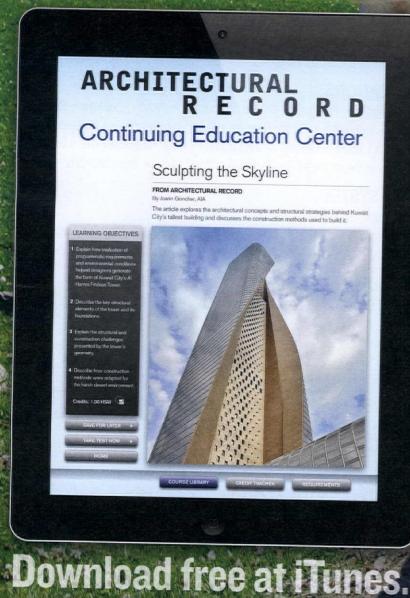






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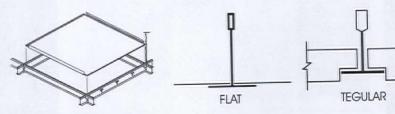
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EXHIBITIONS

Assembled Realities: Jeff Chien-Hsing Liao's New York

NEW YORK CITY

Through February 15, 2015

A portrait of New York as seen through more than 40 large-scale photographs of the city's landscape, Assembled Realities features work by Taiwanese artist Jeff Chien-Hsing Liao, who came to New York at the age of 18 to study photography. Pushing the boundaries of traditional documentary photography, Liao creates large-scale panoramas by combining multiple exposures of the same location. At the Museum of the City of New York. For more information, visit mcny.org.

Building Connections 2014

NEW YORK CITY

Through February 28, 2015

Building Connections 2014 is the Center for Architecture Foundation's annual exhibition of K-12 student design work from its in-school residencies and vacation studios. The exhibition highlights the Center's design education methods and program themes and celebrates the creativity of our students, design educators, and partner teachers through a dynamic display of drawings and models. It is a valuable resource for educators interested in integrating design into their own classrooms. For more information, visit cfa.aiany.org.

COOP HIMMELB(L)AU: **Dynamischer Raumplan**

LOS ANGELES

Through March 8, 2015

Dynamischer Raumplan is a spatial installation based on the city as a dynamic and complex adaptive system. It displays the creation and use of energy as a critical parameter for urban planning of the 21st century and as a catalyst for a new city morphology. The installation can be read in several scales: a city block, a city district, or an urban region. At SCI-Arc. For more information, visit sciarc.edu.

New Territories: Laboratories for Design, Craft and Art in Latin America

NEW YORK CITY

Through April 5, 2015

This exhibition examines the confluence of art, design, and craft in several cities throughout Latin America, where some of the most pertinent new directions are emerging. New Territories explores the collaborations between small manufacturing operations and craftspersons, artists, and designers, and demonstrates how the resulting work addresses not only the issues of commodification and production, but also of urbanization, displacement, and sustainability. The exhibition explores a number of key themes, including the dialogue between contemporary trends and artistic legacies in Latin American art, the use of repurposed materials, the blending of digital and traditional skills, and the reclamation of personal and public space. At the Museum of Arts and Design. For more information, visit madmuseum.org.

The Way We Live Now, Modernist Ideologies at Work

CAMBRIDGE, MASSACHUSETTS

Through April 5, 2015

The Way We Live Now is a group exhibition exploring the influences and legacies of modernist visionaries on contemporary art and life through site-specific installations at Le Corbusier's majestic

1963 Carpenter Center. It also features existing work that stands in dialogue with the legacy of figures such as Mies van der Rohe, Eileen Gray, Bruno Taut, Anne Tyng, Adolf Loos, Lilly Reich, and others. The exhibition looks at the aspirations of these modernist architects and how their experiments with architecture and design radically transformed the way we experience the built environment today. At the Carpenter Center for the Visual Arts. For more information, visit ccva.fas.harvard.edu.

One Way: Peter Marino

MIAMI BEACH, FLORIDA

Through May 3, 2015

American architect Peter Marino has been celebrated over the past four decades for his forward-thinking work, which exists at the intersection of art, fashion, and architectural design. Curated by Jérôme Sans, this exhibition. at the Bass Museum of Art, explores the interplay between Marino's iconic architectural designs and his personal collection of contemporary art, which includes pieces by Loris Gréaud, Keith Haring, Richard Serra, Rudolf Stingel, and Andy Warhol. A handful of artists, Gregor Hildebrandt and Erwin Wurm among them, will also present new work commissioned for the exhibition. For more information, visit bassmuseum.org.

Sink or Swim: Designing for a Sea Change

Through May 3, 2015

Through the work of a select group of architectural, fine art, and news photographers, Sink or Swim casts an eye on both the problem of climate change in densely populated coastal regions and contemporary design as a means to navigate the changing landscapes. It explores the story of resilience, from adaptation for human survival to ambitious infrastructure planning, in some of the world's richest and poorest coastal communities. Curated by architecture writer and radio host Frances Anderton with the Annenberg Space for Photography, Sink or Swim features newly commissioned and archival works by photographers Iwan Baan, Stephen Wilkes, Paula Bronstein, Jonas Bendiksen, and Monica Nouwens. Images show highly complex coastal flood mitigation in the Netherlands, controversial sea walls in Japan, and innovative homes and community buildings by leading architects including Thom Mayne, Toyo Ito, and Shigeru Ban. For more information, visit annenbergspaceforphotography.org.

The Architectural Image, 1920-1950: Prints, Drawings, and Paintings from a Private Collection

WASHINGTON, D.C.

Through May 3, 2015

Between 1920 and 1950, architecture changed more profoundly and more rapidly than during any similar timespan in history. The changing tastes, theories, and obsessions of that era were often documented by prominent artists who found architecture and construction to be compelling subject matter. The National Building Museum presents an exhibition of 70 prints, original drawings, and paintings from this period in architectural history, drawn from the collection of David M. Schwarz, a prominent Washington, D.C., architect. The works reveal an enduring fascination with architectural and engineering imagery and offer glimpses into the artists' personal impressions of the built

environment. Included are works by artists Howard Cook, Louis Lozowick, and Charles Turzak. For more information, visit nbm.org.

Uneven Growth: Tactical Urbanisms for Expanding Megacities

NEW YORK CITY

Through May 10, 2015

As the world's population approaches 8 billion, city authorities, urban planners and designers, economists, and many others will have to join forces to ensure that expanding megacities remain habitable. To engage this international debate. Uneven Growth at the Museum of Modern Art showcases the work of six interdisciplinary teams who present new architectural possibilities for global metropolises Hong Kong, Istanbul, Lagos, Mumbai, New York, and Rio de Janeiro. The resulting proposals show how emergent forms of tactical urbanism can respond to alterations in the nature of public space, housing, mobility, and other issues in near-future urban contexts. For more information, visit moma.org.

Provocations: The Architecture and Design of Heatherwick Studio

LOS ANGELES

February 20-May 24, 2015

Held at the Hammer Museum, Provocations will feature the imaginative work of British designer Thomas Heatherwick and his London-based studio, established in 1994 and recognized for combining novel engineering with new materials and innovative technology to create unusual, often sculptural, building forms. Heatherwick is known for unique design concepts and for range, from small products to large structures. A selection of projects will be on display, including prototypes, scale models, objects, photographs, and film and video footage. For more information, visit hammer.ucla.edu

Hot to Cold: An Odyssey of **Architectural Adaptation**

WASHINGTON, D.C.

Through August 30, 2015

The international design firm BIG-Bjarke Ingels Group (BIG) returns to the National Building Museum with a behind-the-scenes look at its creative process. The exhibition takes visitors from the hottest to the coldest parts of our planet and explores how BIG's design solutions are shaped by their cultural and climatic contexts. More than 60 three-dimensional models will be suspended at the second-floor balconies of the Museum's historic Great Hall in an unprecedented use of this public space. Hot to Cold premieres 20 of the studio's latest projects, interpreted through Iwan Baan's photography of BIG's built work, films by Ila Bêka and Louise Lemoine, and the graphic artist Stefan Sagmeister's design for the accompanying catalog. For more information, visit nbm.org.

LECTURES, CONFERENCES, AND SYMPOSIA

Gregg Pasquarelli: Never Ever Don't: Why SHoP Breaks the Rules

LOS ANGELES

February 11, 2015

Since 1996, SHoP has set the standard for creative exploration in the field of architecture and modeled a new way forward with its unconventional

approach to design. At the heart of the firm's method is a willingness to question accepted patterns of practice, coupled with the courage to expand, where necessary, beyond the architect's traditional roles. Founding partner Gregg Pasquarelli has been at the center of this deeply collaborative practice for nearly 20 years. At SCI-Arc. For more information, visit sciarc.edu.

2015 SAH Annual International Conference: Chicago at the Global Crossroads

CHICAGO

April 15-19, 2015

The Society of Architectural Historians (SAH) will celebrate its 75th anniversary during this conference, which includes lectures, roundtables, and 36 paper sessions covering topics in architecture, art and architectural history, preservation, landscape architecture, and the built environment. SAH is committed to engaging both conference attendees and local participants with public programming that includes more than 30 architectural tours, a plenary talk, and a half-day seminar addressing Chicago's waterways and neighborhoods. For more information, visit sah.org/2015.

AIA Convention 2015

ATLANTA

May 14-16, 2015

AIA Convention 2015 is one of the largest annual gatherings of architects and design professionals in the U.S. Attendees will get the latest on energy efficiency, learn about LEED with behind-the-scenes tours of sites, and immerse themselves in intensive ADA training. There are nearly 300 opportunities for high-quality, interesting, of-the-moment education. This year's keynote speaker is President Bill Clinton. At the Georgia World Congress Center. For more information, visit convention.aia.org.

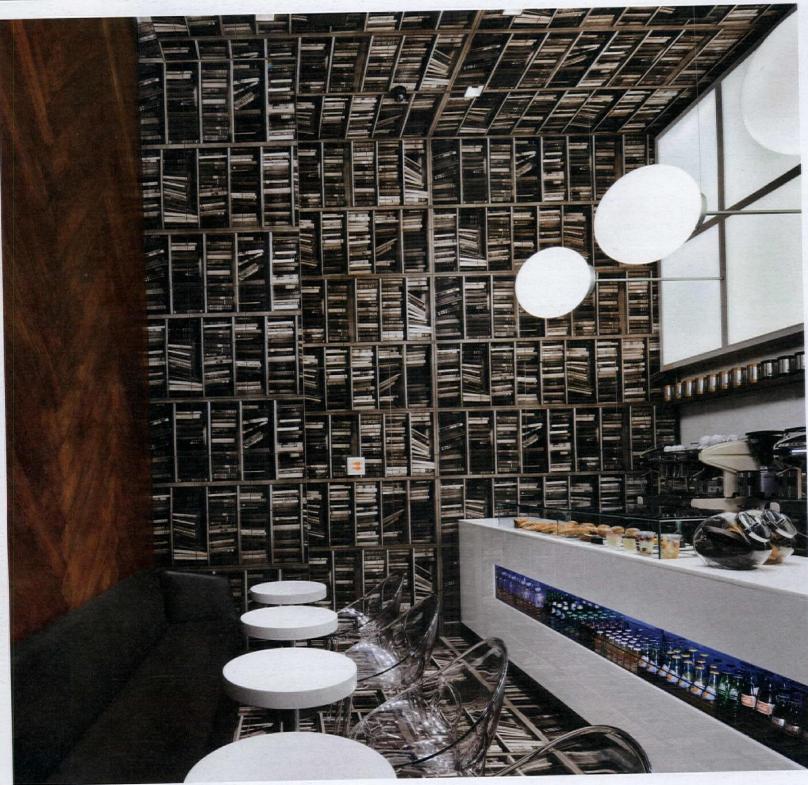
COMPETITIONS

2015 AIANY Design Awards

Submission deadline: February 6, 2015 AIA New York's annual Design Awards Program recognizes outstanding architectural design by AIA New York Chapter members, New York City-based architects in any location, and work in New York City by architects around the globe. The purpose of the awards program is to honor the architects, clients, and consultants who collaborate to achieve design excellence. Submissions that reflect a broad and inclusive definition of design excellence are encouraged. Submissions must exhibit design achievement that demonstrates exemplary skill and creativity in the resolution and integration of formal, functional, and technical requirements, including ecological stewardship and social responsibility. For more information, visit aiany.org.

CitiesAlive: Call for Papers

Abstract and bio deadline: February 27, 2015 This call for papers is an opportunity to present groundbreaking research, novel policy changes, or innovative design case study to a highly interested group of green-roof and -wall enthusiasts at the CitiesAlive conference. CitiesAlive is heading to the Big Apple for the first time in October 2015 and expects to draw 1,000 delegates. They will work to explore and showcase underutilized livingarchitecture opportunities. For more information, visit citiesalive.org.





The principal of Nemaworkshop, Nema has designed hospitality projects around the world. Before founding his firm in 2004, he was a project manager at Rockwell Group.

nemaworkshop com



CHRISTIAN MCAULEY

McAuley joined Imagine Tile as a marketing assistant 17 years ago and became its president in 2004; he has expanded the New York City-based company's custom capabilities.

imaginetile.com



NEW YORK CITY may be chock-full of coffee shops, but the 420-square-foot D'Espresso café is more memorable than most. Thanks to a collaboration between architect Anurag Nema of Nemaworkshop and Christian McAuley of Imagine Tile, the café just down the street from the iconic 42nd Street branch of the New York Public Library was designed to resemble a bookshop: tiles depicting stacks of shelved tomes clad the walls, ceiling, and floor. After fielding nearly five years' worth of nonstop inquiries, Nema and McAuley parlayed the project into a stock product, the Bibliophile Collection. The creative partnership was Imagine's second; the first, with Adam Tihany, produced the smoke-wisped Fumo series for a cigar bar. "I wanted the same kind of easily recognized imagery at D'Espresso," Nema says. Nemaworkshop provided the photographs—taken at a local bookshop—and Imagine Tile translated the high-resolution imagery to 16-inch-square commercially rated tiles in sepia tones with a matte finish. Eighteen images in all went into the 48-by-96-inch repeat. "The process is done with ceramic glazes, not inks or dyes," says McAuley. "It's a unique combination of sophisticated printing technology and the age-old art of ceramic tile making." (SNAP #39)



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